

STEEL S.A.E. O-RING BOSS ADAPTERS

(BUNA-N O-RING STANDARD)

A



CONNECTOR
Male O-Ring To
Female Pipe

PART No.	O-Ring	Pipe
S3620-4A	7/16 - 20	1/8
S3620-4B	7/16 - 20	1/4
S3620-5A	1/2 - 20	1/8
S3620-5B	1/2 - 20	1/4
S3620-6A	9/16 - 18	1/8
S3620-6B	9/16 - 18	1/4
S3620-6C	9/16 - 18	3/8
S3620-6D	9/16 - 18	1/2
S3620-8C	3/4 - 16	3/8
S3620-8D	3/4 - 16	1/2
S3620-10C	7/8 - 14	3/8
S3620-10D	7/8 - 14	1/2
S3620-10E	7/8 - 14	3/4
S3620-12D	1-1/16 - 12	1/2
S3620-12E	1-1/16 - 12	3/4
S3620-16D	1-5/16 - 12	1/2
S3620-16E	1-5/16 - 12	3/4
S3620-16H	1-5/16 - 12	1
S3620-20H	1-5/8 - 12	1
S3620-20J	1-5/8 - 12	1-1/4
S3620-24K	1-7/8 - 12	1-1/2



CONNECTOR
MALE O-RING
TO FEMALE
O-RING

PART No.	Male	Female
S3623-4	7/16 - 20	7/16 - 20
S3623-6	9/16 - 18	9/16 - 18
S3623-64	9/16 - 18	7/16 - 20
S3623-68	9/16 - 18	3/4 - 16
S3623-8	3/4 - 16	3/4 - 16
S3623-86	3/4 - 16	9/16 - 18
S3623-810	3/4 - 16	7/8 - 14
S3623-106	7/8 - 14	9/16 - 18
S3623-108	7/8 - 14	3/4 - 16
S3623-1012	7/8 - 14	1-1/16 - 12
S3623-128	1-1/16 - 12	3/4 - 16
S3623-1210	1-1/16 - 12	7/8 - 14
S3623-1216	1-1/16 - 12	1-5/16 - 12
S3623-1612	1-5/16 - 12	1-1/16 - 12
S3623-2012	1-5/8 - 12	1-1/16 - 12
S3623-2016	1-5/8 - 12	1-5/16 - 12
S3623-2416	1-7/8 - 12	1-5/16 - 12
S3623-2420	1-7/8 - 12	1-5/8 - 12



CONNECTOR
(LONG STYLE)
Tube To
Male O-Ring

PART No.	Tube	O-Ring
S3648L-6	3/8	9/16 - 18
S3648L-8	1/2	3/4 - 16
S3648L-12	3/4	1-1/16 - 12



UNION
Male O-Ring To
Male O-Ring

PART No.	O-Ring
S3642-6	9/16 - 18
S3642-8	3/4 - 16
S3642-12	1-1/16 - 12
S3642-16	1-5/16 - 12
S3642-20	1-5/8 - 12



CONNECTOR
Male O-Ring To
Male Pipe

PART No.	O-Ring	Pipe
S3622-4B	7/16 - 20	1/4
S3622-6A	9/16 - 18	1/8
S3622-6B	9/16 - 18	1/4
S3622-6C	9/16 - 18	3/8
S3622-6D	9/16 - 18	1/2
S3622-8B	3/4 - 16	1/4
S3622-8C	3/4 - 16	3/8
S3622-8D	3/4 - 16	1/2
S3622-10C	7/8 - 14	3/8
S3622-10D	7/8 - 14	1/2
S3622-10E	7/8 - 14	3/4
S3622-12D	1-1/16 - 12	1/2
S3622-12E	1-1/16 - 12	3/4
S3622-12H	1-1/16 - 12	1
S3622-16H	1-5/16 - 12	1
S3622-20J	1-5/8 - 12	1-1/4



