

The following excerpt are pages from the North American Product Technical Guide, Volume 2: Anchor Fastening, Edition 21.

Please refer to the publication in its entirety for complete details on this product including data development, product specifications, general suitability, installation, corrosion and spacing and edge distance guidelines.

US&CA: https://submittals.us.hilti.com/PTGVol2/

To consult directly with a team member regarding our anchor fastening products, contact Hilti's team of technical support specialists between the hours of 7:00am – 6:00pm CST.

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# 3.3.5 KWIK BOLT TZ2 EXPANSION ANCHOR

# PRODUCT DESCRIPTION

#### **KWIK BOLT TZ2 Expansion anchor**

# **Features and Benefits Anchor System** IFU provides multiple installation methods including no hole cleaning with hammer drill, Hilti Dust Removal System (DRS) for virtually dustless Carbon steel installation (OSHA 1926.1153 Table 1 compliant) KB-TZ2 and core drilling installation. More accurate SafeSet™ installation when using the Hilti SIW-6AT-A22 impact wrench and the SI-AT-A22 Adaptive Torque Module. Product and length identification marks help facilitate quality control after installation. Maximized thread lengths and multiple embedment depths to accommodate various base plate thicknesses. Stainless Mechanical expansion allows immediate load Steel 304/316 application. KB-TZ2 Raised impact section (dog point) helps protect threads from damage during installation. Bolt meets ductility requirements of ACI 318 Section 2.3. Functional coatings and profile on expansion wedges provide increased reliability.



Uncracked concrete



Cracked concrete



Grout-filled concrete masonry



Seismic Design Categories A-F



Fire sprinkler listings



Profis Engineering design software



Hollow Drill Bit and Adaptive Torque Tool (AT)

# **Approvals/Listings**

•	
ICC-ES (International Code Council)  • 2021 International Building Code / International Residential Code (IBC/IRC)  • 2015 National Building Code of Canada (NBC-C)	ESR-4266 in concrete per ACI 318 Ch. 17 / ACI 355.2/ ICC-ES AC193 ESR-4561 in grout-filled CMU per ICC-ES AC01 ELC-4266 in concrete per CSA A23.3 / ACI 355.2
City of Los Angeles	2020 LABC Supplement (within ESR-4266 & ESR-4561)
Florida Building Code	2020 FBC Supplement with HVHZ (within ESR-4266 & ESR-4561)
FM (Factory Mutual) — Carbon steel KB-TZ2 only	Pipe hanger components for automatic sprinkler systems 3/8 (up to 4-inch nominal pipe diameter) 1/2' (up to 8-inch nominal pipe diameter) 3/4 (up to 12-inch nominal pipe diameter)
UL and cUL (Underwriters Laboratory) — Carbon steel KB-TZ2 only	Pipe hanger equipment for fire protection services 3/8 (up to 4-inch nominal pipe diameter) 1/2¹ (up to 8-inch nominal pipe diameter) 5/8 & 3/4 (up to 12-inch nominal pipe diameter)









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<sup>1 1/2-</sup>inch dia. with 1-1/2-inch effective embedment does not have FM or UL certification.

### MATERIAL SPECIFICATIONS

#### Carbon steel with electroplated zinc-nickel plating

- Carbon steel anchor components plated in accordance with ASTM F1941 to a minimum thickness of 5 μm.
- Nuts conform to the requirements of ASTM A563, Grade A, Hex.
- Washers meet the requirements of ASTM F844.
- Expansion sleeves (wedges) are manufactured from carbon steel.
- Nuts and bolts are finished with a proprietary coating. Only Hilti KB-TZ2 nuts can be used with KB-TZ2 bolts.
- Carbon steel bolts are manufactured from carbon steel.

#### Stainless steel

- All nuts and washers for type 304 anchors are made from type 304 stainless.
- All nuts and washers for type 316 anchors are made from type 316 stainless.
- Nuts meet the dimensional requirements of ASTM F594.
- Washers meet the dimensional requirements of ANSI B18.22.1, Type A, plain.
- Expansion sleeve (wedges) are made from stainless steel.
- Nuts and bolts are finished with a proprietary coating. Only Hilti KB-TZ2 nuts can be used with KB-TZ2 bolts.
- Stainless steel 304 bolts are manufactured from AISI Type 304 stainless steel.
- Stainless steel 316 bolts are manufactured from AISI Type 316 stainless steel.

#### **INSTALLATION PARAMETERS**

Table 1 — Hilti KB-TZ2 setting information for installation in concrete and grout-filled concrete masonry units (CMU)¹

0									I	Nomina	al anch	or diam	eter (in	)					
Settir	dominal bit diameter  Iffective minimum mbedment  Iominal minimum mbedment  Iin. hole depth  ixture hole diameter  Installation torque Carbon steel  Installation torque Stainless steel	Symbol	Units	1/4		3/8			1,	/2			5/8			3/4			1
Nomi	nal bit diameter	d <sub>o</sub>	in.	1/4		3/8			1,	/2			5/8			3/4		•	1
		h <sub>ef</sub>	in. (mm)	1-1/2 (38)	1-1/2 (38)	2 (51)	2-1/2 (64)	1-1/2 <sup>2</sup> (38)	2 (51)	2-1/2 (64)	3-1/4 (83)	2-3/4 (70)	3-1/4 (83)	4 (102)	3-1/4 (83)	3-3/4 (95)	4-3/4 (121)	4 (102)	5-3/4 (146)
		h <sub>nom</sub>	in. (mm)	1-3/4 (44)	1-7/8 (48)	2-1/2 (64)	3 (76)	2 2) (51)	2-1/2 (64)	3 (76)	3-3/4 (95)	3-1/4 (83)	3-3/4 (95)	4-1/2 (114)	4 (102)	4-1/2 (114)	5-1/2 (140)	4-5/8 (117)	6-3/8 (162)
Min. I	nole depth	h <sub>o</sub>	in. (mm)	2 (51)	2 (51)	2-3/4 (70)	3-1/4 (83)	2-1/4 <sup>2</sup> (57)	2-3/4 (70)	3-1/4 (83)	4-1/4 (108)	3-3/4 (95)	4-1/4 (108)	4-3/4 (121)	4-1/4 (108)	4-3/4 (121)	5-3/4 (146)	5 (127)	6-3/4 (171)
Fixtu	re hole diameter	d <sub>h</sub>	in. (mm)	5/16 (7.9)		7/16 (11.1)				16 1.3)			11/16 (17.5)			13/16 (20.6)			1/8 3.6)
rete		T <sub>inst,conc</sub>	ft-lb (Nm)	4 (5)		30 (41)				0 8)			40 (54)			110 (149)			35 51)
Conc		T <sub>inst,conc</sub>	ft-lb (Nm)	6 (8)		30 (41)				0 4)			60 (81)			125 (169)			——— 35 51)
Grout-filled CMU	Installation torque Carbon steel	T <sub>inst,CMU</sub>	ft-lb (Nm)	4 (5)		15 (20)				5 4)			30 (41)			50 (68)			/A /A
Grout	Installation torque Stainless steel	T <sub>inst,CMU</sub>	ft-lb (Nm)	6 (8)		15 (20)				5 4)			35 (48)			50 (68)		'	/A /A

<sup>1</sup> Shaded cells are not applicable for installations in grout-filled CMU.

# Hilti KWIK Bolt TZ2 Fracture Load (lb)<sup>1</sup>

Nominal Anchor Diameter (in)	Carbon Steel	Stainless Steel
1/4	2920	2920
3/8	6490	6180
1/2	11240	11870
5/8	17535	18835
3/4	25335	$f_{uta} \ge 105, f_y \ge 84^2$
1	$f_{uta} \ge 88, f_y \ge 75^2$	$f_{uta} \ge 99.9, f_y \ge 65^2$

<sup>1</sup> Bolt fracture loads are determined by testing in a universal tensile machine for quality control at the manufacturing facility. These loads are not intended for design use.

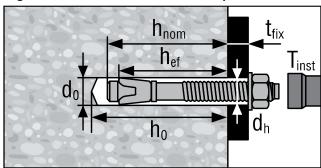
3.3.5

<sup>2</sup> Design information for  $h_{ef}$  = 1-1/2 is only applicable to carbon steel (CS) KB-TZ2 bolts.

<sup>2</sup> All 3/4-in. stainless steel, all 1-in. carbon steel and all 1-in. stainless steel material strengths specified by the tensile and yield strengths expressed in (ksi). Bolt fracture loads not applicable for these models.



Figure 1 — Hilti KWIK Bolt TZ 2 specifications



### **DESIGN INFORMATION IN CONCRETE PER ACI 318**

#### **ACI 318 Chapter 17 Design**

The load values contained in this section are Hilti Simplified Design Tables. The load tables in this section were developed using the Strength Design parameters and variables of ICC-ES ESR-4266 and the equations within ACI 318 Chapter 17. For a detailed explanation of the Hilti Simplified Design Tables refer to section 3.1.8. Data tables from ESR-4266 are not contained in this section but can be found at www.icc-es.org or at www.hilti.com

Table 2 — Hilti Carbon Steel KB-TZ2 design strength based on concrete failure modes in uncracked concrete per ACI 318 Ch. 17, applicable for both hammer and core drilled installations 1,2,3,4

Nominal	Effortivo	Nominal	Tension (le	sser of concret	e breakout / pu	ıllout) - ΦN <sub>n</sub>	Shear (less	ser of concrete	breakout or pr	yout) - ΦV <sub>n</sub>
anchor diameter in.	Effective embedment in. (mm)	embedment in. (mm)	f' = 2,500 psi (17.2 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 6,000 psi (41.1 MPa) lb (kN)	f' = 2,500 psi (17.2 MPa) lb (kN)	f' <sub>c</sub> = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 6,000 psi (41.1 MPa) lb (kN)
1/4	1-1/2	1 3/4	945	980	1,040	1,125	1,545	1,690	1,950	2,390
1/4	(38)	(44)	(4.2)	(4.4)	(4.6)	(5.0)	(6.9)	(7.5)	(8.7)	(10.6)
	1-1/2	1 7/8	1,435	1,570	1,815	2,220	1,545	1,690	1,950	2,390
	(38)	(48)	(6.4)	(7.0)	(8.1)	(9.9)	(6.9)	(7.5)	(8.7)	(10.6)
0.70	2	2 1/2	2,205	2,415	2,790	3,420	2,375	2,605	3,005	3,680
3/8	(51)	(64)	(9.8)	(10.7)	(12.4)	(15.2)	(10.6)	(11.6)	(13.4)	(16.4)
	2-1/2	3	2,715	2,895	3,205	3,690	6,640	7,275	8,400	10,290
	(64)	(76)	(12.1)	(12.9)	(14.3)	(16.4)	(29.5)	(32.4)	(37.4)	(45.8)
	1-1/2	2	1,610	1,765	2,040	2,495	1,735	1,900	2,195	2,690
	(38)	(51)	(7.2)	(7.9)	(9.1)	(11.1)	(7.7)	(8.5)	(9.8)	(12.0)
	2	2 1/2	2,480	2,720	3,140	3,845	2,675	2,930	3,380	4,140
1.0	(51)	(64)	(11.0)	(12.1)	(14.0)	(17.1)	(11.9)	(13.0)	(15.0)	(18.4)
1/2	2-1/2	3	3,085	3,375	3,900	4,775	6,640	7,275	8,400	10,290
	(64)	(76)	(13.7)	(15.0)	(17.3)	(21.2)	(29.5)	(32.4)	(37.4)	(45.8)
	3-1/4	3 3/4	4,570	5,005	5,780	7,080	9,845	10,785	12,450	15,250
	(83)	(95)	(20.3)	(22.3)	(25.7)	(31.5)	(43.8)	(48.0)	(55.4)	(67.8)
	2-3/4	3 1/4	3,495	3,830	4,425	5,420	7,660	8,395	9,690	11,870
	(70)	(83)	(15.5)	(17.0)	(19.7)	(24.1)	(34.1)	(37.3)	(43.1)	(52.8)
F (0	3-1/4	3 3/4	4,570	5,005	5,780	7,080	9,845	10,785	12,450	15,250
5/8	(83)	(95)	(20.3)	(22.3)	(25.7)	(31.5)	(43.8)	(48.0)	(55.4)	(67.8)
	4	4 1/2	5,845	6,405	7,395	9,060	13,440	14,725	17,000	20,820
	(102)	(114)	(26.0)	(28.5)	(32.9)	(40.3)	(59.8)	(65.5)	(75.6)	(92.6)
	3-1/4	4	5,140	5,630	6,505	7,965	11,075	12,130	14,005	17,155
	(83)	(102)	(22.9)	(25.0)	(28.9)	(35.4)	(49.3)	(54.0)	(62.3)	(76.3)
2./4	3-3/45	4 1/2	6,370	6,980	8,060	9,870	13,725	15,035	17,360	21,265
3/4	(95)	(114)	(28.3)	(31.0)	(35.9)	(43.9)	(61.1)	(66.9)	(77.2)	(94.6)
	4-3/4	5 1/2	8,075	8,845	10,215	12,510	17,390	19,050	22,000	26,945
	(121)	(140)	(35.9)	(39.3)	(45.4)	(55.6)	(77.4)	(84.7)	(97.9)	(119.9)
	4	4 5/8	7,020	7,690	8,880	10,875	15,120	16,565	19,125	23,425
4	(102)	(117)	(31.2)	(34.2)	(39.5)	(48.4)	(67.3)	(73.7)	(85.1)	(104.2)
ı	5-3/4	6 3/8	10,755	11,780	13,605	16,660	23,165	25,375	29,300	35,885
	(146)	(162)	(47.8)	(52.4)	(60.5)	(74.1)	(103.0)	(112.9)	(130.3)	(159.6)

See Section 3.1.8 to convert design strength value to ASD value.

 <sup>2</sup> Linear interpolation between embedment depths and concrete compressive strengths is not permitted.
 3 Apply spacing, edge distance, and concrete thickness factors in tables 6 to 15 as necessary. Compare to the steel values in table 4. The lesser of the values is to be used for the design.

 <sup>4</sup> Tabular values are for normal weight concrete only. For lightweight concrete multiply design strength by λ<sub>a</sub> as follows: For sand-lightweight, λ<sub>a</sub> = 0.68; for all-lightweight, λ<sub>a</sub> = 0.60.
 5 For core drilled installations of 3/4" anchors installed at 3-3/4" effective embedment, apply a reduction factor of 0.89 to the design tension strength.

Table 3 — Hilti Carbon Steel KB-TZ2 design strength based on concrete failure modes in cracked concrete per ACI 318 Ch. 17, applicable for both hammer and core drilled installations 1,2,3,4,5

	motana									
Nominal	Effective	Nominal	Tension (le	sser of concret	e breakout / pu	ıllout) - ΦN <sub>n</sub>	Shear (less	ser of concrete	breakout or pr	yout) - ΦV <sub>n</sub>
anchor diameter in.	embedment in. (mm)	embedment in. (mm)	f' = 2,500 psi (17.2 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 6,000 psi (41.1 MPa) lb (kN)	f' = 2,500 psi (17.2 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 6,000 psi (41.1 MPa) lb (kN)
1/4	1-1/2	1 3/4	280	300	340	395	1,095	1,195	1,385	1,695
1/4	(38)	(44)	(1.2)	(1.3)	(1.5)	(1.8)	(4.9)	(5.3)	(6.2)	(7.5)
	1-1/2	1 7/8	1,255	1,375	1,585	1,940	1,350	1,480	1,710	2,090
	(38)	(48)	(5.6)	(6.1)	(7.1)	(8.6)	(6.0)	(6.6)	(7.6)	(9.3)
0.70	2	2 1/2	1,930	2,115	2,440	2,990	2,080	2,275	2,630	3,220
3/8	(51)	(64)	(8.6)	(9.4)	(10.9)	(13.3)	(9.3)	(10.1)	(11.7)	(14.3)
	2-1/2	3	2,185	2,390	2,765	3,385	4,705	5,155	5,950	7,285
	(64)	(76)	(9.7)	(10.6)	(12.3)	(15.1)	(20.9)	(22.9)	(26.5)	(32.4)
	1-1/2	2	1,435	1,570	1,815	2,220	1,545	1,690	1,950	2,390
	(38)	(51)	(6.4)	(7.0)	(8.1)	(9.9)	(6.9)	(7.5)	(8.7)	(10.6)
	2	2 1/2	1,930	2,115	2,440	2,990	2,080	2,275	2,630	3,220
1 /0	(51)	(64)	(8.6)	(9.4)	(10.9)	(13.3)	(9.3)	(10.1)	(11.7)	(14.3)
1/2	2-1/2	3	2,700	2,955	3,415	4,180	5,810	6,365	7,350	9,000
	(64)	(76)	(12.0)	(13.1)	(15.2)	(18.6)	(25.8)	(28.3)	(32.7)	(40.0)
	3-1/4	3 3/4	3,235	3,545	4,095	5,015	6,970	7,640	8,820	10,800
	(83)	(95)	(14.4)	(15.8)	(18.2)	(22.3)	(31.0)	(34.0)	(39.2)	(48.0)
	2-3/4	3 1/4	3,110	3,410	3,935	4,820	6,705	7,345	8,480	10,385
	(70)	(83)	(13.8)	(15.2)	(17.5)	(21.4)	(29.8)	(32.7)	(37.7)	(46.2)
F (O	3-1/4	3 3/4	4,000	4,380	5,060	6,195	8,615	9,435	10,895	13,345
5/8	(83)	(95)	(17.8)	(19.5)	(22.5)	(27.6)	(38.3)	(42.0)	(48.5)	(59.4)
	4	4 1/2	4,420	4,840	5,590	6,845	9,520	10,430	12,040	14,750
	(102)	(114)	(19.7)	(21.5)	(24.9)	(30.4)	(42.3)	(46.4)	(53.6)	(65.6)
	3-1/4	4	4,000	4,380	5,060	6,195	8,615	9,435	10,895	13,345
	(83)	(102)	(17.8)	(19.5)	(22.5)	(27.6)	(38.3)	(42.0)	(48.5)	(59.4)
3/4	3-3/4	4 1/2	4,955	5,430	6,270	7,680	10,675	11,695	13,505	16,540
3/4	(95)	(114)	(22.0)	(24.2)	(27.9)	(34.2)	(47.5)	(52.0)	(60.1)	(73.6)
	4-3/4	5 1/2	5,745	6,055	6,580	7,405	15,220	16,670	19,250	23,575
	(121)	(140)	(25.6)	(26.9)	(29.3)	(32.9)	(67.7)	(74.2)	(85.6)	(104.9)
	4	4 5/8	5,460	5,980	6,905	8,460	11,760	12,880	14,875	18,220
1	(102)	(117)	(24.3)	(26.6)	(30.7)	(37.6)	(52.3)	(57.3)	(66.2)	(81.0)
'	5-3/4	6 3/8	7,675	8,410	9,710	11,890	20,270	22,205	25,640	31,400
	(146)	(162)	(34.1)	(37.4)	(43.2)	(52.9)	(90.2)	(98.8)	(114.1)	(139.7)

<sup>1</sup> See Section 3.1.8 to convert design strength value to ASD value.

 <sup>2</sup> Linear interpolation between embedment depths and concrete compressive strengths is not permitted.
 3 Apply spacing, edge distance, and concrete thickness factors in tables 6 to 17 as necessary. Compare to the steel values in table 4. The lesser of the values is to be used for the

Tabular values are for normal weight concrete only. For lightweight concrete multiply design strength by  $\lambda_a$  as follows: For sand-lightweight,  $\lambda_a$  = 0.68; for all-lightweight,  $\lambda_a$  = 0.60. 5 Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by  $\alpha_{N,seis}$  = 0.75, except for 3/4 x 4-3/4 h<sub>ef</sub> where  $\alpha_{N,seis}$  = 0.73. No reduction needed for seismic shear. See Section 3.1.8 for additional information on seismic applications.

