



## Safety Data Sheet

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## SECTION 1: Identification

### 1.1. Product identifier

3M(TM) Scotchcast(TM) Reenterable Electrical Insulating Resin 2123 Kit (A & B)

#### Product Identification Numbers

78-8126-6762-0      78-8126-6763-8      80-6112-6441-9      80-6112-6442-7      80-6114-7161-8  
80-6116-0939-9      80-6116-1271-6      XE-1014-9439-3

### 1.2. Recommended use and restrictions on use

#### Recommended use

Electrical, Two part curing system for electrical insulation

### 1.3. Supplier's details

**Company:** 3M Canada Company  
**Division:** Electrical Markets Division  
**Address:** 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

**Telephone:** (800) 364-3577  
**E Mail:**

### 1.4. Emergency telephone number

Medical Emergency Telephone: (519) 451-2500, Ext. 2222; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

25-0695-4, 25-0707-7

Transport in accordance with applicable regulations.

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**3M(TM) Scotchcast(TM) Reenterable Electrical Insulating Resin 2123 Kit (A & B)**

is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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## Safety Data Sheet

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**Issue Date:** 2017/08/24 **Supersedes Date:** 2016/08/11

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A

#### Product Identification Numbers

LH-A100-0570-9	LH-A100-0571-0	LH-A100-1045-8	LH-A100-1449-0	LH-A100-1529-5
LH-A100-1584-7	LH-A100-1638-3	LH-A100-1899-6	LH-A100-1899-7	LH-A100-1899-8
LH-A100-1899-9	LH-A100-1900-0	80-6116-1272-4		

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Electrical, Part A of two part electrical resin

##### Restrictions on use

Not Applicable

#### 1.3. Supplier's details

**Company:** 3M Canada Company  
**Division:** Electrical Markets Division  
**Address:** 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1  
**Telephone:** (800) 364-3577  
**Website:** www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone: (519) 451-2500, Ext. 2222; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

#### 2.2. Label elements

**Signal word**

## 3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A

Danger

### Symbols

Health Hazard |

### Pictograms



### Hazard statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May damage fertility or the unborn child.

### Precautionary statements

#### Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. In case of inadequate ventilation wear respiratory protection. Wear protective gloves. Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. IF exposed or concerned: Get medical advice/attention.

#### Storage:

Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

### 2.3. Other hazards

None known.

28% of the mixture consists of ingredients of unknown acute oral toxicity.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
SOYBEAN OIL	8001-22-7	60 - 75
BUTADIENE-MALEIC ANHYDRIDE COPOLYMER	25655-35-0	15 - 30
EPOXIDIZED SOYBEAN OIL	8013-07-8	1 - 10
BHT	128-37-0	0 - 5
MALEIC ANHYDRIDE	108-31-6	0 - 1
Toluene	108-88-3	< 0.3

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent

## 3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A

material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
MALEIC ANHYDRIDE	108-31-6	ACGIH	TWA(inhalable fraction and vapor):0.01 mg/m <sup>3</sup> ;TWA:0.01 mg/m <sup>3</sup>	Sensitizer, Dermal/Respiratory Sensitizer
Toluene	108-88-3	ACGIH	TWA:20 ppm	
BHT	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CELL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Resin
Appearance/Odour	Viscous, hazy to clear, amber-colored liquid with mild hydrocarbon odour
Odour threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point/Freezing point	<i>No Data Available</i>
Boiling point/Initial boiling point/Boiling range	246.1 °C
Flash Point	>= 148.9 °C [Test Method: Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapour Pressure	<= 186,158.4 Pa [@ 55 °C ]
Vapour Density	<i>No Data Available</i>
Density	0.89 g/ml
Relative density	0.89 [Ref Std: WATER=1]
Water solubility	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Average particle size	<i>No Data Available</i>
Bulk density	<i>No Data Available</i>
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
Softening point	<i>No Data Available</i>
VOC Less H <sub>2</sub> O & Exempt Solvents	<i>No Data Available</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

Strong acids

Strong bases

Reducing agents

Strong oxidizing agents

No Data Available

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

#### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

#### Additional Health Effects:



**3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A****Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
SOYBEAN OIL	Dermal		LD50 estimated to be > 5,000 mg/kg
SOYBEAN OIL	Ingestion		LD50 estimated to be > 5,000 mg/kg
EPOXIDIZED SOYBEAN OIL	Dermal	Rabbit	LD50 > 20,000 mg/kg
EPOXIDIZED SOYBEAN OIL	Ingestion	Rat	LD50 > 5,000 mg/kg
BHT	Dermal	Rat	LD50 > 2,000 mg/kg
BHT	Ingestion	Rat	LD50 > 2,930 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
MALEIC ANHYDRIDE	Dermal	Rabbit	LD50 2,620 mg/kg
MALEIC ANHYDRIDE	Ingestion	Rat	LD50 400 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
SOYBEAN OIL	Professional judgment	Minimal irritation
EPOXIDIZED SOYBEAN OIL	Rabbit	No significant irritation
BHT	Human and animal	Minimal irritation
Toluene	Rabbit	Irritant
MALEIC ANHYDRIDE	Rabbit	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
SOYBEAN OIL	Professional judgment	Mild irritant
EPOXIDIZED SOYBEAN OIL	Rabbit	No significant irritation
BHT	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant
MALEIC ANHYDRIDE	Rabbit	Corrosive

**Skin Sensitization**

Name	Species	Value
EPOXIDIZED SOYBEAN OIL	Guinea pig	Not classified
BHT	Human	Not classified
Toluene	Guinea pig	Not classified
MALEIC ANHYDRIDE	Multiple animal species	Sensitizing

