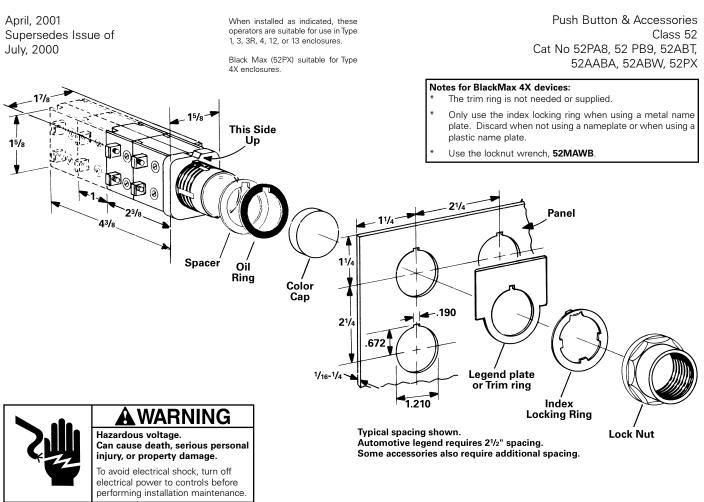
# SIEMENS

## Instructions

#### 52-HPA8

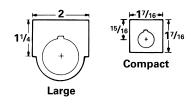


#### INSTALLATION

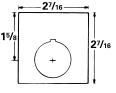
Units are assembled as shown.

- 1.\* Assemble spacer.
- 2. Assemble oil ring.
- 3. Mount unit on panel as shown in illustration.
- 4.\* Position trim ring or legend plate (trim ring is discarded when legend plate is used).
- 5. Position index lockingring on unit as shown in illustration.
- 6. Assemble and tighten lock nut.
- 7. Position and press on color cap.

#### \*Spacer and trim ring not used on BlackMax 4X devices.



LEGEND PLATES



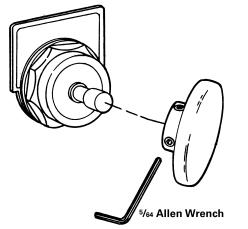
Automotive

For Engineering Reference Only - Rev. K

#### 52-HPA8

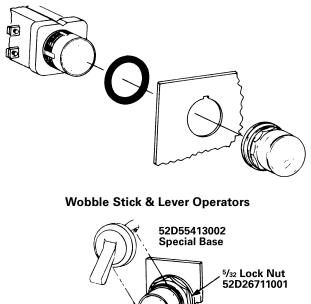
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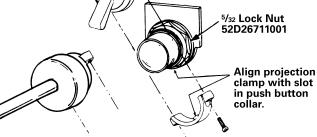
**Mushroon Button Operator** 

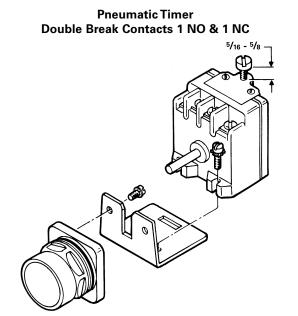


1. Loosen the two set screws, slip on shaft and tighten set screws to a maximum of 8 in. lbs. torque with wrench furnished.

### **Protective Boot 52AABA**

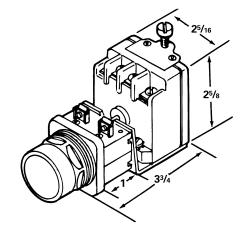






- 1. Loosen the two set screws, slip on shaft and tighten set screws with wrench furnished.
- 2. Fasten the operator to support plate.
- 3. Fasten timer to support plate.
- 4. Two contact blocks (momentary instantaneous operation may be added, see below. Contact blocks must be added together first.

#### **Timer Adjustment**



Timing is adjustable from 0.2 seconds to three minutes by turning the time adjustment screw clockwise to increase and counterclockwise to decrease time.

These instructions do not purport to cover all details or variations in equipment, nor to provide for every possible contingency to be met in connection with installation, operation, or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the local Siemens-Furnas Controls sales office.

The contents of this instruction manual shall not become part of or modify any prior or existing agreement, commitment or relationship. The sales contract contains the entire obligation of Siemens Energy & Automation, Inc. The warranty contained in the contract between the parties is the sole warranty of Siemens Energy & Automation, Inc. Any statements contained herein do not create new warranties or modify the existing warranty.