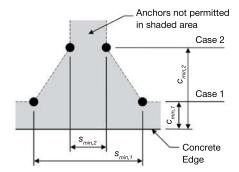


Table 4 — Hilti Carbon Steel KB-TZ2 design strength based on steel failure per ACI 318 Ch. 17 1,2

Nominal anchor diameter in.		embe de	ctive dment pth mm)	Tensile <sup>3</sup> $\Phi N_{sa}$ Ib (kN)	Shear <sup>4</sup> $\Phi V_{sa}$ Ib (kN)	Seismic Shear <sup>5</sup> $\Phi V_{\rm sa}$ Ib (kN)
1/4		1-	1/2	2,190	875	875
1/4		(3	8)	(9.7)	(3.9)	(3.9)
3/8		1-1	1/2	4,870	2,095	2,095
		(3	8)	(21.7)	(9.3)	(9.3)
3/8		2	2-1/2	4,870	2,200	2,200
3/6	(5	51)	(64)	(21.7)	(9.8)	(9.8)
1/2	1-	1/2	2	8,430	3,600	3,600
	(3	38)	(51)	(37.5)	(16.0)	(16.0)
1/0	2-	1/2	3-1/4	8,430	4,470	4,470
1/2	(6	64)	(83)	(37.5)	(19.9)	(19.9)
5.40	2-3/4	3-1/4	4	13,150	6,665	6,665
5/8	(70)	(83)	(102)	(58.5)	(29.6)	(29.6)
2/4	3-1/4	3-3/4	4-3/4	19,000	8,975	8,975
3/4	(83)	(95)	(121)	(84.5)	(39.9)	(39.9)
1			1	31,025	12,215	8,975
(25.4)		(10	02)	(138.0)	(54.3)	(39.9)
1		5-	3/4	31,025	14,875	8,975
(25.4)		(14	16)	(138.0)	(66.2)	(39.9)

<sup>1</sup> See Section 3.1.8 to convert design strength value to ASD value.

Figure 2



For a specific edge distance, the permitted spacing is calculated as follows:

$$s \ge s_{min,2} + \frac{(s_{min,1} - s_{min,2})}{(c_{min,1} - c_{min,2})} (c - c_{min,2})$$

$$s \ge s_{min,2} + \frac{(s_{min,1} - s_{min,2})}{(c_{min,1} - c_{min,2})} (c - c_{min,2})$$

$$s_{design}$$

$$c_{min,1} \text{ at } s_{min,1}$$

$$c_{min,2} \text{ at } s_{min,2}$$

$$c_{design} \text{ edge distance } c$$

Table 5 — Hilti KB-TZ2 carbon steel installation parameters <sup>1</sup>

Setting	Cumbal	Lleite							Nomin	al Anch	or diam	eter (in.)						
Setting information  Effective embedment  Min. member thickness  Case 1	Symbol	Units	1/4		3/8			1	/2			5/8			3/4			1
Effective	_	in.	1-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	3 1/4	2-3/4	3-1/4	4	3-1/4	3-3/4	4-3/4	4	5-3/4
Min. member thickness	h <sub>ef</sub>	(mm)	(38)	(38)	(51)	(64)	(38)	(51)	(64)	(83)	(70)	(83)	(102)	(83)	(95)	(121)	(102)	(146)
Min. member		in.	3-1/4	3-1/4	4	5	3-1/2	4	5	5-1/2	5	5-1/2	6	5-1/2	6	8	8	10
thickness	h <sub>min</sub>	(mm)	(83)	(83)	(102)	(127)	(89)	(102)	(127)	(140)	(127)	(140)	(152)	(140)	(152)	(203)	(203)	(254)
		in.	1-1/2	5	2-1/2	2-1/2	8	2-3/4	2-3/4	2-1/4	4-1/2	3-1/2	2-3/4	5	4	3-1/2	8	3
0 1	C <sub>min,1</sub>	(mm)	(38)	(127)	(64)	(64)	(203)	(70)	(70)	(57)	(114)	(89)	(70)	(127)	(102)	(89)	(203)	(76)
Case I	for	in.	1-1/2	8	6	5	12	5-1/2	9-3/4	5-1/4	6-1/2	5-1/2	7-1/4	10	5-3/4	5-1/2	8	6-3/4
	s <sub>min,1</sub> ≥	(mm)	(38)	(203)	(152)	(127)	(305)	(140)	(248)	(133)	(165)	(140)	(184)	(254)	(146)	(140)	(203)	(171)
		in.	1-1/2	8	3-1/2	4	8	10	8	4-3/4	5-1/2	7	4-1/4	6	7-1/4	4-3/4	8	3-3/4
	C <sub>min,2</sub>	(mm)	(38)	(203)	(89)	(102)	(203)	(254)	(203)	(121)	(140)	(178)	(108)	(152)	(184)	(121)	(203)	(95)
Case 2	for	in.	1-1/2	5	2-1/4	2	12	3-1/2	3	2	4-1/2	2-3/4	2-1/4	4-1/2	3-3/4	3-3/4	8	4-3/4
Effective embedment  Min. member thickness  Case 1	S <sub>min,2</sub> ≥		(38)	(127)	(57)	(51)	(305)	(89)	(76)	(51)	(114)	(70)	(57)	(114)	(95)	(95)	(203)	(121)

<sup>1</sup> Linear interpolation is permitted to establish an edge distance and spacing combination between Case 1 and Case 2. Linear interpolation for a specific edge distance c, where c min 1

<sup>2</sup> Hilti KB-TZ2 carbon steel anchors are to be considered ductile steel elements.

<sup>2</sup> Thill NB-122 carbon steer archites are to be considered accent accent and the second accent accent and the second accent acce

3.3.5

Table 6 — Load adjustment factors for Carbon Steel 1/4-in. diameter KB-TZ2 in uncracked concrete 1,2

l	1/4-in. KB-TZ2 uncracked concr	ete	$\begin{array}{c} \text{Spacing factor in} \\ \text{tension} \\ f_{\text{AN}} \end{array}$	Edge distance factor in tension $f_{\mathrm{RN}}$	Spacing factor in shear $^{\rm 3}$ $f_{\rm AV}$	$oldsymbol{ol}}}}}}}}} $ Toward edge $f_{ ext{B}}$	To edge $f_{\mathrm{RV}}$	Concrete thickness factor in shear 4 f
Effective Embedmer h <sub>ef</sub> Nominal Embedmer h <sub>nom</sub> 1-1/2 2		in.	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2
Effective		(mm)	(38)	(38)	(38)	(38)	(38)	(38)
Nomina	I Embedment	in.	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4
		(mm)	(44)	(44)	(44)	(44)	(44)	(44)
	1-1/2	(38)	0.67	0.42	0.56	0.23	0.42	n/a
\ <u>_</u>	2	(51)	0.72	0.51	0.58	0.35	0.51	n/a
(mm)	2-1/2	(64)	0.78	0.63	0.60	0.49	0.63	n/a
ce (	3	(76)	0.83	0.75	0.63	0.65	0.75	n/a
tan) - (ر	3-1/4	(83)	0.86	0.81	0.64	0.73	0.81	0.74
Dis Ss (f	3-1/2	(89)	0.89	0.88	0.65	0.82	0.88	0.76
dge rne:	4	(102)	0.94	1.00	0.67	1.00	1.00	0.82
/ Ē	5	(127)	1.00		0.71			0.91
3 (S) te T	6	(152)			0.75			1.00
Spacing (s) / Edge Distance (c <sub>e</sub> ) Concrete Thickness (h) - in. (mn	7	(178)			0.79		·	
Spa Son	8	(203)			0.83			
5, 0	9	(229)			0.88			
	> 12	(305)			1.00			

Table 7 — Load adjustment factors for Carbon Steel 1/4-in. diameter KB-TZ2 in cracked concrete 1,2

	1/4-in. KB-TZ2 cracked concre	te	Spacing factor in tension $f_{\scriptscriptstyle{\mathrm{AN}}}$	Edge distance factor in tension $f_{\mbox{\tiny RN}}$	Spacing factor in shear $^{\rm 3}$ $f_{\rm \scriptscriptstyle AV}$	$\bot$ Toward edge $f_{\scriptscriptstyle{\mathrm{RV}}}$	To edge $f_{\scriptscriptstyle{RV}}$	Concrete thickness factor in shear <sup>4</sup> f <sub>HV</sub>
Effective Ember he ember	e Embedment	in.	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2
		(mm)	(38)	(38)	(38)	(38)	(38)	(38)
Nomina	l Embedment	in.	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4
		(mm)	(44)	(44)	(44)	(44)	(44)	(44)
	1-1/2	(38)	0.67	0.75	0.57	0.29	0.59	n/a
\ <u>_</u>	2	(51)	0.72	0.91	0.60	0.45	0.91	n/a
(°) mm	2-1/2	(64)	0.78	1.00	0.62	0.63	1.00	n/a
ce ⊡. (	3	(76)	0.83		0.65	0.83		n/a
tan) -	3-1/4	(83)	0.86		0.66	0.94		0.80
Dis (f	3-1/2	(89)	0.89		0.67	1.00		0.83
dge rne:	4	(102)	0.94		0.70			0.89
/Ē	5	(127)	1.00		0.75			0.99
3 (S) te T	6	(152)			0.80			1.00
cinç	7	(178)			0.84			
Spa	8	(203)			0.89			
Spacing (s) / Edge Distr Concrete Thickness (h)	9	(229)			0.94			
	> 12	(305)			1.00			

Linear interpolation not permitted
 When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilli PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.

<sup>3</sup> Spacing factor reduction in shear,  $f_{AV}$  is applicable when edge distance  $c < 3h_{er}$ . If  $c \ge 3h_{er}$  then  $f_{AV} = f_{AV}$ .

4 Concrete thickness reduction factor in shear,  $f_{HV}$  is applicable when edge distance  $c < 3h_{er}$ . If  $c \ge 3h_{er}$  then  $f_{HV} = 1.0$ .



Table 8 — Load adjustment factors for Carbon Steel 3/8-in. diameter KB-TZ2 in uncracked concrete 1,2

													Edge	e distar	nce in s	hear			Concret	.0
	3/8-in. KB-TZ	2		ing fac tension			je dista or in ter		Spac	ing fac shear <sup>3</sup>	tor in					- 1		thick	ness fa	actor
un	cracked conc	rete		$f_{AN}$			$f_{\scriptscriptstyle{RN}}$			$f_{AV}$		Tov	ward ed	dge		To edge $f_{_{RV}}$	9	"	n shear $f_{\scriptscriptstyle{HV}}$	4
				1	1		1	1					f <sub>RV</sub>				1			
Effective	Embedment	in.	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2
	h <sub>ef</sub>	(mm)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)
Nominal	Embedment	in.	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3
	h <sub>nom</sub>	(mm)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)
	2	(51)	n/a	n/a	0.63	n/a	n/a	n/a	n/a	n/a	0.54	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
<b>&gt;</b> •	2-1/4	(57)	n/a	0.69	0.65	n/a	n/a	n/a	n/a	0.59	0.55	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
(c <sub>a</sub> ) /	2-1/2	(64)	n/a	0.71	0.67	n/a	0.60	0.51	n/a	0.60	0.55	n/a	0.43	0.18	n/a	0.60	0.37	n/a	n/a	n/a
i. Ce	3	(76)	n/a	0.75	0.70	n/a	0.69	0.58	n/a	0.61	0.56	n/a	0.57	0.24	n/a	0.69	0.48	n/a	n/a	n/a
Distance s (h) - in.	3-1/4	(83)	n/a	0.77	0.72	n/a	0.74	0.61	n/a	0.62	0.57	n/a	0.64	0.27	n/a	0.74	0.54	0.66	n/a	n/a
Dis SS (	3-1/2	(89)	n/a	0.79	0.73	n/a	0.80	0.65	n/a	0.63	0.58	n/a	0.72	0.30	n/a	0.80	0.61	0.68	n/a	n/a
Edge cknes	4	(102)	n/a	0.83	0.77	n/a	0.91	0.73	n/a	0.65	0.59	n/a	0.87	0.37	n/a	0.91	0.73	0.73	0.78	n/a
	5	(127)	1.00	0.92	0.83	1.00	1.00	0.91	0.67	0.69	0.61	1.00	1.00	0.52	1.00	1.00	0.91	0.82	0.87	0.66
g (s) te T	6	(152)	1.00	1.00	0.90	1.00		1.00	0.70	0.73	0.63	1.00		0.68	1.00		1.00	0.89	0.96	0.72
pacing ( oncrete	8	(203)	1.00		1.00	1.00			0.77	0.80	0.67	1.00		1.00	1.00			1.00	1.00	0.83
Spacing (s) , Concrete Th	12	(305)							0.90	0.96	0.76									1.00
3, 0	18	(457)							1.00	1.00	0.89									
	> 24	(610)									1.00									<u> </u>

Table 9 — Load adjustment factors for Carbon Steel 3/8-in. diameter KB-TZ2 in cracked concrete 1,2

													Edge	e distar	nce in s	hear				
	3/8-in. KB-TZ racked concre			ing factension $f_{\scriptscriptstyle{AN}}$			he distate or in term $f_{\scriptscriptstyle{RN}}$		Spac	ing fac shear $^{\scriptscriptstyle 3}$	tor in	Tov	$\perp$ ward ec	lge		To edge $f_{\scriptscriptstyle \mathrm{RV}}$	Э	thick	Concret to the second	actor
Effective	Embedment	in.	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2
	${\sf h}_{\sf ef}$	(mm)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)
Nominal	Embedment	in.	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3
	h <sub>nom</sub>	(mm)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)
	2	(51)	n/a	n/a	0.63	n/a	n/a	n/a	n/a	n/a	0.54	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
\ <del>-</del> =	2-1/4	(57)	n/a	0.69	0.65	n/a	n/a	n/a	n/a	0.58	0.55	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
Edge Distance $\left(c_{\mathrm{a}}\right)/$ ckness (h) - in. (mm)	2-1/2	(64)	n/a	0.71	0.67	n/a	0.87	0.75	n/a	0.59	0.55	n/a	0.40	0.18	n/a	0.80	0.37	n/a	n/a	n/a
ir Če	3	(76)	n/a	0.75	0.70	n/a	1.00	0.85	n/a	0.61	0.56	n/a	0.52	0.24	n/a	1.00	0.48	n/a	n/a	n/a
star n) -	3-1/4	(83)	n/a	0.77	0.72	n/a	1.00	0.90	n/a	0.62	0.57	n/a	0.59	0.27	n/a	1.00	0.55	0.78	n/a	n/a
Dis Ss (	3-1/2	(89)	n/a	0.79	0.73	n/a	1.00	0.95	n/a	0.63	0.58	n/a	0.66	0.31	n/a	1.00	0.61	0.81	n/a	n/a
dge rne:	4	(102)	n/a	0.83	0.77	n/a		1.00	n/a	0.64	0.59	n/a	0.81	0.37	n/a		0.75	0.86	0.76	n/a
/Ē	5	(127)	1.00	0.92	0.83	1.00			0.73	0.68	0.61	1.00	1.00	0.52	1.00		1.00	0.96	0.85	0.66
g (s) te T	6	(152)	1.00	1.00	0.90	1.00			0.78	0.72	0.63	1.00		0.69	1.00			1.00	0.93	0.72
cinç cret	8	(203)	1.00		1.00	1.00			0.87	0.79	0.67	1.00		1.00	1.00				1.00	0.83
Spacing (s) / Edge Concrete Thicknes:	12	(305)							1.00	0.93	0.76									1.00
5, 0	18	(457)								1.00	0.89									
	> 24	(610)									1.00									

Linear interpolation not permitted

 <sup>1</sup> Linear interpolation not permitted
 2 When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.
 3 Spacing factor reduction in shear, f<sub>AV</sub>, is applicable when edge distance c < 3h<sub>ef</sub>, If c ≥ 3h<sub>ef</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 4 Concrete thickness reduction factor in shear, f<sub>HV</sub>, is applicable when edge distance c < 3h<sub>ef</sub>, If c ≥ 3h<sub>ef</sub> then f<sub>HV</sub> = 1.0.

<sup>🔳</sup> If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 2 and Table 5 to calculate permissible edge distance, spacing and concrete thickness combinations

Table 10 — Load adjustment factors for Carbon Steel 1/2-in. diameter KB-TZ2 in uncracked concrete 1,2

																	Edge	distar	nce in	shea	r					
	2-in. KB- uncracke concrete	ed	Sp	ſ	facto sion	r in		dge d etor in $f_{_{1}}$	tensi		Sp	acing she f		r in	-	Towar		e		r	ll edge			crete ctor ir f		
Eff	ective	in.	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4
Emb	edment h <sub>ef</sub>	(mm)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)
	minal	in.	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4
	edment h <sub>nom</sub>	(mm)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)
	2	(51)	n/a	n/a	n/a	0.60	n/a	n/a	n/a	n/a	n/a	n/a	n/a	0.53	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	2-1/4	(57)	n/a	n/a	n/a	0.62	n/a	n/a	n/a	0.30	n/a	n/a	n/a	0.54	n/a	n/a	n/a	0.11	n/a	n/a	n/a	0.21	n/a	n/a	n/a	n/a
	2-3/4	(70)	n/a	n/a	n/a	0.64	n/a	0.51	0.44	0.33	n/a	n/a	n/a	0.55	n/a	0.35	0.23	0.14	n/a	0.51	0.44	0.29	n/a	n/a	n/a	n/a
`	3	(76)	n/a	n/a	0.70	0.65	n/a	0.55	0.47	0.35	n/a	n/a	0.57	0.55	n/a	0.40	0.26	0.16	n/a	0.55	0.47	0.33	n/a	n/a	n/a	n/a
(c <sub>a</sub> ) / (mm)	3-1/4	(83)	n/a	n/a	0.72	0.67	n/a	0.59	0.50	0.37	n/a	n/a	0.57	0.55	n/a	0.45	0.30	0.19	n/a	0.59	0.50	0.37	0.52	n/a	n/a	n/a
Distance (c <sub>a</sub> ) s (h) - in. (mn	3-1/2	(89)	n/a	0.79	0.73	0.68	n/a	0.64	0.53	0.38	n/a	0.61	0.58	0.56	n/a	0.51	0.33	0.21	n/a	0.64	0.53	0.38	0.54	n/a	n/a	n/a
tan ) - i	4	(102)	n/a	0.83	0.77	0.71	n/a	0.73	0.59	0.42	n/a	0.62	0.59	0.57	n/a		0.40		n/a	0.73	0.59		0.58	0.70	n/a	n/a
Dista s (h)	4-3/4	(121)	n/a		0.82	0.74		0.86		0.48	n/a	0.64			n/a	0.80		-	n/a			0.48	0.63		n/a	n/a
s) / Edge l Thickness	5	(127)	n/a	0.92	0.83	0.76	n/a	0.91	0.74	0.50	n/a	0.65	0.61	0.58	n/a	0.87	0.56	0.35	n/a	0.91	0.74	0.50	0.65	0.78	0.67	n/a
Ed Skr	5-1/4	(133)	n/a	0.94	0.85		n/a	_	0.78	0.53	n/a	0.66	0.62		n/a	_	0.61	0.38	n/a	0.95	0.78	_	0.66	_	0.69	n/a
© ⊢	5-1/2	(140)	n/a	0.96	0.87	0.78	n/a	_	0.81	0.55	n/a	-	0.63		n/a		0.65	-	n/a	1.00	0.81	_	0.68	0.82	0.71	0.61
ng ete	6	(152)	n/a	1.00	0.90		n/a	_	0.89	0.60	n/a		0.64		n/a	_	0.74		n/a	1.00	0.89		0.71	0.85		0.63
Spacing (s) Concrete Th	8	(203)	n/a		1.00	0.91	1.00	1.00	1.00	0.80	n/a	0.74	0.68		1.00	1.00	1.00	0.72	1.00	1.00	1.00	0.80	0.82			0.73
Sp	9-3/4	(248)	n/a		1.00	1.00		1.00		0.98	n/a	0.80		0.66		1.00		0.96		1.00		0.98	0.90	1.00	_	0.81
	10	(254)	n/a					1.00		1.00	n/a	0.80				1.00		1.00		1.00		1.00	0.91			0.82
	12	(305)	1.00								0.75	0.86	0.77	0.70									1.00		1.00	0.89
	24	(610)		_	_						1.00	1.00	1.00	0.90		-						<u> </u>				1.00
	> 30	(762)												1.00												

Table 11 — Load adjustment factors for Carbon Steel 1/2-in. diameter KB-TZ2 in cracked concrete 1,2