**3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A**

**Respiratory Sensitization**

Name	Species	Value
MALEIC ANHYDRIDE	Human	Sensitizing

**Germ Cell Mutagenicity**

Name	Route	Value
EPOXIDIZED SOYBEAN OIL	In Vitro	Not mutagenic
BHT	In Vitro	Not mutagenic
BHT	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
EPOXIDIZED SOYBEAN OIL	Ingestion	Rat	Not carcinogenic
BHT	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
EPOXIDIZED SOYBEAN OIL	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
EPOXIDIZED SOYBEAN OIL	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
EPOXIDIZED SOYBEAN OIL	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	1 generation
BHT	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	Human	NOAEL Not available	

**3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A**

			classification			
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
MALEIC ANHYDRIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 0.001 mg/l	occupational exposure

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
EPOXIDIZED SOYBEAN OIL	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,250 mg/kg/day	2 years
BHT	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
BHT	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
BHT	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
BHT	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
Toluene	Inhalation	auditory system   nervous system   eyes   olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system   vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver   kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

**Aspiration Hazard**

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

No data available.

## SECTION 13: Disposal considerations

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

## SECTION 16: Other information

**National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.**

**Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

#### HMIS Hazard Classification

**Health: 2 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

<b>3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A</b>
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**Reason for Reissue**

Conversion to GHS format SDS.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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## Safety Data Sheet

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**Document group:** 25-0707-7 **Version number:** 4.01  
**Issue Date:** 2017/08/24 **Supersedes Date:** 2016/08/11

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part B

##### Product Identification Numbers

LH-A100-0571-3	LH-A100-0571-4	LH-A100-1045-9	LH-A100-1449-1	LH-A100-1529-6
LH-A100-1584-8	LH-A100-1638-4	LH-A100-1900-2	LH-A100-1900-3	LH-A100-1900-4
LH-A100-1900-5	LH-A100-1900-6	80-6116-1273-2		

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Electrical, Part B of two part electrical resin

##### Restrictions on use

Not Applicable

#### 1.3. Supplier's details

**Company:** 3M Canada Company  
**Division:** Electrical Markets Division  
**Address:** 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1  
**Telephone:** (800) 364-3577  
**Website:** www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone: (519) 451-2500, Ext. 2222; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Not classified according to the Canadian Hazardous Products Regulation.

#### 2.2. Label elements

##### Signal word

Not applicable.

**Symbols**

Not applicable.

**Pictograms**

Not applicable.

**2.3. Other hazards**

Repeated exposure may cause skin dryness or cracking.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	64742-52-5	65 - 80
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	69102-90-5	15 - 30
METHYLDIDECYLAMINE	7396-58-9	3 - 7

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable.

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

Substance

Condition

Hydrocarbons  
Carbon monoxide  
Carbon dioxide

During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid eye contact. For industrial or professional use only. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection



None required.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid
<b>Specific Physical Form:</b>	Resin
<b>Appearance/Odour</b>	Amber coloured, clear liquid with mild aroma
<b>Odour threshold</b>	No Data Available
<b>pH</b>	No Data Available
<b>Melting point/Freezing point</b>	No Data Available
<b>Flash Point</b>	$\geq 232.2$ °C [Test Method: Closed Cup]
<b>Evaporation rate</b>	No Data Available
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	No Data Available
<b>Flammable Limits(UEL)</b>	No Data Available
<b>Vapour Pressure</b>	$\leq 133.3$ Pa [@ 55 °C ]
<b>Vapour Density</b>	No Data Available
<b>Density</b>	0.94 g/ml
<b>Relative density</b>	0.94 [Ref Std: WATER=1]
<b>Water solubility</b>	$\leq 1$ % [@ 77 °F]
<b>Solubility- non-water</b>	No Data Available
<b>Partition coefficient: n-octanol/ water</b>	No Data Available
<b>Autoignition temperature</b>	$\geq 260$ °C
<b>Decomposition temperature</b>	No Data Available
<b>Viscosity</b>	500 mPa-s - 750 mPa-s
<b>Average particle size</b>	No Data Available
<b>Bulk density</b>	No Data Available
<b>Molecular weight</b>	No Data Available
<b>Volatile Organic Compounds</b>	No Data Available
<b>Percent volatile</b>	No Data Available
<b>Softening point</b>	No Data Available
<b>VOC Less H2O &amp; Exempt Solvents</b>	No Data Available

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

## 10.2. Chemical stability

Stable.

## 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

## 10.4. Conditions to avoid

None known.

## 10.5. Incompatible materials

Strong acids

Strong bases

Strong oxidizing agents

Reducing agents

No Data Available

## 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### Skin Contact:

Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Toxicological Data

**3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part B**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Dermal	Rabbit	LD50 > 2,000 mg/kg
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Ingestion	Rat	LD50 > 5,000 mg/kg
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	Dermal		LD50 estimated to be > 5,000 mg/kg
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
METHYLDIDECYLAMINE	Dermal	Rabbit	LD50 > 5,000 mg/kg
METHYLDIDECYLAMINE	Ingestion	Rat	LD50 990 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Rabbit	Minimal irritation
METHYLDIDECYLAMINE	Rabbit	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Rabbit	Mild irritant
METHYLDIDECYLAMINE	Rabbit	Corrosive

**Skin Sensitization**

Name	Species	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
METHYLDIDECYLAMINE	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Ingestion	Rat	Not carcinogenic
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
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## 3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part B

HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
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### Specific Target Organ Toxicity - repeated exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## SECTION 12: Ecological information

No data available.

## SECTION 13: Disposal considerations

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

## SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar

emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification**

**Health: 1    Flammability: 1    Physical Hazard: 0    Personal Protection: X** - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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**Reason for Reissue**

Conversion to GHS format SDS.

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