CONNECTOR
Tube To
Male O-Ring

PART No.	Tube	O-Ring
S3648-4	1/4	7/16 - 20
S3648-42	1/4	5/16 - 24
S3648-43	1/4	3/8 - 24
S3648-45	1/4	1/2 - 20
S3648-46	1/4	9/16 - 18
S3648-48	1/4	3/4 - 16
S3648-5	5/16	1/2 - 20
S3648-56	5/16	9/16 - 18
S3648-6	3/8	9/16 - 18
S3648-64	3/8	7/16 - 20
S3648-65	3/8	1/2 - 20
S3648-68	3/8	3/4 - 16
S3648-610	3/8	7/8 - 14
S3648-612	3/8	1-1/16 - 12
S3648-8	1/2	3/4 - 16
S3648-84	1/2	7/16 - 20
S3648-85	1/2	1/2 - 20
S3648-86	1/2	9/16 - 18
S3648-810	1/2	7/8 - 14
S3648-812	1/2	1-1/16 - 12
S3648-816	1/2	1-5/16 - 12
S3648-10	5/8	7/8 - 14
S3648-108	5/8	3/4 - 16
S3648-1012	5/8	1-1/16 - 12
S3648-12	3/4	1-1/16 - 12
S3648-128	3/4	3/4 - 16
S3648-1210	3/4	7/8 - 14
S3648-1216	3/4	1-5/16 - 12
S3648-1220	3/4	1-5/8 - 12
S3648-16	1	1-5/16 - 12
S3648-1610	1	7/8 - 14
S3648-1612	1	1-1/16 - 12
S3648-1620	1	1-5/8 - 12
S3648-1624	1	1-7/8 - 12
S3648-20	1-1/4	1-5/8 - 12
S3648-2012	1-1/4	1-1/16 - 12
S3648-2016	1-1/4	1-5/16 - 12
S3648-2024	1-1/4	1-7/8 - 12
S3648-24	1-1/2	1-7/8 - 12
S3648-2420	1-1/4	1-5/8 - 12
S3648-32	2	2-1/2 - 12



PLUG
Counter Sunk
Hex

PART No.	O-Ring
S3618-2	5/16 - 24
S3618-4	7/16 - 20
S3618-5	1/2 - 20
S3618-6	9/16 - 18
S3618-8	3/4 - 16
S3618-10	7/8 - 14
S3618-12	1-1/16 - 12
S3618-16	1-5/16 - 12



CONNECTOR
Female O-Ring
To Male Pipe

PART No.	O-Ring	Pipe
S3622F-4B	7/16 - 20	1/4
S3622F-6B	9/16 - 18	1/4
S3622F-6C	9/16 - 18	3/8
S3622F-6D	9/16 - 18	1/2
S3622F-8D	3/4 - 16	1/2
S3622F-10D	7/8 - 14	1/2
S3622F-12E	1-1/16 - 12	3/4
S3622F-16H	1-5/16 - 12	1



PLUG
Hex
Head

PART No.	O-Ring
S3621-4	7/16 - 20
S3621-5	1/2 - 20
S3621-6	9/16 - 18
S3621-8	3/4 - 16
S3621-10	7/8 - 14
S3621-12	1-1/16 - 12
S3621-14	1-3/16 - 12
S3621-16	1-5/16 - 12
S3621-20	1-5/8 - 12
S3621-24	1-7/8 - 12
S3621-32	2-1/2 - 12

STEEL S.A.E. O-RING BOSS ADAPTERS

(BUNA-N O-RING STANDARD)



A



**90° ELBOW
Male O-Ring To
Female Pipe**

PART No.	O-Ring	Pipe
S3616-6B	9/16 - 18	1/4
S3616-8C	3/4 - 16	3/8
S3616-8D	3/4 - 16	1/2
S3616-10D	7/8 - 14	1/2
S3616-12E	1-1/16 - 12	3/4
S3616-16H	1-5/16 - 12	1
S3616-20J	1-5/8 - 12	1-1/4