			Spacing factor in Edge distant														Edge	distar	nce in	shear	r					
	-in. KB- ncracke		Sp		facto sion	r in	Factor factor	dge d	istano tensi	e on	Sp	acing she		r in		_					ı				thickr	
	concrete			,	AN		140	$f_{\mathfrak{p}}$		011			AV		٦	Foward F	J	е			dge		14	$f_{\parallel}$		
				1												<i>f</i> ,					RV					
	ctive edment	in.	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4	1-1/2	2	2-1/2	3-1/4
	ameni 1 <sub>ef</sub>	(mm)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)	(38)	(51)	(64)	(83)
	minal	in.	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4	2	2-1/2	3	3-3/4
	edment	(mm)	/E1\	(6.4)	(76)	(05)	/E1\	(6.4)	(76)	(0.5)	/E1\	(6.4)	(76)	(OE)	/E1\	(6.4)	(76)	(O.E.)	(E1)	(6.4)	(76)	(OE)	<b>(E1)</b>	(6.4)	(76)	(OE)
h	nom	(mm)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)	(51)	(64)	(76)	(95)
	2	(51)	n/a	n/a	n/a	0.60	n/a	n/a	n/a	n/a	n/a	n/a	n/a	0.54	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	2-1/4	(57)	n/a	n/a	n/a	0.62	n/a	n/a	n/a	0.61	n/a	n/a	n/a	0.54	n/a	n/a	n/a	0.12	n/a	n/a	n/a	0.24	n/a	n/a	n/a	n/a
	2-3/4	(70)	n/a	n/a	n/a	0.64	n/a			0.68	n/a	n/a	n/a	0.55	n/a	0.50	0.19	0.16	n/a	0.93	0.38		n/a	n/a	n/a	n/a
\ e	3	(76)	n/a	n/a	0.70	0.65	n/a		0.85		n/a			0.55	n/a	0.57	0.21	0.19	n/a	1.00		0.38		n/a	n/a	n/a
(c²,) / (mm)	3-1/4	(83)	n/a	n/a	0.72	0.67	n/a			0.75	n/a		0.56		n/a	0.64		0.21	n/a	1.00	_			n/a	n/a	n/a
ance - in. (	3-1/2	(89)	n/a		_	_	n/a		0.95		n/a		0.57		n/a	0.72	_	0.24	n/a		_	0.47		n/a	n/a	n/a
	4	(102)	,	0.83		0.71	n/a	1.00		0.86	n/a		0.58		n/a			0.29	n/a	1.00	_			0.78	n/a	n/a
Dis s (ħ	4-3/4	(121)			0.82	_	n/a	1.00		-	n/a	0.68			n/a			0.37	n/a		_	0.75		0.85	n/a	n/a
s) / Edge Dista Thickness (h)	5	(127)	n/a	0.92	0.83		n/a	1.00	1.00	1.00	n/a	_	0.60		n/a		0.46	0.40	n/a		_			-	0.63	n/a
징	5-1/4	(133)	n/a	0.94	0.85	_	n/a	1.00	1.00		n/a	0.70	0.60	0.60	n/a	1.00	0.49	0.43	n/a	1.00	_	0.87	0.97	0.90	0.65	n/a
	5-1/2	(140)	n/a	_		_	n/a	1.00	1.00		n/a	0.71	0.61	0.60	n/a				n/a	1.00	_	0.93			0.66	0.63
Spacing ( Concrete	6	(152)	n/a	1.00	0.90	_	n/a	1.00	1.00		n/a	_	0.62	0.61	n/a			0.53	n/a	1.00		1.00	1.00	0.96		0.66
Spacing Concrete	8	(203)	n/a		1.00	0.91	1.00	1.00	1.00		n/a		0.66	0.65	1.00	1.00	0.93	0.82	1.00	1.00	1.00			1.00		0.76
တို့ ပိ	9-3/4	(248)	n/a		1.00	1.00		1.00			n/a	0.87	0.69	0.68		1.00	1.00	1.00		1.00					0.88	$\vdash$
	10	(254)	n/a					1.00			n/a		0.70	0.68		1.00				1.00					0.89	0.85
	12	(305)	1.00								1.00	0.96	0.74	0.72											0.98	0.94
	24	(610)										1.00	0.98	0.94											1.00	1.00
	> 30	(762)											1.00	1.00												

<sup>1</sup> Linear interpolation not permitted

<sup>2</sup> When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.

To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.

Spacing factor reduction in shear, f<sub>AV</sub> is applicable when edge distance c < 3h<sub>er</sub>. If c ≥ 3h<sub>er</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 Concrete thickness reduction factor in shear, f<sub>HV</sub> is applicable when edge distance c < 3h<sub>er</sub>. If c ≥ 3h<sub>er</sub> then f<sub>HV</sub> = 1.0.

If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 2 and Table 5 to calculate permissible edge distance, spacing and concrete thickness combinations.



Table 12 — Load adjustment factors for Carbon Steel 5/8-in. diameter KB-TZ2 in uncracked concrete 1,2

													Edge	distar	nce in s	hear			Concret	Δ.
	5/8-in. KB-TZ			ing fac tension			e dista or in ter		Spac	ing fac shear <sup>3</sup>	tor in	т		1		l Formular	_	thick	ness fa n shear	actor
un	cracked conc	rete		$f_{AN}$			$f_{_{\mathrm{RN}}}$			$f_{\scriptscriptstyleAV}$		101	ward ed $f_{_{RV}}$	ige		To edge $f_{_{RV}}$	9	"	$f_{\rm HV}$	
Effective.	Embedment	in.	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4
Effective	h <sub>of</sub>	(mm)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)
		in.	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2
	Embedment h <sub>nom</sub>	(mm)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)
	2-1/4	(57)	n/a	0.62	n/a	n/a	n/a	0.38	n/a	0.53	n/a	n/a	n/a	0.10	n/a	n/a	0.20	n/a	n/a	n/a
	2-3/4	(70)	n/a	0.64	0.61	n/a	n/a	0.42	n/a	0.54	0.54	n/a	n/a	0.13	n/a	n/a	0.27	n/a	n/a	n/a
	3	(76)	n/a	0.65	0.63	n/a	0.30	0.44	n/a	0.54	0.55	n/a	0.13	0.15	n/a	0.27	0.30	n/a	n/a	n/a
Edge Distance ( $c_{ m a}$ ) / ckness (h) - in. (mm)	3-1/2	(89)	n/a	0.68	0.65	n/a	0.33	0.48	n/a	0.55	0.56	n/a	0.17	0.19	n/a	0.33	0.38	n/a	n/a	n/a
ce (	4	(102)	0.74	0.71	0.67	0.40	0.37	0.51	0.57	0.56	0.56	0.25	0.21	0.23	0.40	0.37	0.47	n/a	n/a	n/a
stan  - (r	4-1/2	(114)	0.77	0.73	0.69	0.45	0.40	0.56	0.58	0.57	0.57	0.30	0.24	0.28	0.45	0.40	0.56	n/a	n/a	n/a
Dis SS (F	5	(127)	0.80	0.76	0.71	0.50	0.43	0.60	0.58	0.57	0.58	0.35	0.29	0.33	0.50	0.43	0.60	0.58	n/a	n/a
s) / Edge Thicknes	5-1/2	(140)	0.83	0.78	0.73	0.55	0.48	0.64	0.59	0.58	0.59	0.41	0.33	0.38	0.55	0.48	0.64	0.61	0.56	n/a
/ E	6	(152)	0.86	0.81	0.75	0.60	0.52	0.69	0.60	0.59	0.59	0.46	0.38	0.43	0.60	0.52	0.69	0.63	0.59	0.62
g (s)	6-1/2	(165)	0.89	0.83	0.77	0.65	0.57	0.74	0.61	0.59	0.60	0.52	0.42	0.48	0.65	0.57	0.74	0.66	0.61	0.64
acin	7	(178)	0.92	0.86	0.79	0.70	0.61	0.80	0.62	0.60	0.61	0.59	0.47	0.54	0.70	0.61	0.80	0.68	0.64	0.67
Spacing (s) / I Concrete Thic	7-1/4	(184)	0.94	0.87	0.80	0.73	0.63	0.83	0.62	0.61	0.61	0.62	0.50	0.57	0.73	0.63	0.83	0.70	0.65	0.68
	12	(305)	1.00	1.00	1.00	1.00	1.00	1.00	0.70	0.67	0.69	1.00	1.00	1.00	1.00	1.00	1.00	0.89	0.83	0.87
	24	(610)							0.90	0.85	0.88							1.00	1.00	1.00
	> 36	(914)							1.00	1.00	1.00									

Table 13 — Load adjustment factors for Carbon Steel 5/8-in. diameter KB-TZ2 in cracked concrete 1,2

		-											Edae	e distar	nce in s	shear				
	5/8-in. KB-TZ racked concre			ing factension $f_{\scriptscriptstyle{\mathrm{AN}}}$			e dista or in ter $f_{\scriptscriptstyle{\mathrm{RN}}}$			ing facting shear $f_{\scriptscriptstyle { m AV}}$		To	$\perp$ ward ed			To edge $f_{_{\mathrm{RV}}}$	)	thick	Concret kness fa n shear f <sub>HV</sub>	actor
Effective	Embedment	in.	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4
	h <sub>ef</sub>	(mm)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)
Nominal	Embedment	in.	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2
1	h <sub>nom</sub>	(mm)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)
	2-1/4	(57)	n/a	0.62	n/a	n/a	n/a	0.56	n/a	0.54	n/a	n/a	n/a	0.10	n/a	n/a	0.20	n/a	n/a	n/a
	2-3/4	(70)	n/a	0.64	0.61	n/a	n/a	0.61	n/a	0.55	0.54	n/a	n/a	0.13	n/a	n/a	0.27	n/a	n/a	n/a
\ <del>-</del> =	3	(76)	n/a	0.65	0.63	n/a	0.71	0.64	n/a	0.55	0.55	n/a	0.16	0.15	n/a	0.32	0.31	n/a	n/a	n/a
Distance $(c_a)$ /ss $(h)$ - in. $(mm)$	3-1/2	(89)	n/a	0.68	0.65	n/a	0.79	0.69	n/a	0.56	0.56	n/a	0.20	0.19	n/a	0.41	0.39	n/a	n/a	n/a
in.	4	(102)	0.74	0.71	0.67	0.98	0.86	0.75	0.58	0.57	0.56	0.31	0.25	0.24	0.62	0.50	0.47	n/a	n/a	n/a
star h) -	4-1/2	(114)	0.77	0.73	0.69	1.00	0.94	0.81	0.59	0.57	0.57	0.37	0.30	0.28	0.74	0.60	0.56	n/a	n/a	n/a
Dis SS (	5	(127)	0.80	0.76	0.71	1.00	1.00	0.87	0.60	0.58	0.58	0.43	0.35	0.33	0.87	0.70	0.66	0.62	n/a	n/a
dge	5-1/2	(140)	0.83	0.78	0.73	1.00	1.00	0.93	0.61	0.59	0.59	0.50	0.40	0.38	1.00	0.81	0.76	0.65	0.60	n/a
/ E	6	(152)	0.86	0.81	0.75		1.00	1.00	0.61	0.60	0.60	0.57	0.46	0.43		0.92	0.87	0.68	0.63	0.62
g (s) te T	6-1/2	(165)	0.89	0.83	0.77		1.00		0.62	0.61	0.60	0.64	0.52	0.49		1.00	0.98	0.71	0.66	0.64
cin	7	(178)	0.92	0.86	0.79		1.00		0.63	0.62	0.61	0.72	0.58	0.55		1.00	1.00	0.73	0.68	0.67
Spacing (s) / Edge D Concrete Thickness	7-1/4	(184)	0.94	0.87	0.80				0.64	0.62	0.62	0.76	0.61	0.58				0.74	0.69	0.68
., 0	12	(305)	1.00	1.00	1.00				0.73	0.70	0.69	1.00	1.00	1.00				0.96	0.89	0.87
	24	(610)							0.96	0.90	0.88							1.00	1.00	1.00
	> 36	(914)							1.00	1.00	1.00									

<sup>1</sup> Linear interpolation not permitted

When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.
 Spacing factor reduction in shear, f<sub>AV</sub>, is applicable when edge distance c < 3h<sub>et</sub>, If c ≥ 3h<sub>et</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 Concrete thickness reduction factor in shear, f<sub>HV</sub>, is applicable when edge distance c < 3h<sub>et</sub>, If c ≥ 3h<sub>et</sub> then f<sub>HV</sub> = 1.0.

If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 2 and Table 5 to calculate permissible edge distance, spacing and concrete thickness combinations.

Table 14 — Load adjustment factors for Carbon Steel 3/4-in. diameter KB-TZ2 in uncracked concrete 1,2

													Edge	e distar	nce in s	hear			Concret	· o
	3/4-in. KB-TZ cracked conci			ing factension $f_{\scriptscriptstyle{AN}}$			le dista or in ter $f_{\scriptscriptstyle{RN}}$			ing fac shear $^3$ $f_{\scriptscriptstyle {\rm AV}}$	tor in	Tov	ward ec $f_{\sf RV}$	dge	-	To edge $f_{_{RV}}$	<b>=</b>	thick	kness fan shear $f_{_{\rm HV}}$	actor
Effective	Embedment	in.	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4
	h <sub>ef</sub>	(mm)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)
Nominal	Embedment	in.	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2
	n <sub>nom</sub>	(mm)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)
	3-1/2	(89)	n/a	n/a	n/a	n/a	n/a	0.50	n/a	n/a	n/a	n/a	n/a	0.16	n/a	n/a	0.32	n/a	n/a	n/a
	3-3/4	(95)	n/a	0.67	0.63	n/a	n/a	0.52	n/a	0.56	0.55	n/a	n/a	0.18	n/a	n/a	0.36	n/a	n/a	n/a
	4	(102)	n/a	0.68	0.64	n/a	0.44	0.54	n/a	0.56	0.56	n/a	0.24	0.20	n/a	0.44	0.40	n/a	n/a	n/a
	4-1/2	(114)	0.73	0.70	0.66	n/a	0.48	0.57	0.56	0.57	0.56	n/a	0.29	0.24	n/a	0.48	0.47	n/a	n/a	n/a
<b>∖</b> ≘	4-3/4	(121)	0.74	0.71	0.67	n/a	0.49	0.59	0.57	0.58	0.57	n/a	0.31	0.26	n/a	0.49	0.51	n/a	n/a	n/a
Edge Distance $\left(c_{a}\right)/$ ckness (h) - in. (mm)	5	(127)	0.76	0.72	0.68	0.42	0.51	0.61	0.57	0.58	0.57	0.27	0.33	0.28	0.42	0.51	0.55	n/a	n/a	n/a
ance - in. (	5-1/2	(140)	0.78	0.74	0.69	0.46	0.55	0.65	0.58	0.59	0.58	0.31	0.39	0.32	0.46	0.55	0.64	0.55	n/a	n/a
tan ) - i	5-3/4	(146)	0.79	0.76	0.70	0.48	0.58	0.67	0.58	0.59	0.58	0.33	0.41	0.34	0.48	0.58	0.67	0.57	n/a	n/a
Dist (h	6	(152)	0.81	0.77	0.71	0.50	0.60	0.69	0.58	0.60	0.58	0.35	0.44	0.36	0.50	0.60	0.69	0.58	0.62	n/a
s) / Edge Dista Thickness (h)	7	(178)	0.86	0.81	0.75	0.58	0.70	0.78	0.60	0.61	0.60	0.45	0.55	0.46	0.58	0.70	0.78	0.62	0.67	n/a
Sk Eg	7-1/4	(184)	0.87	0.82	0.75	0.60	0.73	0.81	0.60	0.62	0.60	0.47	0.58	0.48	0.60	0.73	0.81	0.63	0.68	n/a
< :=	8	(203)	0.91	0.86	0.78	0.67	0.80	0.89	0.61	0.63	0.61	0.54	0.68	0.56	0.67	0.80	0.89	0.67	0.72	0.67
g (s	9	(229)	0.96	0.90	0.82	0.75	0.90	1.00	0.63	0.64	0.63	0.65	0.81	0.67	0.75	0.90	1.00	0.71	0.76	0.71
cin cre	10	(254)	1.00	0.94	0.85	0.83	1.00		0.64	0.66	0.64	0.76	0.94	0.78	0.83	1.00		0.75	0.80	0.75
Spacing (s) , Concrete Th	11	(279)		0.99	0.89	0.92			0.65	0.68	0.66	0.88	1.00	0.90	0.92			0.78	0.84	0.79
0, 0	12	(305)		1.00	0.92	1.00			0.67	0.69	0.67	1.00		1.00	1.00			0.82	0.88	0.82
	16	(406)			1.00				0.72	0.76	0.73							0.94	1.00	0.95
	18	(457)							0.75	0.79	0.75							1.00		1.00
	24	(610)							0.83	0.89	0.84									
	> 36	(914)							1.00	1.00	1.00									

Table 15 — Load adjustment factors for Carbon Steel 3/4-in. diameter KB-TZ2 in cracked concrete 1,2

	3/4-in. KB-TZ2												Edge	e distar	nce in s	hear			Concret	
CI	3/4-in. KB-TZ2 racked concre	2 ete		ing fac tensior			e dista or in ter			ing fac shear <sup>3</sup>	tor in	Tov	⊥ ward ed	lge		∥ To edge	<del></del>	thick	ness fa shear	actor
				$J_{AN}$			$J_{RN}$			$J_{AV}$			$f_{\scriptscriptstyle{\mathrm{RV}}}$	_		$f_{\scriptscriptstyleRV}$			$f_{HV}$	
Effective	Embedment	in.	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4
211001110	h <sub>ef</sub>	(mm)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)
Nominal	Embedment	in.	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2
	1 <sub>nom</sub>	(mm)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)
	3-1/2	(89)	n/a	n/a	n/a	n/a	n/a	0.63	n/a	n/a	n/a	n/a	n/a	0.13	n/a	n/a	0.26	n/a	n/a	n/a
	3-3/4	(95)	n/a	0.67	0.63	n/a	n/a	0.65	n/a	0.56	0.55	n/a	n/a	0.15	n/a	n/a	0.29	n/a	n/a	n/a
	4	(102)	n/a	0.68	0.64	n/a	0.78	0.68	n/a	0.56	0.55	n/a	0.22	0.16	n/a	0.44	0.32	n/a	n/a	n/a
	4-1/2	(114)	0.73	0.70	0.66	n/a	0.85	0.73	0.58	0.57	0.56	n/a	0.26	0.19	n/a	0.52	0.39	n/a	n/a	n/a
<b>∖</b> ≘	4-3/4	(121)	0.74	0.71	0.67	n/a	0.88	0.75	0.58	0.57	0.56	n/a	0.28	0.21	n/a	0.57	0.42	n/a	n/a	n/a
(mm)	5	(127)	0.76	0.72	0.68	1.00	0.91	0.77	0.59	0.58	0.56	0.37	0.31	0.23	0.74	0.61	0.45	n/a	n/a	n/a
ance ( - in. (	5-1/2	(140)	0.78	0.74	0.69	1.00	0.98	0.83	0.59	0.58	0.57	0.43	0.35	0.26	0.85	0.71	0.52	0.61	n/a	n/a
Distance s (h) - in.	5-3/4	(146)	0.79	0.76	0.70	1.00	1.00	0.85	0.60	0.59	0.57	0.46	0.38	0.28	0.91	0.76	0.56	0.63	n/a	n/a
Dista s (h)	6	(152)	0.81	0.77	0.71	1.00	1.00	0.88	0.60	0.59	0.57	0.49	0.40	0.30	0.97	0.81	0.59	0.64	0.60	n/a
Spacing (s) / Edge D Concrete Thickness	7	(178)	0.86	0.81	0.75		1.00	0.99	0.62	0.61	0.59	0.61	0.51	0.37	1.00	1.00	0.75	0.69	0.65	n/a
Edge   cknes:	7-1/4	(184)	0.87	0.82	0.75			1.00	0.62	0.61	0.59	0.64	0.54	0.39	1.00	1.00	0.79	0.71	0.66	n/a
∑,íH	8	(203)	0.91	0.86	0.78				0.64	0.62	0.60	0.75	0.62	0.46			0.91	0.74	0.70	0.63
g (s	9	(229)	0.96	0.90	0.82				0.65	0.64	0.61	0.89	0.74	0.54			1.00	0.79	0.74	0.67
cin	10	(254)	1.00	0.94	0.85				0.67	0.65	0.62	1.00	0.87	0.64				0.83	0.78	0.70
spa Son	11	(279)		0.99	0.89				0.69	0.67	0.64		1.00	0.74				0.87	0.82	0.74
0, 0	12	(305)		1.00	0.92				0.71	0.68	0.65			0.84				0.91	0.85	0.77
	16	(406)			1.00				0.77	0.74	0.70			1.00				1.00	0.98	0.89
	18	(457)							0.81	0.77	0.72								1.00	0.94
	24	(610)							0.91	0.86	0.80									1.00
	> 36	(914)							1.00	1.00	0.94									

<sup>1</sup> Linear interpolation not permitted

<sup>2</sup> When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.

To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.

