

KNOCKOUT ACCESSORIES USAGE

Standard Threaded Punches

			LS100				746 RAM				LS50 / QUICK DRAW							
SIZE	PUNCH	DIE	CAPACITY	DRAW STUD	SPACER	SLEEVE	CAPACITY	DRAW STUD	SPACER	SLEEVE	CAPACITY	DRAW STUD	SPACER	SLEEVE				
MILD STEEL	1/2"	1/2"	14722P	10 GA	20963	1924AA	10 GA	20963	1924AA	—	10 GA	7212SP24	1924AA	33967				
	3/4"	3/4"	124AVP		2113B	—		—				2113B		—	—	—	31872	—
	1-7/32"	1-7/32"	36278															
	1"	1"	126AVP															
	1-1/4"	1-1/4"	128AVP															
	1-1/2"	1-1/2"	440AVP															
	2"	2"	442AVP															
	2-1/2"	2-1/2"	1430AV															
	3"	3"	1432AV															
	3-1/2"	3-1/2"	2981AV															
4"	4"	2983AV	1557AA	1557AA	NOT RATED													
STAINLESS STEEL	1/2"	28154	28155	10 GA	29451	—	10 GA	29451	1924AA	—	10 GA	29451	1924AA	—				
	3/4"	28156	28157		29452	—		—				29452		—	—	—	—	
	1-7/32"	36490	36489															
	1"	28158	28159															
	1-1/4"	28160	28161															
	1-1/2"	28162	28163															
	2"	28165	28166															
	2-1/2"	00622	00626															
	3"	00623	00627															
	3-1/2"	00624	00629															
4"	00625	00630	12 GA	1557SS	1557SS	NOT RATED												

SPEED PUNCH® Punches

				LS100			746 RAM			LS50 / QUICK DRAW			
SIZE	PUNCH	DIE	SPEED LOCK	CAPACITY	DRAW STUD	SLEEVE	CAPACITY	DRAW STUD	SLEEVE	CAPACITY	DRAW STUD		
MILD STEEL	1/2"	7212SP-1/2P	7212SP-1/2D	SP-LOCK	10 GA	7214SP13	10 GA	7212SP13	—	10 GA	7212SP14		
	3/4"	7212SP-3/4P	7212SP-3/4D			7212SP12		—			7212SP12	—	7212SP11
	1-7/32"	7212SP-1-7/32P	7212SP-1-7/32D										
	1"	7212SP-1P	7212SP-1D										
	1-1/4"	7212SP-1-1/4P	7212SP-1-1/4D										
	1-1/2"	7212SP-1-1/2P	7212SP-1-1/2D										
	2"	7212SP-2P	7212SP-2D										
	2-1/2"	7212SP-2-1/2P	7212SP-2-1/2D										
	3"	7212SP-3P	7212SP-3D										
	3-1/2"	7212SP-3-1/2P	7212SP-3-1/2D										
4"	7212SP-4P	7212SP-4D	7212AA2	7212AA1	NOT RATED								
STAINLESS STEEL	1/2"	745SP-1/2P	745SP-1/2D	SP-LOCK	10 GA	7217SP22	10 GA	7212SP22	—	10 GA	7212SP14		
	3/4"	745SP-3/4P	745SP-3/4D			7212SP21		—			7212SP21	—	7212SP23
	1-7/32"	745SP-1-7/32P	745SP-1-7/32D										
	1"	745SP-1P	745SP-1D										
	1-1/4"	745SP-1-1/4P	745SP-1-1/4D										
	1-1/2"	745SP-1/2P	745SP-1/2D										
	2"	745SP-2P	745SP-2D										