**90° ELBOW
Tube To
Male O-Ring**

PART No.	Tube	O-Ring
S3649-4	1/4	7/16 - 20
S3649-45	1/4	1/2 - 20
S3649-46	1/4	9/16 - 18
S3649-48	1/4	3/4 - 16
S3649-5	5/16	1/2 - 20
S3649-6	3/8	9/16 - 18
S3649-64	3/8	7/16 - 20
S3649-65	3/8	1/2 - 20
S3649-68	3/8	3/4 - 16
S3649-610	3/8	7/8 - 14
S3649-612	3/8	1-1/16 - 12
S3649-8	1/2	3/4 - 16
S3649-86	1/2	9/16 - 18
S3649-810	1/2	7/8 - 14
S3649-812	1/2	1-1/16 - 12
S3649-10	5/8	7/8 - 14
S3649-108	5/8	3/4 - 16
S3649-1012	5/8	1-1/16 - 12
S3649-12	3/4	1-1/16 - 12
S3649-126	3/4	9/16 - 18
S3649-128	3/4	3/4 - 16
S3649-1210	3/4	7/8 - 14
S3649-1216	3/4	1-5/16 - 12
S3649-1220	3/4	1-5/8 - 12
S3649-16	1	1-5/16 - 12
S3649-1612	1	1-1/16 - 12
S3649-1620	1	1-5/8 - 12
S3649-20	1-1/4	1-5/8 - 12
S3649-2016	1-1/4	1-5/16 - 12
S3649-2024	1-1/4	1-7/8 - 12
S3649-24	1-1/2	1-7/8 - 12
S3649-32	2	2-1/2 - 12



**90° ELBOW
(EXTRA LONG
STYLE)
Tube To
Male O-Ring**

PART No.	Tube	O-Ring
S3649EL-6	3/8	9/16 - 18
S3649EL-8	1/2	3/4 - 16
S3649EL-12	3/4	1-1/16 - 12



**90° ELBOW
Male O-Ring To
Male O-Ring**

PART No.	O-Ring
S3655-6	9/16 - 18
S3655-8	3/4 - 16



**90° ELBOW
Male O-Ring To
Male Pipe**

PART No.	O-Ring	Pipe
S3699-6B	9/16 - 18	1/4
S3699-8C	3/4 - 16	3/8
S3699-8D	3/4 - 16	1/2
S3699-10D	7/8 - 14	1/2
S3699-12E	1-1/16 - 12	3/4
S3699-16H	1-5/16 - 12	1



**45° ELBOW
Tube To
Male O-Ring**

PART No.	Tube	O-Ring
S3654-4	1/4	7/16 - 20
S3654-6	1/4	9/16 - 18
S3654-6	3/8	9/16 - 18
S3654-68	3/8	3/4 - 16
S3654-8	1/2	3/4 - 16
S3654-86	1/2	9/16 - 18
S3654-810	1/2	7/8 - 14
S3654-10	5/8	7/8 - 14
S3654-108	5/8	3/4 - 16
S3654-1012	5/8	1-1/16 - 12
S3654-12	3/4	1-1/16 - 12
S3654-1210	3/4	7/8 - 14
S3654-1216	3/4	1-5/16 - 12
S3654-16	1	1-5/16 - 12
S3654-1612	1	1-1/16 - 12
S3654-1620	1	1-5/8 - 12
S3654-20	1-1/4	1-5/8 - 12
S3654-24	1-1/2	1-7/8 - 12



**TEE
Tube To Tube To
Male O-Ring**

PART No.	Tube	O-Ring
S3645-4	1/4	7/16 - 20
S3645-6	3/8	9/16 - 18
S3645-8	1/2	3/4 - 16
S3645-810	1/2	7/8 - 14
S3645-10	5/8	7/8 - 14
S3645-108	5/8	3/4 - 16
S3645-12	3/4	1-1/16 - 12
S3645-16	1	1-5/16 - 12
S3645-20	1-1/4	1-5/8 - 12



**TEE
Tube To
Male O-Ring To
Tube**

PART No.	Tube	O-Ring
S3651-4	1/4	7/16 - 20
S3651-6	3/8	9/16 - 18
S3651-8	1/2	3/4 - 16
S3651-810	1/2	7/8 - 14
S3651-10	5/8	7/8 - 14
S3651-12	3/4	1-1/16 - 12
S3651-16	1	1-5/16 - 12
S3651-20	1-1/4	1-5/8 - 12



**BUNA-N
O-RING**

PART No.	O-Ring	Dia.
S3631R-2	1/8	.239
S3631R-3	3/16	.301
S3631R-4	1/4	.351
S3631R-5	5/16	.414
S3631R-6	3/8	.468
S3631R-8	1/2	.644
S3631R-10	5/8	.755
S3631R-12	3/4	.924
S3631R-14	7/8	1.048
S3631R-16	1	1.171
S3631R-20	1-1/4	1.475
S3631R-24	1-1/2	1.720
S3631R-32	2	2.337