Spacing factor reduction in shear, f<sub>AV</sub> is applicable when edge distance c < 3h<sub>et</sub>. If c ≥ 3h<sub>et</sub> then f<sub>AV</sub> = f<sub>AV</sub>.
 Concrete thickness reduction factor in shear, f<sub>HV</sub> is applicable when edge distance c < 3h<sub>et</sub>. If c ≥ 3h<sub>et</sub> then f<sub>HV</sub> = 1.0.

If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 2 and Table 5 to calculate permissible edge distance, spacing and concrete thickness combinations.



Table 16 — Load adjustment factors for Carbon Steel 1-in. diameter KB-TZ2 in uncracked concrete 1,2

									E	dge distar	nce in shea	ar	Con	crete
	1-in. KB-TZ2		Spacing tens	factor in sion	Edge d factor in	istance tension	Spacing she	factor in ar <sup>3</sup>	-		+	1	thicknes in sh	ss factor
un	cracked conc	rete	$f_{i}$	AN	$f_{\parallel}$	RN		AV	Toward f		$f_{\parallel}$	dge		ear -
						ı			,		,			
Effective	Embedment	in.	4	5-3/4	4	5-3/4	4	5-3/4	4	5-3/4	4	5-3/4	4	5-3/4
	h <sub>ef</sub>	(mm)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)
Nominal	Embedment	in.	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8
	h <sub>nom</sub>	(mm)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)
	3	(76)	n/a	n/a	n/a	0.292	n/a	n/a	n/a	0.081	n/a	0.162	n/a	n/a
	3-3/4	(95)	n/a	n/a	n/a	0.321	n/a	n/a	n/a	0.113	n/a	0.227	n/a	n/a
(c <sub>a</sub> ) /	4	(102)	n/a	n/a	n/a	0.331	n/a	n/a	n/a	0.125	n/a	0.250	n/a	n/a
(c <sub>a</sub> )	4-1/4	(108)	n/a	n/a	n/a	0.341	n/a	n/a	n/a	0.137	n/a	0.274	n/a	n/a
Distance s (h) - in.	4-3/4	(121)	n/a	0.638	n/a	0.362	n/a	0.549	n/a	0.162	n/a	0.324	n/a	n/a
sta h) -	5	(127)	n/a	0.645	n/a	0.372	n/a	0.552	n/a	0.175	n/a	0.349	n/a	n/a
s) / Edge Dista Thickness (h)	6	(152)	n/a	0.674	n/a	0.415	n/a	0.563	n/a	0.230	n/a	0.415	n/a	n/a
Edge l cknes	6-3/4	(171)	n/a	0.696	n/a	0.449	n/a	0.570	n/a	0.274	n/a	0.449	n/a	n/a
щş	8	(203)	0.833	0.732	0.727	0.508	0.621	0.583	0.620	0.354	0.727	0.508	0.696	n/a
® <u>†</u>	10	(254)	0.917	0.790	0.909	0.625	0.652	0.604	0.867	0.494	0.909	0.625	0.778	0.645
ng ete	12	(305)	1.000	0.848	1.000	0.750	0.682	0.625	1.000	0.650	1.000	0.750	0.853	0.707
Spacing (s) , Concrete Th	18	(457)		1.000		1.000	0.773	0.688		1.000		1.000	1.000	0.866
S S	24	(610)					0.864	0.750						1.000
	36	(914)					1.000	0.875						
	> 48	(1219)						1.000						

Table 17 — Load adjustment factors for Carbon Steel 1-in. diameter KB-TZ2 in cracked concrete 1,2

									E	dge distar	nce in shea	ar	Con	crete
C	1-in. KB-TZ2 racked concre			factor in sion	factor in	istance i tension		factor in ear <sup>3</sup>	_	L d edge <sub>RV</sub>	_	l edge <sub>RV</sub>	thicknes in sh	ss factor
Effective	Embedment	in.	4	5-3/4	4	5-3/4	4	5-3/4	4	5-3/4	4	5-3/4	4	5-3/4
	$\mathbf{h}_{\mathrm{ef}}$	(mm)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)
Nominal	Embedment	in.	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8
	h <sub>nom</sub>	(mm)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)
	3	(76)	n/a	n/a	n/a	0.542	n/a	n/a	n/a	0.081	n/a	0.162	n/a	n/a
	3-3/4	(95)	n/a	n/a	n/a	0.596	n/a	n/a	n/a	0.113	n/a	0.226	n/a	n/a
Ē	4	(102)	n/a	n/a	n/a	0.614	n/a	n/a	n/a	0.124	n/a	0.249	n/a	n/a
S E	4-1/4	(108)	n/a	n/a	n/a	0.633	n/a	n/a	n/a	0.136	n/a	0.272	n/a	n/a
.i.	4-3/4	(121)	n/a	0.638	n/a	0.671	n/a	0.549	n/a	0.161	n/a	0.322	n/a	n/a
sta h) -	5	(127)	n/a	0.645	n/a	0.690	n/a	0.552	n/a	0.174	n/a	0.348	n/a	n/a
SS (	6	(152)	n/a	0.674	n/a	0.770	n/a	0.562	n/a	0.228	n/a	0.457	n/a	n/a
Edge Distance $\left(c_{_{\mathrm{a}}} ight)/$ ckness (h) - in. (mm)	6-3/4	(171)	n/a	0.696	n/a	0.833	n/a	0.570	n/a	0.273	n/a	0.545	n/a	n/a
щş	8	(203)	0.833	0.732	1.000	0.943	0.619	0.583	0.606	0.352	1.000	0.703	0.691	n/a
® <u>⊤</u>	10	(254)	0.917	0.790		1.000	0.649	0.604	0.847	0.491		0.983	0.773	0.644
ng ete	12	(305)	1.000	0.848			0.679	0.625	1.000	0.646		1.000	0.846	0.706
Spacing (s) / Edge D Concrete Thickness	18	(457)		1.000			0.769	0.687		1.000			1.000	0.864
Sp Co	24	(610)					0.858	0.749						0.998
	36	(914)					1.000	0.874						1.000
	> 48	(1219)		·	·	·	, in the second	0.998	·	·		·	·	

<sup>1</sup> Linear interpolation not permitted

 <sup>2</sup> When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.
 3 Spacing factor reduction in shear, f<sub>AV</sub>, is applicable when edge distance c < 3h<sub>er</sub>. If c ≥ 3h<sub>ef</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 4 Concrete thickness reduction factor in shear, f<sub>HV</sub>, is applicable when edge distance c < 3h<sub>ef</sub>. If c ≥ 3h<sub>ef</sub> then f<sub>HV</sub> = 1.0.

If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 2 and Table 5 to calculate permissible edge distance, spacing and concrete thickness combinations.

Table 18 — Hilti Stainless Steel KB-TZ2 design strength based on concrete failure modes in uncracked concrete per ACI 318 Ch. 17, applicable for both hammer and core drilled installations 1,2,3,4

	COLICI	ete bei A	CI 318 Ch.	17, applic	able for be	Jui Hallilli	er and cor	e armea n	istaliation	5 -,-,-,-
Nominal	Effective	Nominal	Tension (le	sser of concret	e breakout / pu	ıllout) - ΦN <sub>n</sub>	Shear (les	ser of concrete	breakout or pr	yout) - ΦV <sub>n</sub>
anchor diameter in.		embedment in. (mm)	f' = 2,500 psi (17.2 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' <sub>c</sub> = 6,000 psi (41.1 MPa) lb (kN)	f' <sub>c</sub> = 2,500 psi (17.2 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 6,000 psi (41.1 MPa) lb (kN)
1/4	1-1/2	1 3/4	705	760	850	995	1,545	1,690	1,950	2,390
	(38)	(44)	(3.1)	(3.4)	(3.8)	(4.4)	(6.9)	(7.5)	(8.7)	(10.6)
	1-1/2	1 7/8	1,435	1,570	1,815	2,220	1,545	1,690	1,950	2,390
	(38)	(48)	(6.4)	(7.0)	(8.1)	(9.9)	(6.9)	(7.5)	(8.7)	(10.6)
3/8	2	2 1/2	2,205	2,415	2,790	3,420	2,375	2,605	3,005	3,680
	(51)	(64)	(9.8)	(10.7)	(12.4)	(15.2)	(10.6)	(11.6)	(13.4)	(16.4)
	2-1/2	3	2,720	2,910	3,235	3,760	6,640	7,275	8,400	10,290
	(64)	(76)	(12.1)	(12.9)	(14.4)	(16.7)	(29.5)	(32.4)	(37.4)	(45.8)
	(51)	2 1/2 (64)	2,195 (9.8)	2,390 (10.6)	2,725 (12.1)	3,285 (14.6)	2,375 (10.6)	2,605 (11.6)	3,005 (13.4)	3,680 (16.4)
1/2	2-1/2	3	2,605	2,855	3,295	4,040	6,640	7,275	8,400	10,290
	(64)	(76)	(11.6)	(12.7)	(14.7)	(18.0)	(29.5)	(32.4)	(37.4)	(45.8)
	3-1/4 (83)	3 3/4 (95)	3,575 (15.9)	3,915 (17.4)	4,520 (20.1)	5,540 (24.6)	9,845 (43.8)	10,785 (48.0)	12,450 (55.4)	15,250 (67.8)
	2-3/4 (70)	3 1/4 (83)	2,655 (11.8)	2,910 (12.9)	3,360 (14.9)	4,115 (18.3)	7,660 (34.1)	8,395 (37.3)	9,690 (43.1)	11,870 (52.8)
5/8	3-1/4	3 3/4	3,910	4,220	4,765	5,645	9,845	10,785	12,450	15,250
	(83)	(95)	(17.4)	(18.8)	(21.2)	(25.1)	(43.8)	(48.0)	(55.4)	(67.8)
	(102)	4 1/2 (114)	5,235 (23.3)	5,700 (25.4)	6,525 (29.0)	7,895 (35.1)	13,440 (59.8)	14,725 (65.5)	17,000 (75.6)	20,820 (92.6)
	3-1/4 (83)	(102)	4,570 (20.3)	5,005 (22.3)	5,780 (25.7)	7,080 (31.5)	9,845 (43.8)	10,785 (48.0)	12,450 (55.4)	15,250 (67.8)
3/4	3-3/4 <sup>6</sup>	4 1/2	6,370	6,980	8,060	9,870	13,725	15,035	17,360	21,265
	(95)	(114)	(28.3)	(31.0)	(35.9)	(43.9)	(61.1)	(66.9)	(77.2)	(94.6)
	4-3/4	5 1/2	8,075	8,845	10,215	12,510	17,390	19,050	22,000	26,945
	(121)	(140)	(35.9)	(39.3)	(45.4)	(55.6)	(77.4)	(84.7)	(97.9)	(119.9)
1	(102)	4 5/8 (117)	7,020 (31.2)	7,690 (34.2)	8,880 (39.5)	10,875 (48.4)	15,120 (67.3)	16,565 (73.7)	19,125 (85.1)	23,425 (104.2)
	5-3/4	6 3/8	12,100	13,255	15,305	18,745	26,060	28,545	32,965	40,370
	(146)	(162)	(53.8)	(59.0)	(68.1)	(83.4)	(115.9)	(127.0)	(146.6)	(179.6)

Table 19 — Hilti Stainless Steel KB-TZ2 design strength based on concrete failure modes in cracked concrete per ACI 318 Ch. 17, applicable for both hammer and core drilled installations 1,2,3,4,5

Nominal		Nominal	Tension (le:	sser of concret	e breakout / pu	ıllout) - ΦN <sub>n</sub>	Shear (les	ser of concrete	breakout or pr	yout) - ΦV <sub>n</sub>
anchor diameter in.	Effective embedment in. (mm)	embedment in. (mm)	f' = 2,500 psi (17.2 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 6,000 psi (41.1 MPa) lb (kN)	f' = 2,500 psi (17.2 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 6,000 psi (41.1 MPa) lb (kN)
1/4	1-1/2 (38)	1 3/4 (44)	300 (1.3)	330 (1.5)	380 (1.7)	465 (2.1)	1,095 (4.9)	1,195 (5.3)	1,385 (6.2)	1,695 (7.5)
	1-1/2 (38)	1 7/8	1,255 (5.6)	1,375 (6.1)	1,585 (7.1)	1,940 (8.6)	1,350 (6.0)	1,480 (6.6)	1,710 (7.6)	2,090 (9.3)
3/8	2	2 1/2	1,930	2,115	2,440	2,990	2,080	2,275	2,630	3,220
,	(51) 2-1/2	(64)	(8.6) 2,185	(9.4) 2,390	(10.9) 2,765	(13.3) 3,385	(9.3) 4,705	(10.1) 5,155	(11.7) 5,950	(14.3) 7,285
	(64)	(76) 2 1/2	(9.7) 1,565	(10.6) 1,710	(12.3) 1,975	(15.1) 2,420	(20.9) 1,685	(22.9) 1,845	(26.5) 2,130	(32.4) 2,605
1/2	(51) 2-1/2	(64)	(7.0) 2,700	(7.6) 2,955	(8.8) 3,415	(10.8) 4,180	(7.5) 5,810	(8.2) 6,365	(9.5) 7,350	(11.6) 9,000
1/2	(64) 3-1/4 <sup>8</sup>	(76) 3 3/4	(12.0) 3,235	(13.1) 3,545	(15.2) 4,095	(18.6) 5,015	(25.8) 6,970	(28.3) 7,640	(32.7) 8,820	(40.0) 10,800
	(83) 2-3/4	(95) 3 1/4	(14.4) 3,110	(15.8) 3,410	(18.2) 3,935	(22.3) 4,820	(31.0) 6,705	(34.0) 7,345	(39.2) 8,480	(48.0) 10,385
F (0	(70)	(83)	(13.8) 4,000	(15.2) 4,380	(17.5) 5,060	(21.4) 6,195	(29.8) 8,615	(32.7) 9,435	(37.7) 10,895	(46.2) 13,345
5/8	(83)	(95) 4 1/2	(17.8) 4,420	(19.5) 4,840	(22.5) 5,590	(27.6) 6,845	(38.3) 9,520	(42.0) 10,430	(48.5) 12,040	(59.4) 14,750
	(102)	(114)	(19.7)	(21.5)	(24.9)	(30.4)	(42.3)	(46.4)	(53.6)	(65.6)
	3-1/4 (83)	4 (102)	4,000 (17.8)	4,380 (19.5)	5,060 (22.5)	6,195 (27.6)	8,615 (38.3)	9,435 (42.0)	10,895 (48.5)	13,345 (59.4)
3/4	3-3/4 <sup>7</sup> (95)	4 1/2 (114)	4,955 (22.0)	5,430 (24.2)	6,270 (27.9)	7,680 (34.2)	10,675 (47.5)	11,695 (52.0)	13,505 (60.1)	16,540 (73.6)
	4-3/4 (121)	5 1/2 (140)	5,715 (25.4)	6,260 (27.8)	7,230 (32.2)	8,855 (39.4)	15,220 (67.7)	16,670 (74.2)	19,250 (85.6)	23,575 (104.9)
	(102)	4 5/8 (117)	6,240 (27.8)	6,835 (30.4)	7,895 (35.1)	9,665 (43.0)	13,440 (59.8)	14,725 (65.5)	17,000 (75.6)	20,820 (92.6)
1	5-3/4 (146)	6 3/8 (162)	9,410 (41.9)	10,310 (45.9)	11,905 (53.0)	14,580 (64.9)	20,270 (90.2)	22,205 (98.8)	25,640 (114.1)	31,400 (139.7)

See Section 3.1.8 to convert design strength value to ASD value.

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Linear interpolation between embedment depths and concrete compressive strengths is not permitted.

Apply spacing, edge distance, and concrete thickness factors in tables 22 to 33 as necessary. Compare to the steel values in Table 20. The lesser of the values is to be used for the design. Tabular values are for normal weight concrete only. For lightweight concrete multiply design strength by  $\lambda_a$  as follows: For sand-lightweight,  $\lambda_a$  = 0.68; for all-lightweight,  $\lambda_a$  = 0.60. Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by  $\alpha_{N,\text{sels}}$ 

No reduction needed for seismic shear, except for the 3/4 bolts where  $\alpha_{v,seis}$  = 0.81. See Section 3.1.8 for additional information on seismic applications. For core drilled installations of 3/4" anchors installed at 3-3/4" effective embedment, apply a reduction factor of 0.89 to the design tension strength.

For core drilled installations of 3/4" anchors installed at 3-3/4" effective embedment, apply a reduction factor of 0.81 to the design tension strength.

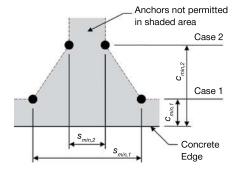
<sup>8</sup> For core drilled installations of 1/2" anchors installed at 3-1/4 effective embedment, apply a reduction factor of 0.85 to the design tension strength.



Table 20 — Hilti Stainless Steel KB-TZ2 design strength based on steel failure per ACI 318 Ch. 17 1,2

Nominal anchor diameter in.		Effec embec dep in. (r	dment oth	Tensile <sup>3</sup> $\Phi N_{sa}$ Ib (kN)	Shear <sup>4</sup> $\Phi V_{\rm sa}$ Ib (kN)	Seismic Shear <sup>5</sup> ΦV <sub>ss</sub> Ib (kN)
1/4		1-1	/2	2,190	950	720
1/4		(38	8)	(9.7)	(4.2)	(3.2)
2/9		1-1	/2	4,635	3,000	3,000
3/8		(3)	3)	(20.6)	(13.3)	(13.3)
0.70	2	2	2-1/2	4,635	3,175	3,175
3/8	(5	51)	(64)	(20.6)	(14.1)	(14.1)
1/0	2	2-1/2	3-1/4	8,905	5,425	5,425
1/2	(51)	(64)	(83)	(39.6)	(24.1)	(24.1)
	2-3/4	3-1/4	4	14,125	8,030	8,030
5/8	(70)	(83)	(102)	(62.8)	(35.7)	(35.7)
0./4	3-1/4	3-3/4	4-3/4	18,035	10,765	8,755
3/4	(83)	(95)	(121)	(80.2)	(47.9)	(38.9)
1		4	•	35,215	14,920	8,755
(25.4)		(10	2)	(156.6)	(66.4)	(38.9)
1		5-3	3/4	35,215	20,410	8,755
(25.4)		(14	6)	(156.6)	(90.8)	(38.9)

Figure 3



For a specific edge distance, the permitted spacing is calculated as follows:

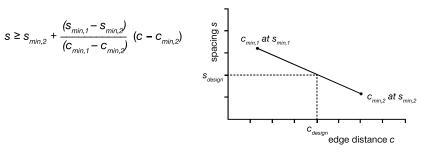


Table 21 — Hilti KB-TZ2 stainless steel installation parameters<sup>1</sup>

0-11	0	Linia						No	minal Ar	nchor di	ameter (	in.)					
Setting information	Symbol	Units	1/4		3/8			1/2			5/8			3/4			1
Effective		in.	1-1/2	1-1/2	2	2-1/2	2	2-1/2	3 1/4	2-3/4	3-1/4	4	3-1/4	3-3/4	4-3/4	4	5-3/4
embedment	h <sub>ef</sub>	(mm)	(38)	(38)	(51)	(64)	(51)	(64)	(83)	(70)	(83)	(102)	(83)	(95)	(121)	(102)	(146)
Min. member	1	in.	3-1/4	3-1/4	4	5	4	5	5-1/2	5	5-1/2	6	5-1/2	6	8	8	10
thickness	h <sub>min</sub>	(mm)	(83)	(83)	(102)	(127)	(102)	(127)	(140)	(127)	(140)	(152)	(140)	(152)	(203)	(203)	(254)
		in.	1-1/2	5	2-1/2	2-1/2	2-3/4	2-1/2	2-1/4	4	3-1/4	2-1/4	5	4	3 3/4	3-3/4	3
01	C <sub>min,1</sub>	(mm)	(38)	(127)	(64)	(64)	(70)	(64)	(57)	(102)	(83)	(57)	(127)	(102)	(95)	(95)	(76)
Case 1	for	in.	1-1/2	8	5	5	5-1/2	4-1/2	5-1/4	7	5-1/2	7	11	7-1/2	5 3/4	10	6-3/4
	S <sub>min,1</sub> ≥	(mm)	(38)	(203)	(127)	(127)	(140)	(114)	(133)	(178)	(140)	(178)	(279)	(191)	(146)	(254)	(171)
		in.	1-1/2	8	4	3-1/2	4-1/8	4-1/2	4-1/2	5-1/2	4	4-1/4	8	6	5-1/4	4-1/4	3-3/4
	C <sub>min,2</sub>	(mm)	(38)	(203)	(102)	(89)	(105)	(114)	(114)	(140)	(102)	(108)	(203)	(152)	(133)	(108)	(95)
Case 2	for	in.	1-1/2	5	2-1/4	2-1/4	2-3/4	2-1/2	2	5-1/2	2-3/4	3	5	4	4	5	4-3/4
	s <sub>min,2</sub> ≥	(mm)	(38)	(127)	(57)	(57)	(70)	(64)	(51)	(140)	(70)	(76)	(127)	(102)	(102)	(127)	(121)

<sup>1</sup> Linear interpolation is permitted to establish an edge distance and spacing combination between Case 1 and Case 2. Linear interpolation for a specific edge distance c,

See Section 3.1.8 to convert design strength value to ASD value.
 Hilti KB-TZ2 stainless steel anchors are to be considered ductile steel elements.

 <sup>2</sup> Filtr KB-122 statiness steel anchors are to be considered ductile steel elements.
 3 Tensile φN<sub>sa</sub> = φ A<sub>se,N</sub> f<sub>ut</sub> as noted in ACI 318 Ch. 17.
 4 Shear values determined by static shear tests with φV<sub>sa</sub> < φ 0.60 A<sub>se,V</sub> f<sub>uta</sub> as noted in ACI 318 Ch. 17.
 5 Seismic shear values determined by seismic shear tests with φV<sub>sa</sub> ≤ φ 0.60 A<sub>se,V</sub> f<sub>uta</sub> as noted in ACI 318 Ch. 17.
 5 See Section 3.1.8 for additional information on seismic applications.

Table 22 — Load adjustment factors for Stainless Steel 1/4-in. diameter KB-TZ2 in uncracked concrete 1,2

						Edge distar	nce in shear	
un	1/4-in. KB-TZ2 cracked concr	ete	$\begin{array}{c} \text{Spacing factor in} \\ \text{tension} \\ f_{\text{AN}} \end{array}$	Edge distance factor in tension $f_{\scriptscriptstyle \rm RN}$	Spacing factor in shear <sup>3</sup>	Toward edge $f_{_{\mathrm{RV}}}$	To edge $f_{\scriptscriptstyle{\mathrm{RV}}}$	Conc. thickness factor in shear $^4$ $f_{\rm HV}$
Effective	Embedment	in.	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2
	h <sub>ef</sub>	(mm)	(38)	(38)	(38)	(38)	(38)	(38)
Nominal	Embedment	in.	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4
	h <sub>nom</sub>	(mm)	(44)	(44)	(44)	(44)	(44)	(44)
	1-1/2	(38)	0.67	0.42	0.56	0.23	0.42	n/a
	2	(51)	0.72	0.51	0.58	0.35	0.51	n/a
) E	2-1/2	(64)	0.78	0.63	0.60	0.49	0.63	n/a
Э. (П.	3	(76)	0.83	0.75	0.63	0.65	0.75	n/a
tanc ) - ir	3-1/4	(83)	0.86	0.81	0.64	0.73	0.81	0.74
Dist Ss (h	3-1/2	(89)	0.89	0.88	0.65	0.82	0.88	0.76
dge	4	(102)	0.94	1.00	0.67	1.00	1.00	0.82
)/E	5	(127)	1.00		0.71			0.91
ng (s ete 1	6	(152)			0.75			1.00
Spacing (s) / Edge Distance (c <sub>a</sub> ) / Concrete Thickness (h) - in. (mm)	7	(178)			0.79			
S S S	8	(203)			0.83			
	9	(229)	_		0.88			
	> 12	(305)			1.00			

Table 23 — Load adjustment factors for Stainless Steel 1/4-in. diameter KB-TZ2 in cracked concrete 1,2

						Edge distar	nce in shear	
С	1/4-in. KB-TZ2 racked concre	te	$\begin{array}{c} \text{Spacing factor in} \\ \text{tension} \\ f_{\text{AN}} \end{array}$	Edge distance factor in tension $f_{\mbox{\tiny RN}}$	Spacing factor in shear <sup>3</sup>	Toward edge $f_{_{\mathrm{RV}}}$	To edge $f_{\mathrm{RV}}$	Conc. thickness factor in shear $^4$
Effective	Embedment	in.	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2
	h <sub>ef</sub>	(mm)	(38)	(38)	(38)	(38)	(38)	(38)
Nominal	Embedment	in.	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4	1-3/4
	h <sub>nom</sub>	(mm)	(44)	(44)	(44)	(44)	(44)	(44)
	1-1/2	(38)	0.67	0.75	0.57	0.29	0.59	n/a
	2	(51)	0.72	0.91	0.60	0.45	0.91	n/a
, (m)	2-1/2	(64)	0.78	1.00	0.62	0.63	1.00	n/a
e (د ۳) .	3	(76)	0.83		0.65	0.83		n/a
Spacing (s) / Edge Distance (c¸) / Concrete Thickness (h) - in. (mm)	3-1/4	(83)	0.86		0.66	0.94		0.80
Dis h	3-1/2	(89)	0.89		0.67	1.00		0.83
dge <nes< td=""><td>4</td><td>(102)</td><td>0.94</td><td></td><td>0.70</td><td></td><td></td><td>0.89</td></nes<>	4	(102)	0.94		0.70			0.89
) / E	5	(127)	1.00		0.75			0.99
ng (s ete T	6	(152)			0.80			1.00
acir	7	(178)			0.84			
တ္တီ လိ	8	(203)			0.89			
	9	(229)			0.94			
	> 12	(305)			1.00			

<sup>1</sup> Linear interpolation not permitted

When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.
 Spacing factor reduction in shear, f<sub>AV</sub>, is applicable when edge distance c < 3h<sub>eff</sub>. If c ≥ 3h<sub>eff</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 Concrete thickness reduction factor in shear, f<sub>HV</sub>, is applicable when edge distance c < 3h<sub>eff</sub>. If c ≥ 3h<sub>eff</sub> then f<sub>HV</sub> = 1.0.



Table 24 — Load adjustment factors for Stainless Steel 3/8-in. diameter KB-TZ2 in uncracked concrete 1,4

													Edge	e distar	ice in s	hear			Concret	.0
un	3/8-in. KB-TZ cracked conc	2 rete		ing factension $f_{\scriptscriptstyle{AN}}$			e dista or in ter $f_{\scriptscriptstyle{RN}}$		Spac	ing facting shear $f_{\rm AV}$	tor in	Tov	$\perp$ ward eo $f_{\scriptscriptstyle{RV}}$	dge	-	To edge $f_{_{RV}}$	Э	thick	tness fan shear $f_{_{\rm HV}}$	actor
Effective	Embedment	in.	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2
	$\mathbf{h}_{\mathrm{ef}}$	(mm)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)
Nominal	Embedment	in.	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3
	h <sub>nom</sub>	(mm)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)
	2-1/4	(57)	n/a	0.69	0.65	n/a	n/a	n/a	n/a	0.57	0.55	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
\ <u>-</u>	2-1/2	(64)	n/a	0.71	0.67	n/a	0.48	0.68	n/a	0.58	0.55	n/a	0.31	0.18	n/a	0.48	0.37	n/a	n/a	n/a
(c <sub>a</sub> ) /	3	(76)	n/a	0.75	0.70	n/a	0.55	0.77	n/a	0.59	0.56	n/a	0.40	0.24	n/a	0.55	0.48	n/a	n/a	n/a
ince - in. (	3-1/4	(83)	n/a	0.77	0.72	n/a	0.59	0.81	n/a	0.60	0.57	n/a	0.45	0.27	n/a	0.59	0.54	0.69	n/a	n/a
Edge Distance ckness (h) - in.	3-1/2	(89)	n/a	0.79	0.73	n/a	0.64	0.86	n/a	0.61	0.58	n/a	0.51	0.30	n/a	0.64	0.61	0.72	n/a	n/a
Dis SS (	4	(102)	n/a	0.83	0.77	n/a	0.73	0.97	n/a	0.62	0.59	n/a	0.62	0.37	n/a	0.73	0.74	0.77	0.70	n/a
(s) / Edge Di Thickness (	5	(127)	1.00	0.92	0.83	1.00	0.91	1.00	0.69	0.65	0.61	1.00	0.87	0.52	1.00	0.91	1.00	0.86	0.78	0.66
< ·=	6	(152)	1.00	1.00	0.90	1.00	1.00		0.72	0.68	0.63	1.00	1.00	0.68	1.00	1.00		0.94	0.85	0.72
g (s) te T	8	(203)	1.00		1.00	1.00			0.80	0.74	0.67	1.00		1.00	1.00			1.00	0.98	0.83
Spacing (s) , Concrete Th	10	(254)							0.87	0.80	0.71								1.00	0.93
Spa	12	(305)							0.94	0.86	0.76									1.00
0	18	(457)							1.00	1.00	0.89									
	> 24	(610)									1.00									

Table 25 — Load adjustment factors for Stainless Steel 3/8-in. diameter KB-TZ2 in cracked concrete 1,4

													Edge	e distar	nce in s	hear			Concret	.0
С	3/8-in. KB-TZ racked concre	2 ete		ing factension $f_{_{\mathrm{AN}}}$			ge distant frin ter $f_{\scriptscriptstyle{RN}}$		Spac	ing factor $f_{\rm AV}$	tor in	Tov	ward ed $f_{_{RV}}$	dge		To edge $f_{_{RV}}$	€	thick	tness fan shear $f_{\rm HV}$	actor
Effective	Embedment	in.	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2
	h <sub>ef</sub>	(mm)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)	(38)	(51)	(64)
Nominal	Embedment	in.	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3	1-7/8	2-1/2	3
	h <sub>nom</sub>	(mm)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)	(48)	(64)	(76)
	2-1/4	(57)	n/a	0.69	0.65	n/a	n/a	n/a	n/a	0.58	0.55	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
<b>&gt;</b>	2-1/2	(64)	n/a	0.71	0.67	n/a	0.87	0.75	n/a	0.59	0.55	n/a	0.40	0.18	n/a	0.80	0.37	n/a	n/a	n/a
(c <sub>a</sub> ) /	3	(76)	n/a	0.75	0.70	n/a	1.00	0.85	n/a	0.61	0.56	n/a	0.52	0.24	n/a	1.00	0.48	n/a	n/a	n/a
in. (	3-1/4	(83)	n/a	0.77	0.72	n/a	1.00	0.90	n/a	0.62	0.57	n/a	0.59	0.27	n/a	1.00	0.55	0.78	n/a	n/a
Edge Distance ckness (h) - in.	3-1/2	(89)	n/a	0.79	0.73	n/a	1.00	0.95	n/a	0.63	0.58	n/a	0.66	0.31	n/a	1.00	0.61	0.81	n/a	n/a
s Dis	4	(102)	n/a	0.83	0.77	n/a	1.00	1.00	n/a	0.64	0.59	n/a	0.81	0.37	n/a	1.00	0.75	0.86	0.76	n/a
dge rne	5	(127)	1.00	0.92	0.83	1.00			0.73	0.68	0.61	1.00	1.00	0.52	1.00		1.00	0.96	0.85	0.66
/E	6	(152)	1.00	1.00	0.90	1.00			0.78	0.72	0.63	1.00		0.69	1.00			1.00	0.93	0.72
3 (S) te T	8	(203)	1.00		1.00	1.00			0.87	0.79	0.67	1.00		1.00	1.00				1.00	0.83
Spacing (s) / Edge Concrete Thickne	10	(254)							0.96	0.86	0.72									0.93
Spa	12	(305)							1.00	0.93	0.76									1.00
5, 0	18	(457)								1.00	0.89									
	> 24	(610)									1.00									

<sup>1</sup> Linear interpolation not permitted

When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.

Spacing factor reduction in shear, f<sub>AV</sub> is applicable when edge distance c < 3h<sub>er</sub>. If c ≥ 3h<sub>er</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 Concrete thickness reduction factor in shear, f<sub>HV</sub> is applicable when edge distance c < 3h<sub>er</sub>. If c ≥ 3h<sub>er</sub> then f<sub>HV</sub> = 1.0.

<sup>🔳</sup> If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 3 and Table 21 to calculate permissible edge distance, spacing and concrete thickness combinations.

Table 26 — Load adjustment factors for Stainless Steel 1/2-in. diameter KB-TZ2 in uncracked concrete 1,2

													Edge	e distar	nce in s	hear			oncret	0
un	1/2-in. KB-TZ: cracked conc	2 rete		ing factension $f_{\scriptscriptstyle{AN}}$			te distant frin ter $f_{\scriptscriptstyle{RN}}$			ing facting shear $f_{\rm AV}$		Tov	ward ed $f_{_{RV}}$	dge	-	To edge $f_{_{RV}}$	9	thick	tness fanction $f_{HV}$	actor
Effective	Embedment	in.	2	2-1/2	3-1/4	2	2-1/2	3-1/4	2	2-1/2	3-1/4	2	2-1/2	3-1/4	2	2-1/2	3-1/4	2	2-1/2	3-1/4
	h <sub>ef</sub>	(mm)	(51)	(64)	(83)	(51)	(64)	(83)	(51)	(64)	(83)	(51)	(64)	(83)	(51)	(64)	(83)	(51)	(64)	(83)
Nominal	Embedment	in.	2-1/2	3	3-3/4	2-1/2	3	3-3/4	2-1/2	3	3-3/4	2-1/2	3	3-3/4	2-1/2	3	3-3/4	2-1/2	3	3-3/4
	h <sub>nom</sub>	(mm)	(64)	(76)	(95)	(64)	(76)	(95)	(64)	(76)	(95)	(64)	(76)	(95)	(64)	(76)	(95)	(64)	(76)	(95)
	2	(51)	n/a	n/a	0.60	n/a	n/a	n/a	n/a	n/a	0.54	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	2-1/4	(57)	n/a	n/a	0.62	n/a	n/a	0.40	n/a	n/a	0.54	n/a	n/a	0.12	n/a	n/a	0.24	n/a	n/a	n/a
	2-1/2	(64)	n/a	n/a	0.63	n/a	0.45	0.42	n/a	n/a	0.55	n/a	0.20	0.14	n/a	0.40	0.28	n/a	n/a	n/a
	2-3/4	(70)	n/a	0.68	0.64	0.51	0.48	0.44	n/a	0.56	0.55	0.35	0.23	0.16	0.51	0.46	0.33	n/a	n/a	n/a
(mm)	3	(76)	0.75	0.70	0.65	0.55	0.51	0.46	0.59	0.57	0.55	0.40	0.26	0.19	0.55	0.51	0.37	n/a	n/a	n/a
/ Edge Distance (c <sub>a</sub> ) nickness (h) - in. (mm	4	(102)	0.83	0.77	0.71	0.73	0.64	0.56	0.62	0.59	0.57	0.62	0.40	0.29	0.73	0.64	0.56	0.70	n/a	n/a
ance - in.	4-1/8	(105)	0.84	0.78	0.71	0.75	0.66	0.57	0.63	0.59	0.57	0.65	0.42	0.30	0.75	0.66	0.57	0.71	n/a	n/a
Dista (h)	4-1/2	(114)	0.88	0.80	0.73	0.82	0.72	0.61	0.64	0.60	0.58	0.74	0.48	0.34	0.82	0.72	0.61	0.74	n/a	n/a
Spacing (s) / Edge Dista Concrete Thickness (h)	4-3/4	(121)	0.90	0.82	0.74	0.86	0.76	0.64	0.64	0.61	0.59	0.80	0.52	0.37	0.86	0.76	0.64	0.76	n/a	n/a
Edç	5	(127)	0.92	0.83	0.76	0.91	0.80	0.67	0.65	0.61	0.59	0.87	0.56	0.40	0.91	0.80	0.67	0.78	0.67	n/a
s)/ Thi	5-1/4	(133)	0.94	0.85	0.77	0.95	0.84	0.70	0.66	0.62	0.60	0.93	0.61	0.43	0.95	0.84	0.70	0.80	0.69	n/a
ng ( ete	5-1/2	(140)	0.96	0.87	0.78	1.00	0.88	0.73	0.67	0.63	0.60	1.00	0.65	0.46	1.00	0.88	0.73	0.82	0.71	0.63
acii ncr	6	(152)	1.00	0.90	0.81		0.96	0.80	0.68	0.64	0.61		0.74	0.53		0.96	0.80	0.85	0.74	0.66
გი	8	(203)		1.00	0.91		1.00	1.00	0.74	0.68	0.64		1.00	0.81		1.00	1.00	0.98	0.85	0.76
	12	(305)			1.00				0.86	0.77	0.72			1.00				1.00	1.00	0.93
	18	(457)							1.00	0.91	0.83									1.00
	24	(610)								1.00	0.93									
	> 30	(762)									1.00									

Table 27 — Load adjustment factors for Stainless Steel 1/2-in. diameter KB-TZ2 in cracked concrete 1,2

													Edge	distar	nce in s	hear			\	_
	1/2-in. KB-TZ: racked concre	2		ing fac tensior			je dista or in ter		Spac	ing fac shear <sup>3</sup>	tor in	Tou	⊥ vard ed	laa	_			thick	Concret Iness fan Shear	actor
	racked contro	,,,,		$f_{AN}$			$f_{\scriptscriptstyle{RN}}$			$f_{\scriptscriptstyleAV}$		100	$f_{_{RV}}$	ige		To edge $f_{_{RV}}$	3		$f_{\rm HV}$	
Effective	Embedment	in.	2	2-1/2	3-1/4	2	2-1/2	3-1/4	2	2-1/2	3-1/4	2	2-1/2	3-1/4	2	2-1/2	3-1/4	2	2-1/2	3-1/4
	h <sub>ef</sub>	(mm)	(51)	(64)	(83)	(51)	(64)	(83)	(51)	(64)	(83)	(51)	(64)	(83)	(51)	(64)	(83)	(51)	(64)	(83)
Nominal	Embedment	in.	2-1/2	3	3-3/4	2-1/2	3	3-3/4	2-1/2	3	3-3/4	2-1/2	3	3-3/4	2-1/2	3	3-3/4	2-1/2	3	3-3/4
	h <sub>nom</sub>	(mm)	(64)	(76)	(95)	(64)	(76)	(95)	(64)	(76)	(95)	(64)	(76)	(95)	(64)	(76)	(95)	(64)	(76)	(95)
	2	(51)	n/a	n/a	0.60	n/a	n/a	n/a	n/a	n/a	0.54	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	2-1/4	(57)	n/a	n/a	0.62	n/a	n/a	0.61	n/a	n/a	0.54	n/a	n/a	0.12	n/a	n/a	0.24	n/a	n/a	n/a
	2-1/2	(64)	n/a	n/a	0.63	n/a	0.75	0.65	n/a	n/a	0.55	n/a	0.16	0.14	n/a	0.33	0.29	n/a	n/a	n/a
	2-3/4	(70)	n/a	0.68	0.64	0.93	0.80	0.68	n/a	0.55	0.55	0.62	0.19	0.16	0.93	0.38	0.33	n/a	n/a	n/a
(C <sub>a</sub> ) /	3	(76)	0.75	0.70	0.65	1.00	0.85	0.71	0.63	0.56	0.55	0.71	0.21	0.19	1.00	0.43	0.38	n/a	n/a	n/a
/ Edge Distance (c <sub>e</sub> ) nickness (h) - in. (mm	4	(102)	0.83	0.77	0.71	1.00	1.00	0.86	0.68	0.58	0.57	1.00	0.33	0.29	1.00	0.66	0.58	0.84	n/a	n/a
ance - in.	4-1/8	(105)	0.84	0.78	0.71	1.00	1.00	0.88	0.68	0.58	0.58	1.00	0.34	0.30	1.00	0.69	0.61	0.85	n/a	n/a
ista (h)	4-1/2	(114)	0.88	0.80	0.73		1.00	0.94	0.70	0.59	0.58		0.39	0.34		0.79	0.69	0.89	n/a	n/a
je [ ess	4-3/4	(121)	0.90	0.82	0.74			0.98	0.71	0.59	0.59		0.43	0.37		0.85	0.75	0.91	n/a	n/a
Edg Skn	5	(127)	0.92	0.83	0.76			1.00	0.72	0.60	0.59		0.46	0.40		0.92	0.81	0.94	0.63	n/a
S) / Thi	5-1/4	(133)	0.94	0.85	0.77				0.73	0.60	0.60		0.49	0.43		0.99	0.87	0.96	0.65	n/a
ng ( ete	5-1/2	(140)	0.96	0.87	0.78				0.74	0.61	0.60		0.53	0.47		1.00	0.93	0.98	0.66	0.63
Spacing (s) / Edge Dista Concrete Thickness (h)	6	(152)	1.00	0.90	0.81				0.76	0.62	0.61		0.60	0.53			1.00	1.00	0.69	0.66
Sp Co	8	(203)		1.00	0.91				0.85	0.66	0.65		0.93	0.82					0.80	0.76
	12	(305)			1.00				1.00	0.74	0.72		1.00	1.00					0.98	0.94
	18	(457)								0.86	0.83								1.00	1.00
	24	(610)								0.98	0.94									
	> 30	(762)								1.00	1.00									

<sup>1</sup> Linear interpolation not permitted

When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.
 Spacing factor reduction in shear, f<sub>AV</sub>, is applicable when edge distance c < 3h<sub>ef</sub>. If c ≥ 3h<sub>ef</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 Concrete thickness reduction factor in shear, f<sub>HV</sub> is applicable when edge distance c < 3h<sub>eff</sub>. If c ≥ 3h<sub>eff</sub> then f<sub>HV</sub> = 1.0.

If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 3 and Table 21 to calculate permissible edge distance, spacing and concrete thickness combinations.



Table 28 — Load adjustment factors for Stainless Steel 5/8-in. diameter KB-TZ2 in uncracked concrete 1,2

													Edge	distar	nce in s	hear			`anarat	
	5/8-in. KB-TZ			ing fac			e dista or in ter			ing fac shear <sup>a</sup>						- 1		thick	Concret iness fa	actor
un	cracked conc	rete		$f_{AN}$		laote	$f_{RN}$	101011		$f_{AV}$		Tov	ward ed $f_{_{RV}}$	lge		To edge $f_{_{RV}}$	•	l ii	n shear $f_{\scriptscriptstyle{HV}}$	- 4
Effective	Embedment	in.	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4
	h <sub>ef</sub>	(mm)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)
Nominal	Embedment	in.	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2
	h <sub>nom</sub>	(mm)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)
	2-1/4	(57)	n/a	n/a	0.59	n/a	n/a	n/a	n/a	n/a	0.54	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	2-3/4	(70)	n/a	n/a	0.61	n/a	n/a	0.42	n/a	n/a	0.54	n/a	n/a	0.13	n/a	n/a	0.27	n/a	n/a	n/a
> 0	3	(76)	n/a	0.65	0.63	n/a	n/a	0.44	n/a	0.56	0.55	n/a	n/a	0.15	n/a	n/a	0.30	n/a	n/a	n/a
(c <sub>a</sub> ) /	3-1/4	(83)	n/a	0.67	0.64	n/a	n/a	0.46	n/a	0.56	0.55	n/a	n/a	0.17	n/a	n/a	0.34	n/a	n/a	n/a
Spacing (s) / Edge Distance (c <sub>a</sub> ) Concrete Thickness (h) - in. (mn	4	(102)	n/a	0.71	0.67	n/a	0.65	0.51	n/a	0.58	0.56	n/a	0.31	0.23	n/a	0.61	0.47	n/a	n/a	n/a
tan) -	4-1/4	(108)	n/a	0.72	0.68	0.43	0.67	0.53	n/a	0.58	0.57	0.28	0.34	0.26	0.43	0.67	0.51	n/a	n/a	n/a
Dis Ss (	5	(127)	n/a	0.76	0.71	0.50	0.77	0.60	n/a	0.59	0.58	0.35	0.43	0.33	0.50	0.77	0.60	0.58	n/a	n/a
dge <ne< td=""><td>5-1/2</td><td>(140)</td><td>n/a</td><td>0.78</td><td>0.73</td><td>0.55</td><td>0.85</td><td>0.64</td><td>n/a</td><td>0.60</td><td>0.59</td><td>0.41</td><td>0.49</td><td>0.38</td><td>0.55</td><td>0.85</td><td>0.64</td><td>0.61</td><td>0.65</td><td>n/a</td></ne<>	5-1/2	(140)	n/a	0.78	0.73	0.55	0.85	0.64	n/a	0.60	0.59	0.41	0.49	0.38	0.55	0.85	0.64	0.61	0.65	n/a
/E	6	(152)	0.86	0.81	0.75	0.60	0.92	0.69	0.60	0.61	0.59	0.46	0.56	0.43	0.60	0.92	0.69	0.63	0.67	0.62
g (s) te T	7	(178)	0.92	0.86	0.79	0.70	1.00	0.80	0.62	0.63	0.61	0.59	0.71	0.54	0.70	1.00	0.80	0.68	0.73	0.67
cinç cret	8	(203)	0.98	0.91	0.83	0.80		0.91	0.63	0.65	0.63	0.72	0.87	0.66	0.80		0.91	0.73	0.78	0.71
Spa	10	(254)	1.00	1.00	0.92	1.00		1.00	0.67	0.69	0.66	1.00	1.00	0.92	1.00		1.00	0.82	0.87	0.80
37 0	12	(305)			1.00				0.70	0.73	0.69			1.00				0.89	0.95	0.87
	24	(610)							0.90	0.95	0.88							1.00	1.00	1.00
	> 36	(914)							1.00	1.00	1.00									

Table 29 — Load adjustment factors for Stainless Steel 5/8-in. diameter KB-TZ2 in cracked concrete 1,2

													Edge	distar	nce in s	hear			Concret	.0
C	5/8-in. KB-TZ racked concre	2 ete		ing factension $f_{\scriptscriptstyle{AN}}$			le dista or in ter $f_{\scriptscriptstyle{RN}}$		Spac	ing facting shear $f_{\rm AV}$	tor in	Tov	ward ec $f_{\scriptscriptstyle{RV}}$	lge		To edge $f_{\scriptscriptstyle{\mathrm{RV}}}$	)	thick	tness far shear $f_{_{\rm HV}}$	actor
Effective	Embedment	in.	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4	2-3/4	3-1/4	4
	h <sub>ef</sub>	(mm)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)	(70)	(83)	(102)
Nominal	Embedment	in.	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2	3-1/4	3-3/4	4-1/2
	h <sub>nom</sub>	(mm)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)	(83)	(95)	(114)
	2-1/4	(57)	n/a	n/a	0.59	n/a	n/a	n/a	n/a	n/a	0.54	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	2-3/4	(70)	n/a	n/a	0.61	n/a	n/a	0.61	n/a	n/a	0.54	n/a	n/a	0.13	n/a	n/a	0.27	n/a	n/a	n/a
\ <del>-</del> =	3	(76)	n/a	0.65	0.63	n/a	n/a	0.64	n/a	0.55	0.55	n/a	n/a	0.15	n/a	n/a	0.31	n/a	n/a	n/a
Spacing (s) / Edge Distance (c <sub>g</sub> ) / Concrete Thickness (h) - in. (mm)	3-1/4	(83)	n/a	0.67	0.64	n/a	n/a	0.66	n/a	0.55	0.55	n/a	n/a	0.17	n/a	n/a	0.35	n/a	n/a	n/a
in.	4	(102)	n/a	0.71	0.67	n/a	0.86	0.75	n/a	0.57	0.56	n/a	0.25	0.24	n/a	0.50	0.47	n/a	n/a	n/a
star h) -	4-1/4	(108)	n/a	0.72	0.68	1.00	0.90	0.78	n/a	0.57	0.57	0.34	0.27	0.26	0.68	0.55	0.52	n/a	n/a	n/a
SS (	5	(127)	n/a	0.76	0.71	1.00	1.00	0.87	n/a	0.58	0.58	0.43	0.35	0.33	0.87	0.70	0.66	0.62	n/a	n/a
dge kne	5-1/2	(140)	n/a	0.78	0.73	1.00		0.93	n/a	0.59	0.59	0.50	0.40	0.38	1.00	0.81	0.76	0.65	0.60	n/a
) / E	6	(152)	0.86	0.81	0.75			1.00	0.61	0.60	0.60	0.57	0.46	0.43		0.92	0.87	0.68	0.63	0.62
g (s) te T	7	(178)	0.92	0.86	0.79				0.63	0.62	0.61	0.72	0.58	0.55		1.00	1.00	0.73	0.68	0.67
cre	8	(203)	0.98	0.91	0.83				0.65	0.63	0.63	0.88	0.71	0.67				0.78	0.73	0.71
Spa	10	(254)	1.00	1.00	0.92				0.69	0.67	0.66	1.00	0.99	0.93				0.87	0.81	0.80
,, 0	12	(305)			1.00				0.73	0.70	0.69		1.00	1.00				0.96	0.89	0.87
	24	(610)							0.96	0.90	0.88							1.00	1.00	1.00
	> 36	(914)							1.00	1.00	1.00									

<sup>1</sup> Linear interpolation not permitted

 <sup>1</sup> Linear interpolation not permitted
 2 When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.
 3 Spacing factor reduction in shear, f<sub>AV</sub>, is applicable when edge distance c < 3h<sub>ef</sub>, If c ≥ 3h<sub>ef</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 4 Concrete thickness reduction factor in shear, f<sub>HV</sub>, is applicable when edge distance c < 3h<sub>ef</sub>, If c ≥ 3h<sub>ef</sub> then f<sub>HV</sub> = 1.0.

If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 3 and Table 21 to calculate permissible edge distance, spacing and concrete thickness combinations.

Table 30 — Load adjustment factors for Stainless Steel 3/4-in. diameter KB-TZ2 in uncracked concrete 1,2

													Edge	distar	nce in s	hear			Concret	
un	3/4-in. KB-TZ cracked conc	2 rete		tension $f_{\scriptscriptstyle{AN}}$			ge distant frin ter $f_{\rm RN}$			ing fac shear $^3$		Tov	ward ec $f_{\sf RV}$	lge		To edge $f_{_{RV}}$	)	thick	tness far shear $f_{_{\rm HV}}$	actor
Effective	Embedment	in.	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4
	h <sub>ef</sub>	(mm)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)
Nominal	Embedment	in.	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2
	h <sub>nom</sub>	(mm)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)
	3-3/4	(95)	n/a	n/a	n/a	n/a	n/a	0.47	n/a	n/a	n/a	n/a	n/a	0.18	n/a	n/a	0.36	n/a	n/a	n/a
	4	(102)	n/a	0.68	0.64	n/a	0.44	0.48	n/a	0.56	0.56	n/a	0.24	0.20	n/a	0.44	0.40	n/a	n/a	n/a
	4-1/2	(114)	n/a	0.70	0.66	n/a	0.48	0.52	n/a	0.57	0.56	n/a	0.29	0.24	n/a	0.48	0.47	n/a	n/a	n/a
	5	(127)	0.76	0.72	0.68	0.42	0.51	0.55	0.57	0.58	0.57	0.27	0.33	0.28	0.42	0.51	0.55	n/a	n/a	n/a
` £	5-1/4	(133)	0.77	0.73	0.68	0.44	0.53	0.57	0.57	0.58	0.57	0.29	0.36	0.30	0.44	0.53	0.57	n/a	n/a	n/a
Spacing (s) / Edge Distance (c <sub>g</sub> ) / Concrete Thickness (h) - in. (mm)	5-1/2	(140)	0.78	0.74	0.69	0.46	0.55	0.59	0.58	0.59	0.58	0.31	0.39	0.32	0.46	0.55	0.59	0.55	n/a	n/a
ات.	5-3/4	(146)	0.79	0.76	0.70	0.48	0.58	0.61	0.58	0.59	0.58	0.33	0.41	0.34	0.48	0.58	0.61	0.57	n/a	n/a
staı h) -	6	(152)	0.81	0.77	0.71	0.50	0.60	0.63	0.58	0.60	0.58	0.35	0.44	0.36	0.50	0.60	0.63	0.58	0.62	n/a
SS (	7	(178)	0.86	0.81	0.75	0.58	0.70	0.70	0.60	0.61	0.60	0.45	0.55	0.46	0.58	0.70	0.70	0.62	0.67	n/a
dge	7-1/2	(191)	0.88	0.83	0.76	0.63	0.75	0.75	0.60	0.62	0.61	0.49	0.61	0.51	0.63	0.75	0.75	0.65	0.69	n/a
Д Şi	8	(203)	0.91	0.86	0.78	0.67	0.80	0.80	0.61	0.63	0.61	0.54	0.68	0.56	0.67	0.80	0.80	0.67	0.72	0.67
(S)	9	(229)	0.96	0.90	0.82	0.75	0.90	0.90	0.63	0.64	0.63	0.65	0.81	0.67	0.75	0.90	0.90	0.71	0.76	0.71
ing ret	10	(254)	1.00	0.94	0.85	0.83	1.00	1.00	0.64	0.66	0.64	0.76	0.94	0.78	0.83	1.00	1.00	0.75	0.80	0.75
oac	11	(279)	1.00	0.99	0.89	0.92			0.65	0.68	0.66	0.88	1.00	0.90	0.92			0.78	0.84	0.79
8 0	12	(305)		1.00	0.92	1.00			0.67	0.69	0.67	1.00		1.00	1.00			0.82	0.88	0.82
	16	(406)			1.00				0.72	0.76	0.73							0.94	1.00	0.95
	18	(457)							0.75	0.79	0.75							1.00		1.00
	24	(610)							0.83	0.89	0.84									
	> 36	(914)							1.00	1.00	1.00									

Table 31 — Load adjustment factors for Stainless Steel 3/4-in. diameter KB-TZ2 in cracked concrete 1,2

													Edge	e distar	nce in s	hear			oncret	
	3/4-in. KB-TZ:			ing fac tension			e dista or in ter		Spac	ing fac shear <sup>a</sup>	tor in	Tox	⊥ ward ed	dao		∥ To edge		thick	ness fa shear	actor
	uokou oonore	,,,		$f_{AN}$			$f_{\sf RN}$			$f_{\scriptscriptstyleAV}$		100	$f_{_{RV}}$	ige		$f_{_{RV}}$	•		$f_{\text{HV}}$	
Effective	Embedment	in.	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4	3-1/4	3-3/4	4-3/4
	h <sub>ef</sub>	(mm)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)	(83)	(95)	(121)
Nominal	Embedment	in.	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2	4	4-1/2	5-1/2
	n <sub>nom</sub>	(mm)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)	(102)	(114)	(140)
	3-3/4	(95)	n/a	n/a	n/a	n/a	n/a	0.65	n/a	n/a	n/a	n/a	n/a	0.15	n/a	n/a	0.29	n/a	n/a	n/a
	4	(102)	n/a	0.68	0.64	n/a	0.78	0.68	n/a	0.56	0.55	n/a	0.22	0.16	n/a	0.44	0.32	n/a	n/a	n/a
	4-1/2	(114)	n/a	0.70	0.66	n/a	0.85	0.73	n/a	0.57	0.56	n/a	0.26	0.19	n/a	0.52	0.39	n/a	n/a	n/a
	5	(127)	0.76	0.72	0.68	1.00	0.91	0.77	0.59	0.58	0.56	0.37	0.31	0.23	0.74	0.61	0.45	n/a	n/a	n/a
(c,) / (mm)	5-1/4	(133)	0.77	0.73	0.68	1.00	0.95	0.80	0.59	0.58	0.56	0.40	0.33	0.24	0.79	0.66	0.49	n/a	n/a	n/a
(c²) (mm)	5-1/2	(140)	0.78	0.74	0.69	1.00	0.98	0.83	0.59	0.58	0.57	0.43	0.35	0.26	0.85	0.71	0.52	0.61	n/a	n/a
Distance s (h) - in.	5-3/4	(146)	0.79	0.76	0.70	1.00	1.00	0.85	0.60	0.59	0.57	0.46	0.38	0.28	0.91	0.76	0.56	0.63	n/a	n/a
ista (h) -	6	(152)	0.81	0.77	0.71	1.00	1.00	0.88	0.60	0.59	0.57	0.49	0.40	0.30	0.97	0.81	0.59	0.64	0.60	n/a
SS (	7	(178)	0.86	0.81	0.75	1.00		0.99	0.62	0.61	0.59	0.61	0.51	0.37	1.00	1.00	0.75	0.69	0.65	n/a
ı (s) / Edge Di: e Thickness (	7-1/2	(191)	0.88	0.83	0.76	1.00		1.00	0.63	0.61	0.59	0.68	0.56	0.41	1.00		0.83	0.72	0.67	n/a
д Ş	8	(203)	0.91	0.86	0.78	1.00			0.64	0.62	0.60	0.75	0.62	0.46	1.00		0.91	0.74	0.70	0.63
(S)	9	(229)	0.96	0.90	0.82				0.65	0.64	0.61	0.89	0.74	0.54			1.00	0.79	0.74	0.67
ing	10	(254)	1.00	0.94	0.85				0.67	0.65	0.62	1.00	0.87	0.64				0.83	0.78	0.70
Spacing (s Concrete <sup>-</sup>	11	(279)	1.00	0.99	0.89				0.69	0.67	0.64		1.00	0.74				0.87	0.82	0.74
8,9	12	(305)		1.00	0.92				0.71	0.68	0.65			0.84				0.91	0.85	0.77
	16	(406)			1.00				0.77	0.74	0.70			1.00				1.00	0.98	0.89
	18	(457)							0.81	0.77	0.72								1.00	0.94
	24	(610)							0.91	0.86	0.80									1.00
	> 36	(914)							1.00	1.00	0.94									

<sup>1</sup> Linear interpolation not permitted

When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.
 To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D.
 Spacing factor reduction in shear, f<sub>AV</sub>, is applicable when edge distance c < 3h<sub>eff</sub>. If c ≥ 3h<sub>eff</sub> then f<sub>AV</sub> = f<sub>AN</sub>.
 Concrete thickness reduction factor in shear, f<sub>HV</sub>, is applicable when edge distance c < 3h<sub>eff</sub>. If c ≥ 3h<sub>eff</sub> then f<sub>HV</sub> = 1.0.

If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 3 and Table 21 to calculate permissible edge distance, spacing and concrete thickness combinations.



Table 32 — Load adjustment factors for Stainless Steel 1-in. diameter KB-TZ2 in uncracked concrete 1,4

									Е	dge distar	nce in shea	ar	Con	crete
	1-in. KB-TZ2		Spacing	factor in	Edge d	istance tension	Spacing	factor in ar <sup>3</sup>	_	L		1	thicknes	ss factor
un	cracked conc	rete	f			RN		AV		d edge		edge	in sh	ear⁴ <sub>HV</sub>
									J	RV	J	RV	,	HV
Effective	Embedment	in.	4.00	5.75	4.00	5.75	4.00	5.75	4.00	5.75	4.00	5.75	4.00	5.75
	$\mathbf{h}_{\mathrm{ef}}$	(mm)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)
Nominal	Embedment	in.	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8
1	h <sub>nom</sub>	(mm)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)
	3	(76)	n/a	n/a	n/a	0.302	n/a	n/a	n/a	0.085	n/a	0.170	n/a	n/a
	3-3/4	(95)	n/a	n/a	0.393	0.332	n/a	n/a	0.199	0.119	0.393	0.238	n/a	n/a
(c <sub>a</sub> ) /	4	(102)	n/a	n/a	0.409	0.342	n/a	n/a	0.219	0.131	0.409	0.262	n/a	n/a
ಲ್ಲಿ ೬	4-1/4	(108)	n/a	n/a	0.425	0.352	n/a	n/a	0.240	0.144	0.425	0.287	n/a	n/a
ınce - in.	4-3/4	(121)	n/a	0.638	0.458	0.373	n/a	0.551	0.284	0.170	0.458	0.339	n/a	n/a
	5	(127)	0.708	0.645	0.475	0.384	0.576	0.554	0.306	0.183	0.475	0.366	n/a	n/a
s) / Edge Dista Thickness (h)	6	(152)	0.750	0.674	0.545	0.429	0.591	0.565	0.403	0.241	0.545	0.429	n/a	n/a
Edge   icknes	6-3/4	(171)	0.781	0.696	0.614	0.464	0.602	0.573	0.481	0.287	0.614	0.464	n/a	n/a
Щ Ş	8	(203)	0.833	0.732	0.727	0.525	0.621	0.586	0.620	0.371	0.727	0.525	0.696	n/a
(S)	10	(254)	0.917	0.790	0.909	0.645	0.652	0.608	0.867	0.518	0.909	0.645	0.778	0.656
ing	12	(305)	1.000	0.848	1.000	0.774	0.682	0.629	1.000	0.681	1.000	0.774	0.853	0.718
Spacing (s) , Concrete Th	18	(457)		1.000		1.000	0.773	0.694		1.000		1.000	1.000	0.880
S S	24	(610)					0.864	0.758						1.000
	36	(914)					1.000	0.887						
	> 48	(1219)						1.000						

Table 33 — Load adjustment factors for Stainless Steel 1-in. diameter KB-TZ2 in cracked concrete 1,4

									E	dge distar	nce in shea	ar	0	
C	1-in. KB-TZ2 acked concr		Spacing tens f		factor in	istance i tension		factor in ear <sup>3</sup>	_	L d edge <sub>RV</sub>		l edge <sub>RV</sub>	thicknes in sh	crete ss factor near <sup>4</sup>
Effective	Embedment	in.	4.00	5.75	4.00	5.75	4.00	5.75	4.00	5.75	4.00	5.75	4.00	5.75
	$\mathbf{h}_{\mathrm{ef}}$	(mm)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)	(102)	(146)
Nominal	Embedment	in.	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8	4-5/8	6-3/8
	h <sub>nom</sub>	(mm)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)	(117)	(162)
	3	(76)	n/a	n/a	n/a	0.542	n/a	n/a	n/a	0.081	n/a	0.162	n/a	n/a
	3-3/4	(95)	n/a	n/a	0.721	0.596	n/a	n/a	0.170	0.113	0.340	0.226	n/a	n/a
Distance $(c_a)$ /ss $(h)$ - in. $(mm)$	4	(102)	n/a	n/a	0.750	0.614	n/a	n/a	0.188	0.124	0.375	0.249	n/a	n/a
يَّ ق	4-1/4	(108)	n/a	n/a	0.779	0.633	n/a	n/a	0.205	0.136	0.411	0.272	n/a	n/a
i.	4-3/4	(121)	n/a	0.638	0.840	0.671	n/a	0.549	0.243	0.161	0.485	0.322	n/a	n/a
stal h) -	5	(127)	0.708	0.645	0.871	0.690	0.568	0.552	0.262	0.174	0.524	0.348	n/a	n/a
SS (	6	(152)	0.750	0.674	1.000	0.770	0.582	0.562	0.344	0.228	0.689	0.457	n/a	n/a
dge	6-3/4	(171)	0.781	0.696		0.833	0.592	0.570	0.411	0.273	0.822	0.545	n/a	n/a
Д Şi	8	(203)	0.833	0.732		0.943	0.609	0.583	0.530	0.352	1.000	0.703	0.661	n/a
© <u>†</u>	10	(254)	0.917	0.790		1.000	0.636	0.604	0.741	0.491		0.983	0.739	0.644
ing	12	(305)	1.000	0.848			0.664	0.625	0.974	0.646		1.000	0.809	0.706
Spacing (s) / Edge Dist. Concrete Thickness (h)	18	(457)		1.000			0.746	0.687	1.000	1.000			0.991	0.864
နှင့် ပိ	24	(610)					0.828	0.749					1.000	0.998
	36	(914)					0.991	0.874						1.000
	> 48	(1219)		·	·		1.000	0.998	·	·	·	·	·	

<sup>2</sup> When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative.

To optimize the design, use Hilti PROFIS Engineering Design software or perform anchor calculation using design equations from ACI 318 Ch. 17 or CSA A23.3 Annex D. 3 Spacing factor reduction in shear,  $f_{AV}$ , is applicable when edge distance  $c < 3h_{er}$ . If  $c \ge 3h_{ef}$  then  $f_{AV} = f_{AN}$ . 4 Concrete thickness reduction factor in shear,  $f_{HV}$ , is applicable when edge distance  $c < 3h_{er}$ . If  $c \ge 3h_{ef}$  then  $f_{HV} = 1.0$ .

<sup>🔳</sup> If a reduction factor value is in a shaded cell, this indicates that this specific edge distance may not be permitted with a certain spacing (or vice versa). Check with Figure 3 and Table 21 to calculate permissible edge distance, spacing and concrete thickness combinations.

Table 34 — Hilti Carbon Steel KB-TZ2 in the soffit of uncracked lightweight concrete over metal deck, applicable for both hammer and core drilled installations 1,2,3,4,5,6

	ωрр		Dottii iidiii	iner and c	<u> </u>	a motanati	<del></del>			
				Installation	per Figure 4			Installation	per Figure 5	
Nominal anchor	Effective	Nominal	Ndia assa	Tensio	n - ФN <sub>n</sub>	Shear - ΦV <sub>n</sub>	N4in aana	Tensio	n - ФN <sub>n</sub>	Shear - ΦV <sub>n</sub>
diameter in.	embedment in. (mm)	embedment in. (mm)	Min. conc. thickness <sup>8</sup> in. (mm)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	Min. conc. thickness <sup>8</sup> in. (mm)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)
1/4	1-1/2	1-3/4	2-1/2	775	820	1,060	2-1/4	620	655	730
1/4	(38)	(44)	(64)	(3.4)	(3.6)	(4.7)	(57)	(2.8)	(2.9)	(3.2)
	1-1/2	1-7/8	2-1/2	1,205	1,285	880	2-1/4	645	685	1,540
	(38)	(48)	(64)	(5.4)	(5.7)	(3.9)	(57)	(2.9)	(3.0)	(6.9)
3/8	2	2-1/2	2-1/2	1,705	1,830	1,380	2-1/4	1,615	1,730	1,630
3/0	(51)	(64)	(64)	(7.6)	(8.1)	(6.1)	(57)	(7.2)	(7.7)	(7.3)
	2-1/2	3	2-1/2	1,945	2,155	1,380	N/A	N/A	N/A	N/A
	(64)	(76)	(64)	(8.7)	(9.6)	(6.1)	19/7	IN/A	IN/A	19/4
	1-1/2	2	2-1/2	1,205	1,390	1,165	2-1/4	1,180	1,365	1,740
	(38)	(51)	(64)	(5.4)	(6.2)	(5.2)	(57)	(5.2)	(6.1)	(7.7)
	2	2-1/2	2-1/2	1,790	2,015	1,470	2-1/4	1,235	1,395	2,065
1/2	(51)	(64)	(64)	(8.0)	(9.0)	(6.5)	(57)	(5.5)	(6.2)	(9.2)
1/2	2-1/2 (64)	3 (76)	2-1/2 (64)	2,435 (10.8)	2,645 (11.8)	2,135 (9.5)	N/A	N/A	N/A	N/A
	3-1/4	3-3/4	2-1/2	3,065	3,390	2,755	3-1/4	1,730	1,915	2,250
	(83)	(95)	(64)	(13.6)	(15.1)	(12.3)	(83)	(7.7)	(8.5)	(10.0)
' <u>-</u>	2-3/4	3-1/4	2-1/2	2,870	3,315	2,480	3-1/4	1,925	2,225	2,655
5/8	(70)	(83)	(64)	(12.8)	(14.7)	(11.0)	(83)	(8.6)	(9.9)	(11.8)
5/6	4 (102)	4-1/2 (114)	2-1/2 (64)	3,780 (16.8)	4,365 (19.4)	3,025 (13.5)	N/A	N/A	N/A	N/A
	3-1/4	4	2-1/2	2,470	2,730	2,655				
3/4	(83)	(102)	(64)	(11.0)	(12.1)	(11.8)	N/A	N/A	N/A	N/A
	3-3/4 <sup>9</sup> (95)	4-1/2 (114)	3-1/4 (83)	3,115 (13.9)	3,405 (15.1)	5,110 (22.7)	N/A	N/A	N/A	N/A

Table 35 — Hilti Carbon Steel KB-TZ2 in the soffit of cracked lightweight concrete over metal deck, applicable for both hammer and core drilled installations 1,2,3,4,5,6,7

				Installation	per Figure 4			Installation	per Figure 5	
Nominal anchor	Effective	Nominal	Min	Tensio	n - ФN <sub>n</sub>	Shear - ΦV <sub>n</sub>	NA:	Tensio	n - ФN <sub>n</sub>	Shear - ΦV <sub>n</sub>
diameter in.	embedment in. (mm)	embedment in. (mm)	Min. conc. thickness <sup>8</sup> in. (mm)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)	Min. conc. thickness <sup>8</sup> in. (mm)	f' = 3,000 psi (20.7 MPa) lb (kN)	f' = 4,000 psi (27.6 MPa) lb (kN)	f' = 3,000 psi (20.7 MPa) lb (kN)
	1-1/2	1-3/4	2-1/2	230	260	1,060	2-1/4	185	205	730
1/4	(38)	(44)	(64)	(1.0)	(1.2)	(4.7)	(57)	(0.8)	(0.9)	(3.2)
	1-1/2	1-7/8	2-1/2	1,055	1,220	880	2-1/4	565	650	1,540
	(38)	(48)	(64)	(4.7)	(5.4)	(3.9)	(57)	(2.5)	(2.9)	(6.9)
3/8	2	2-1/2	2-1/2	1,490	1.705	1,380	2-1/4	1,385	1,580	1,630
3/6	(51)	(64)	(64)	(6.6)	(7.6)	(6.1)	(57)	(6.2)	(7.0)	(7.3)
	2-1/2	3	2-1/2	1,565	1.695	1,380	N/A	N/A	N/A	N/A
	(64)	(76)	(64)	(7.0)	(7.5)	(6.1)	IN/A	IN/A	IN/A	IN/A
	1-1/2	2	2-1/2	1,075	1.230	1,165	2-1/4	960	1,100	1,740
	(38)	(51)	(64)	(4.8)	(5.5)	(5.2)	(57)	(4.3)	(4.9)	(7.7)
	2	2-1/2	2-1/2	1,390	1.600	1,470	2-1/4	960	1,110	2,065
1/2	(51)	(64)	(64)	(6.2)	(7.1)	(6.5)	(57)	(4.3)	(4.9)	(9.2)
1/2	2-1/2 (64)	(76)	2-1/2 (64)	2,130 (9.5)	2,435 (10.9)	2,135 (9.5)	N/A	N/A	N/A	N/A
	3-1/4	3-3/4	2-1/2	2,170	2,435	2,755	3-1/4	1,230	1,380	2,250
	(83)	(95)	(64)	(9.7)	(10.8)	(12.3)	(83)	(5.5)	(6.1)	(10.0)
	2-3/4	3-1/4	2-1/2	2,555	2,950	2,480	3-1/4	1,715	1,980	2,655
F /0	(70)	(83)	(64)	(11.4)	(13.1)	(11.0)	(83)	(7.6)	(8.8)	(11.8)
5/8	4	4-1/2	2-1/2	2,855	3,300	3,025	NI/A	NI/A	NI/A	NI/A
	(102)	(114)	(64)	(12.7)	(14.7)	(13.5)	N/A	N/A	N/A	N/A
	3-1/4	4	2-1/2	2,160	2,395	2,655				
3/4	(83)	(102)	(64)	(9.6)	(10.7)	(11.8)	N/A	N/A	N/A	N/A
3, 1	3-3/4 (95)	4-1/2 (114)	3-1/4 (83)	2,425 (10.8)	2,735 (12.2)	5,110 (22.7)	N/A	N/A	N/A	N/A

<sup>1</sup> See Section 3.1.8 to convert design strength value to ASD value.

<sup>2</sup> Linear interpolation between embedment depths and concrete compressive strengths is not permitted.

<sup>3</sup> Tabular value is for one anchor per flute. Minimum spacing along the length of the flute is  $3 \times h_{\rm ef}$  (effective embedment).

 <sup>4</sup> Tabular values are lightweight concrete and no additional reduction factor is needed.
 5 No additional reduction factors for spacing or edge distance need to be applied.

<sup>6</sup> Comparison of the tabular values to the steel strength is not necessary. Tabular values control.

 <sup>7</sup> Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by α<sub>N,seis</sub> = 0.75, except for 3/4 x 4-3/4 h<sub>ef</sub> where α<sub>N,seis</sub> = 0.73. See Section 3.1.8 for additional information on seismic applications.
 8 Minimum concrete thickness over the upper flute when anchor is installed in the lower flute. See Figure 4 and 5.

<sup>9</sup> For core drilled installations of 3/4" anchors installed at 3-3/4" effective embedment, apply a reduction factor of 0.89 to the design tension strength of anchors installed in uncracked



Figure 4 — Installation of Hilti KB-TZ2 carbon steel in the soffit of concrete over metal deck floor and roof assemblies - W deck<sup>2</sup>

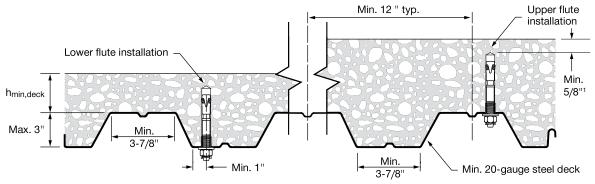
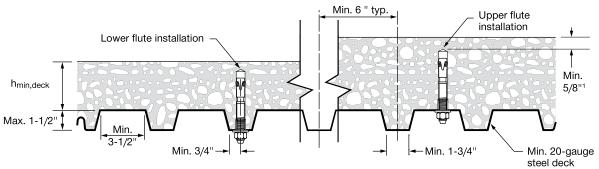


Figure 5 — Installation of Hilti KB-TZ2 carbon steel in the soffit of concrete over metal deck floor and roof assemblies - B deck



<sup>5/8&</sup>quot; clearance between the bottom of the drilled hole and the concrete surface is only applicable for upper flute installations. Refer to Tables 34 and 35 for minimum concrete

thicknesses for installations into the lower flute.

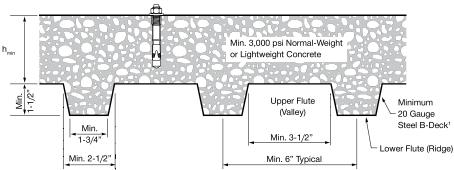
For flute widths greater or equal to 4-1/2", the shear strength may be increased. Refer to ESR-4266 for more information.

Table 36 — Hilti KB-TZ2 carbon steel anchors setting information for installation on the top of concrete-filled profile steel deck asseblies according to figure 6 1,2,3

Decima information	Course In a I	Units	No	ominal anch	or diameter (	in)
Design information	Symbol	Units	1/4	3	/8	1/2
Effective minimum embedment	h <sub>ef</sub>	in.	1-1/2	1-1/2	2	2
Nominal minimum embedment	h <sub>nom</sub>	in.	1-3/4	1-7/8	2-1/2	2-1/2
Minimum hole depth	h <sub>o</sub>	in.	2	2	2-1/2	2-3/4
Minimum concrete thickness <sup>4</sup>	h <sub>min,deck</sub>	in.	2-1/2	2-1/2	2-1/2	3-2/4
Critical edge distance	C <sub>ac,deck,top</sub>	in.	5	8	4-1/2	6
Minimum edge distance	C <sub>min,deck,top</sub>	in.	3	1	6	7-1/2
Minimum spacing	S <sub>min,deck,top</sub>	in.	3	8	3	9
Required installation torque	T <sub>inst</sub>	ft-lb	4	3	0	50

<sup>1</sup> Installation must comply with Figure 6 of this report.

Figure 6 — KB-TZ2 Installation in the top of concrete filled profile steel deck assemblies



Design capacity shall be based on calculations according to values in Tables 2 and 3 of this report.

<sup>3</sup> Applicable for h<sub>min,dex</sub> < 4-in. use setting information in Tables 1 and 5 of this report

4 Minimun concrete thickness refers to concrete thickness above the upper flute. See Figure 6.

# DESIGN DATA IN CONCRETE PER CSA A23.3

#### CSA A23.3 Annex D Design

Limit State Design of anchors is described in the provisions of CSA A23.3 Annex D for post-installed anchors tested and assessed in accordance with ACI 355.2 for mechanical anchors and ACI 355.4 for adhesive anchors. Tables 37, 38, 42 and 43 in this section contains the Limit State Design tables that are based on the published loads in ICC-ES Evaluation Report ESR 4266 and converted for use with CSA A23.3 Annex D. Tables 40, 41, 45 and 46 are Hilti Simplified Design Tables which are pre-factored resistance tables based on the design parameters and variables in Tables 37, 38, 42 and 43. All the figures in the previous ACI 318 Chapter 17 design section are applicable to Limit State Design and the tables will reference these figures.

For a detailed explanation of the tables developed in accordance with CSA A23.3 Annex D, refer to Section 3.1.8. Technical assistance is available by contacting Hilti Canada at (800) 363 4458 or at www.hilti.ca.

Table 37 — Hilti KB-TZ2 carbon steel tension design information in accordance with CSA A23.3 Annex D, applicable for both hammer and core drilled installations<sup>1</sup>

*	,
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Daring a superstant	0	11-14-						Nor	ninal a	nchor	diame	eter (in	.)						Ref
Design parameter	Symbol	Units	1/4		3/8			1,	/2			5/8			3/4			1	A23.3
Effective min. embedment <sup>2</sup>	h <sub>ef</sub>	in. (mm)	1-1/2 (38)	1-1/2 (38)	2 (51)	2-1/2 (64)		2 (51)		3-1/4 (83)	2-3/4 (70)	3-1/4 (83)	4 (102)	3-1/4 (83)	3-3/4 (95)	4-3/4 (121)	4 (102)	5-3/4 (146)	
Min. concrete thickness	h <sub>min</sub>	in. (mm)							5	See Ta	ble 5								
Minimum edge distance	C <sub>min</sub>	in. (mm)							5	See Ta	ble 5								
Minimum anchor spacing	S <sub>min</sub>	in. (mm)							5	See Ta	ble 5								
					Tens	sion, st	teel fa	ilure m	odes										
Steel embed. material resistance factor for reinforcement	Φ <sub>s</sub>	-	0.85		0.85			0.	85			0.85			0.85		0.	85	8.4.3
Resistance modification factor for tension, steel failure modes <sup>3</sup>	R	-	0.80		0.80			0.	80			0.80			0.80		0.	80	D.5.3
Min. specified yield strength	f <sub>ya</sub>	psi (N/mm²)	100,900 (696)	1	00,90 (696)	0			300 34)			87,000 (600)	)		84,700 (584)	)	,	000 17)	
Min. specified ult. strength	f <sub>ut</sub>	psi (N/mm²)	122,400 (844)	1	26,20 (870)	0			,000 36)		1	06,70 (736)	0	1	(730)	0		000 07)	
Effective tensile stress area	A <sub>se,N</sub>	in <sup>2</sup> (mm <sup>2</sup> )	0.024 (15.4)		0.051			0.0	99			0.164 (106.0)	)		0.239 (154.4			470 3.2)	
Factored steel resistance in tension	N <sub>sar</sub>	lb (kN)	1,985 (8.8)	4,420 (19.7)					45 1.0)			11,925 (53.0)			17,230 (76.6)			145 5.2)	D.6.1.2
tension   Nsar   (kN)   (8.8)   (19.7)   (34.0)   (53.0)   (76.6)   (125.2)   D.0    Tension, concrete failure modes																			
Anchor category	-	T -	3		1			-	1			1			1			1	D.5.3 (c)
Concrete material resistance factor	Φο	-	0.65		0.65			0.	65			0.65			0.65		0.	65	8.4.2
Resistance modification factor for tension and shear, concrete failure modes, Condition B <sup>5</sup>	R	-	0.75		1.00			1.0	00			1.00			1.00		1.	00	D.5.3 (c)
Coeff. for factored conc. breakout resistance, uncracked concrete	k <sub>c,uncr</sub>	-	10.0	10.0	10.0	10.0	11.3	11.3	10.0	10.0	10.0	10.0	10.0	11.3	11.3 <sup>7</sup>	10.0	11.3	10.0	D.6.2.2
Coeff. for factored conc. breakout resistance, cracked concrete	k <sub>c,cr</sub>	-	7.1	8.8	8.8	7.1	10.0	8.8	8.8	7.1	8.8	8.8	7.1	8.8	8.8	8.8	8.8	8.8	D.6.2.2
Modification factor for anchor resistance, tension, uncracked conc. 4	Ψ <sub>c,N</sub>	-	1.0		1.0			1.	.0			1.0			1.0		1	.0	
Critical edge distance	C <sub>ac</sub>	in. (mm)	4 (102)	5 (127)		5-1/2 (140)	8 (203)	5-1/2 (140)	6-3/4 (171)	10 (254)	10 (254)	11-1/2 (292)	8-3/4 (222)	12 (305)	10 (254)	9 (229)	11 (279)	16 (406)	
Factored pullout resistance in 20 MPa uncracked concrete <sup>6</sup>	N <sub>pr,uncr</sub>	lb (kN)	1,055 (4.7)	N/A	N/A	2,865 (12.7)	N/A	N/A	N/A	N/A	3,770 (16.8)		6,300 (28.0	N/A	N/A	N/A	N/A	N/A	D.6.3.2
Factored pullout resistance in 20 MPa cracked concrete <sup>6</sup>	N <sub>pr,cr</sub>	lb (kN)	325 (1.4)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	6,000 (26.7)	N/A	8,275 (36.8)	D.6.3.2
Factored pullout resistance in 20 MPa cracked concrete, seismic <sup>6</sup>	N <sub>pr,eq</sub>	lb (kN)	325 (1.4)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	5,880 (26.1)	N/A	8,275 (36.8)	D.6.3.2
Normalization factor, uncracked concrete	n <sub>uncr</sub>	-	0.20	0.22	0.24	0.35	0.50	0.42	0.29	0.35	0.50	0.48	0.50	0.35	0.31	0.39	N/A	0.38	
Normalization factor, cracked concrete, seismic	n <sub>cr</sub>	-	0.39	0.50	0.46	0.28	0.47	0.50	0.48	0.40	0.50	0.47	0.50	0.36	0.42	0.29	N/A	0.50	

<sup>1</sup> Design information in this table is taken from ICC-ES ESR-4266, dated December, 2020, and revised July, 2021 Tables 4 and 6, and converted for use with CSA A23.3 Annex D.

<sup>2</sup> See Figure 1 of this document.

3 The KB-TZ2 carbon steel anchor is considered a ductile steel element as defined by CSA A23.3 Annex D section D.2.

4 For all design cases, Ψ<sub>∞</sub> = 1.0. The appropriate coefficient for breakout resistance for cracked concrete (k<sub>∞</sub>) or uncracked concrete (k<sub>∞</sub>) must be used.

5 For use with the load combinations of CSA A23.3 chapter 8. Condition B applies where supplementary reinforcement in conformance with CSA A23.3 section D.5.3 is not provided, or where pullout or pryout strength governs. For cases where the presence of supplementary reinforcement can be verified, the resistance modification factors associated with Condition A may be used.

<sup>6</sup> For all design cases, W = 1.0. Tabular value for pullout strength is for a concrete compressive strength of 2,900 psi (20.0 M Pa). Pullout strength for concrete compressive strength greater For all design cases,  $\Psi_{cp} = 1.0$ . Tabular value for pullout strength is for a concrete compressive surging in  $c_c = 0.0$  for  $c_c = 0.0$  for  $c_c = 0.0$  for MPa, than 2,900 psi (20.2 MPa) may be increased by multiplying the tabular pullout strength by  $(f'_c / 2,900)^n$  for psi, or  $(f'_c / 20.2)^n$  for MPa, For core drilled installation  $k_{curr} = 10.0$  for 3/4" diameter installed at 3-3/4" effective embedment.

<sup>7</sup> For core drilled installation k,



Table 38 — Hilti KB-TZ2 carbon steel shear design information in accordance with CSA A23.3 Annex D, applicable for both hammer and core drilled installations 1



	10 7 1111																		
Design parameter	Symbol	Units						N	ominal	ancho	or dian	neter (	in.)						Ref
Design parameter	Syllibol	Jillis	1/4		3/8			1,	/2			5/8			3/4			1	A23.3
Anchor O.D.	4	in.	0.25		0.375			0	.5			0.625			0.75		1.	00	
Alichor O.D.	d <sub>a</sub>	(mm)	(6.4)		(9.5)			(12	2.7)			(15.9)			(19.1)		(25	5.4)	
Effective min. embedment 2	h	in.	1-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	3-1/4	2-3/4	3-1/4	4	3-1/4	3-3/4	4-3/4	4	5-3/4	
	h <sub>ef</sub>	(mm)	(38)				(38)	(51)	(64)	(83)	(70)	(83)	(102)	(83)	(95)	(121)	(102)	(146)	
					:	Shear,	steel 1	ailure	mode	s									
Steel embed. material resistance factor for reinforcement	Φ <sub>s</sub>	-	0.85				0.85				0.85			0.85		0.	85	8.4.3	
Resistance modification factor for shear, steel failure modes <sup>3</sup>	R	-	0.75		0.75			0.	75			0.75			0.75		0.	75	D.5.3
Factored steel resistance	V	lb	855		2,055			3,5	530			6,540			8,800		11,980	14,550	D.7.1.2
in shear	V <sub>sar</sub>	(kN)	(3.8)		(9.1)		(15.7)					(29.1)			(39.1)		(53.3)	(64.7)	D.7.1.2
Factored steel resistance in	\ <sub>V</sub>	lb	855		2,055			3,5	530			6,540			8,800		8,8	300	
shear, seismic	V <sub>sar,eq</sub>	(kN)	(3.8)		(9.1)			(15	5.7)			(29.1)			(39.1)		(39	9.1)	
					Sh	near, co	oncret	e failu	re mo	des									
Concrete material resistance factor	Фс	-	0.65		0.65			0.	65			0.65			0.65		0.	65	8.4.2
Resistance modification factor for shear, concrete failure modes 4	R	-	1.00	1.00				1.	00			1.00			1.00		1.	00	D.5.3
Load bearing length of	0	in.	1-1/2	1-1/2	2	2-1/2	1-1/2	2	2-1/2	3-1/4	2-3/4	3-1/4	4	3-1/4	3-3/4	4-3/4	4	5-3/4	·
anchor in shear	$\ell_{\rm e}$	(mm)	(38)	(38)	(51)	(64)	(38)	(51)	(64)	(83)	(70)	(83)	(102)	(83)	(95)	(121)	(102)	(146)	
Effectiveness factor for pryout	k <sub>cp</sub>	-	1.0	1.0 1.0 2.0			1.0	1.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	

<sup>1</sup> Design information in this table is taken from ICC-ES ESR-4266, dated December, 2020, and revised July, 2021 Tables 4 and 6, and converted for use with CSA A23.3 Annex D.

# Table 39 — Steel resistance for Hilti KB-TZ2 carbon steel anchors 1,2



Nominal anchor diameter in.	Effe	ective emb in. (ı		epth	Tensile <sup>3</sup> ΦN <sub>sar</sub> Ib (kN)	Shear <sup>4</sup> ΦV <sub>sar</sub> Ib (kN)	Seismic Shear <sup>5</sup> $\Phi V_{\text{sar,eq}}$ Ib (kN)
1/4		1-1	1/2		1,985	855	855
1/4		(3	8)		(8.8)	(3.8)	(3.8)
2 /0		1-1	1/2		4,420	2,055	2,055
3/8		(3	8)		(19.7)	(9.1)	(9.1)
0.40	2			2-1/2	4,420	2,160	2,160
3/8	(51)			(64)	(19.7)	(9.6)	(9.6)
1/0	1-1/2			2	7,645	3,530	3,530
1/2	(38)			(51)	(34.0)	(15.7)	(15.7)
1 /0	2-1/2			3-1/4	7,645	4,385	4,385
1/2	(64)			(83)	(34.0)	(19.5)	(19.5)
- 10	2-3/4	3-	1/4	4	11,925	6,540	6,540
5/8	(70)	(8	3)	(102)	(53.0)	(29.1)	(29.1)
0.11	3-1/4	3-0	 3/4	4-3/4	17,230	8,800	8,800
3/4	(83)	(9	5)	(121)	(76.6)	(39.1)	(39.1)
4		4	1		28,145	11,980	8,800
l		(10	02)		(125.2)	(53.3)	(39.1)
1		5-3	3/4		28,145	14,550	8,800
!		(14	16)		(125.2)	(64.7)	(39.1)

See Section 3.1.8 to convert factored resistance value to ASD value.

<sup>2</sup> See Figure 1 of this document.

<sup>3</sup> The KB-TZ2 carbon steel anchor is considered a ductile steel element as defined by CSA A23.3 Annex D section D.2.

<sup>4</sup> For use with the load combinations of CSA A23.3 chapter 8. Condition B applies where supplementary reinforcement in conformance with CSA A23.3 section D.5.3 is not provided, or where pullout or pryout strength governs. For cases where the presence of supplementary reinforcement can be verified, the resistance modification factors associated with Condition A may be used.

<sup>2</sup> Hilti KB-TZ2 carbon steel anchors are to be considered ductile steel elements.

 <sup>2.</sup> Think RS-122 carbon steel articulas are to be considered activities ductine steel elements.
 3. Tensile N<sub>sar</sub> = A<sub>se,N</sub> φ<sub>s</sub> f<sub>uta</sub> R as noted in CSA A23.3 Annex D.
 4. Shear determined by static shear tests with V<sub>sar</sub> < 0.6 A<sub>se,V</sub> φ<sub>s</sub> f<sub>uta</sub> R as noted in CSA A23.3 Annex D.
 5. Seismic shear values determined by seismic shear tests with V<sub>sar</sub> < 0.60 A<sub>se,V</sub> φ<sub>s</sub> f<sub>uta</sub> R as noted in CSA A23.3 Annex D.
 5. See Section 3.1.8 for additional information on seismic applications.

Table 40 — Hilti KB-TZ2 carbon steel factored resistance based on concrete failure modes in uncracked concrete, applicable for both hammer and core drilled installations 1,2,3,4



anordoned concrete, approable for both number and core armed mistanations													
Nominal	Effective	Nominal		Tensio	on - N <sub>r</sub>			Shea	ır - V <sub>r</sub>				
anchor		lembedment	f' <sub>c</sub> = 20 MPa	f' <sub>c</sub> = 25 MPa	f' <sub>c</sub> = 30 MPa	f' <sub>c</sub> = 40 MPa	f' <sub>c</sub> = 20 MPa	f' <sub>c</sub> = 25 MPa	f' <sub>c</sub> = 30 MPa	f' <sub>c</sub> = 40 MPa			
diameter	in. (mm)	in. (mm)	(2,900 psi)	(3,625 psi)	(4,350 psi)	(5,800 psi)	(2,900 psi)	(3,625 psi)	(4,350 psi)	(5,800 psi)			
in.	"" (""")	""" ("""")	lb (kN)										
1/4	1 1/2	1 3/4	1,055	1,105	1,145	1,210	1,535	1,720	1,880	2,175			
1/4	(38)	(44)	(4.7)	(4.9)	(5.1)	(5.4)	(6.8)	(7.6)	(8.4)	(9.7)			
	1 1/2	1 7/8	1,535	1,720	1,880	2,175	1,535	1,720	1,880	2,175			
	(38)	(48)	(6.8)	(7.6)	(8.4)	(9.7)	(6.8)	(7.6)	(8.4)	(9.7)			
3/8	2	2 1/2	2,365	2,645	2,900	3,345	2,365	2,645	2,900	3,345			
3/0	(51)	(64)	(10.5)	(11.8)	(12.9)	(14.9)	(10.5)	(11.8)	(12.9)	(14.9)			
	2 1/2	3	2,865	3,095	3,300	3,650	3,305	3,695	4,050	4,675			
	(64)	(76)	(12.7)	(13.8)	(14.7)	(16.2)	(14.7)	(16.4)	(18.0)	(20.8)			
	1 1/2	2	1,735	1,940	2,125	2,455	1,735	1,940	2,125	2,455			
	(38)	(51)	(7.7)	(8.6)	(9.5)	(10.9)	(7.7)	(8.6)	(9.5)	(10.9)			
	2	2 1/2	2,675	2,990	3,275	3,780	2,675	2,990	3,275	3,780			
1/0	(51)	(64)	(11.9)	(13.3)	(14.6)	(16.8)	(11.9)	(13.3)	(14.6)	(16.8)			
1/2	2 1/2	3	3,305	3,695	4,050	4,675	3,305	3,695	4,050	4,675			
	(64)	(76)	(14.7)	(16.4)	(18.0)	(20.8)	(14.7)	(16.4)	(18.0)	(20.8)			
	3 1/4	3 3/4	4,900	5,480	6,005	6,930	9,805	10,960	12,005	13,865			
	(83)	(95)	(21.8)	(24.4)	(26.7)	(30.8)	(43.6)	(48.8)	(53.4)	(61.7)			
	2 3/4	3 1/4	3,770	4,215	4,615	5,330	7,630	8,530	9,345	10,790			
	(70)	(83)	(16.8)	(18.7)	(20.5)	(23.7)	(33.9)	(37.9)	(41.6)	(48.0)			
5/8	3 1/4	3 3/4	4,900	5,480	6,005	6,930	9,805	10,960	12,005	13,865			
5/6	(83)	(95)	(21.8)	(24.4)	(26.7)	(30.8)	(43.6)	(48.8)	(53.4)	(61.7)			
	4	4 1/2	6,300	7,045	7,720	8,910	13,385	14,965	16,395	18,930			
	(102)	(114)	(28.0)	(31.3)	(34.3)	(39.6)	(59.5)	(66.6)	(72.9)	(84.2)			
	3 1/4	4	4,900	5,480	6,005	6,930	9,805	10,960	12,005	13,865			
	(83)	(102)	(21.8)	(24.4)	(26.7)	(30.8)	(43.6)	(48.8)	(53.4)	(61.7)			
3/4	3 3/46	4 1/2	6,865	7,675	8,405	9,710	13,730	15,350	16,815	19,415			
3/4	(95)	(114)	(30.5)	(34.1)	(37.4)	(43.2)	(61.1)	(68.3)	(74.8)	(86.4)			
	4 3/4	5 1/2	8,660	9,685	10,605	12,250	17,320	19,365	21,215	24,495			
	(121)	(140)	(38.5)	(43.1)	(47.2)	(54.5)	(77.0)	(86.1)	(94.4)	(109.0)			
	4	4 5/8	7,560	8,455	9,260	10,695	15,125	16,910	18,525	21,390			
1	(102)	(117)	(33.6)	(37.6)	(41.2)	(47.6)	(67.3)	(75.2)	(82.4)	(95.1)			
1	5 3/4	6 3/8	11,535	12,895	14,125	16,310	23,070	25,790	28,255	32,625			
	(146)	(162)	(51.3)	(57.4)	(62.8)	(72.6)	(102.6)	(114.7)	(125.7)	(145.1)			

Table 41 — Hilti KB-TZ2 carbon steel factored resistance based on concrete failure modes in cracked concrete, applicable for both hammer and core drilled installations 1,2,3,4,5



Nominal	Effective	Nominal		Tensio	on - N <sub>r</sub>			Shea	ar - V <sub>r</sub>	
anchor diameter in.		Nominal embedment in. (mm)	f' = 20 MPa (2,900 psi) lb (kN)	f' = 25 MPa (3,625 psi) Ib (kN)	f' = 30 MPa (4,350 psi) lb (kN)	f' = 40 MPa (5,800 psi) lb (kN)	f' = 20 MPa (2,900 psi) Ib (kN)	f' = 25 MPa (3,625 psi) lb (kN)	f' = 30 MPa (4,350 psi) lb (kN)	f' = 40 MPa (5,800 psi) lb (kN)
1/4	1 1/2	1 3/4	325	350	380	425	1,090	1,220	1,335	1,545
	(38)	(44)	(1.4)	(1.6)	(1.7)	(1.9)	(4.9)	(5.4)	(5.9)	(6.9)
	1 1/2	1 7/8	1,350	1,510	1,655	1,915	1,350	1,510	1,655	1,915
	(38)	(48)	(6.0)	(6.7)	(7.4)	(8.5)	(6.0)	(6.7)	(7.4)	(8.5)
3/8	2	2 1/2	2,080	2,330	2,550	2,945	2,080	2,330	2,550	2,945
3/0	(51)	(64)	(9.3)	(10.4)	(11.3)	(13.1)	(9.3)	(10.4)	(11.3)	(13.1)
	2 1/2	3	2,350	2,625	2,875	3,320	2,350	2,625	2,875	3,320
	(64)	(76)	(10.4)	(11.7)	(12.8)	(14.8)	(10.4)	(11.7)	(12.8)	(14.8)
	1 1/2	2	1,535	1,720	1,880	2,175	1,535	1,720	1,880	2,175
	(38)	(51)	(6.8)	(7.6)	(8.4)	(9.7)	(6.8)	(7.6)	(8.4)	(9.7)
	2	2 1/2	2,080	2,330	2,550	2,945	2,080	2,330	2,550	2,945
1/2	(51)	(64)	(9.3)	(10.4)	(11.3)	(13.1)	(9.3)	(10.4)	(11.3)	(13.1)
1/2	2 1/2	3	2,910	3,255	3,565	4,115	2,910	3,255	3,565	4,115
	(64)	(76)	(12.9)	(14.5)	(15.9)	(18.3)	(12.9)	(14.5)	(15.9)	(18.3)
	3 1/4	3 3/4	3,480	3,890	4,260	4,920	6,960	7,780	8,525	9,845
	(83)	(95)	(15.5)	(17.3)	(19.0)	(21.9)	(31.0)	(34.6)	(37.9)	(43.8)
	2 3/4	3 1/4	3,355	3,755	4,110	4,750	6,715	7,505	8,225	9,495
	(70)	(83)	(14.9)	(16.7)	(18.3)	(21.1)	(29.9)	(33.4)	(36.6)	(42.2)
5/8	3 1/4	3 3/4	4,315	4,820	5,285	6,100	8,625	9,645	10,565	12,200
3/6	(83)	(95)	(19.2)	(21.5)	(23.5)	(27.1)	(38.4)	(42.9)	(47.0)	(54.3)
	4	4 1/2	4,750	5,310	5,820	6,720	9,505	10,625	11,640	13,440
	(102)	(114)	(21.1)	(23.6)	(25.9)	(29.9)	(42.3)	(47.3)	(51.8)	(59.8)
	3 1/4	4	4,315	4,820	5,285	6,100	8,625	9,645	10,565	12,200
	(83)	(102)	(19.2)	(21.5)	(23.5)	(27.1)	(38.4)	(42.9)	(47.0)	(54.3)
3/4	3 3/4	4 1/2	5,345	5,975	6,545	7,335	10,690	11,955	13,095	15,120
3/4	(95)	(114)	(23.8)	(26.6)	(29.1)	(33.6)	(47.6)	(53.2)	(58.2)	(67.3)
	4 3/4	5 1/2	6,000	6,400	6,745	7,335	15,240	17,040	18,670	21,555
	(121)	(140)	(26.7)	(28.5)	(30.0)	(32.6)	(67.8)	(75.8)	(83.0)	(95.9)
	4	4 5/8	5,890	6,585	7,215	8,330	11,780	13,170	14,425	16,660
1	(102)	(117)	(26.2)	(29.3)	(32.1)	(37.0)	(52.4)	(58.6)	(64.2)	(74.1)
ı	5 3/4	6 3/8	8,275	9,250	10,135	11,700	20,300	22,695	24,865	28,710
	(146)	(162)	(36.8)	(41.1)	(45.1)	(52.0)	(90.3)	(101.0)	(110.6)	(127.7)

<sup>1</sup> See Section 3.1.8 to convert factored resistance value to ASD value.

<sup>2</sup> Linear interpolation between embedment depths and concrete compressive strengths is not permitted.

3 Apply spacing, edge distance, and concrete thickness factors in tables 6 to 17 as necessary. Compare to the steel values in Table 39. The lesser of the values is to be used for the design.

<sup>4</sup> Tabular values are for normal weight concrete only. For lightweight concrete multiply design strength by λ<sub>a</sub> as follows: For sand-lightweight, λ<sub>a</sub> = 0.68; for all-lightweight, λ<sub>a</sub> = 0.60.

<sup>5</sup> Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by α<sub>N.seis</sub> = 0.75, except for 3/4 x 4-3/4 h<sub>e</sub> where α<sub>N.seis</sub> = 0.73. No reduction needed for seismic shear. See Section 3.1.8 for additional information on seismic applications.
6 For core drilled installations of 3/4" anchors installed at 3-3/4" effective embedment, apply a reduction factor of 0.89 to the design tension strength



#### Table 42 — Hilti KB-TZ2 stainless steel tension design information in accordance with CSA A23.3 Annex D, applicable for both hammer and core drilled installations 1



Design	Symbol	Links						Nomin	al and	hor di	amete	r (in.)						Ref
Design parameter	Symbol	Units	1/4		3/8			1/2			5/8			3/4			1	A23.3
Effective min. embedment <sup>2</sup>	h <sub>ef</sub>	in. (mm)	1-1/2 (38)	1-1/2 (38)	2 (51)	2-1/2 (64)	2 (51)	2-1/2 (64)	3-1/4 (83)	2-3/4 (70)	3-1/4 (83)	4 (102)	3-1/4 (83)	3-3/4 (95)	4-3/4 (121)	4 (102)	5-3/4 (146)	
Min. concrete thickness	h <sub>min</sub>	in. (mm)								Table			, ,		, , ,	, ,		
Minimum edge distance	C <sub>min</sub>	in. (mm)							See	Table	19							
Minimum anchor spacing	S <sub>min</sub>	in. (mm)							See	Table	19							
				Ten	sion, s	steel fa	ailure r	nodes	;									
Steel embed. material resistance factor for reinforcement	Φ <sub>s</sub>	-	0.85		0.85			0.85			0.85			0.85		0	.85	8.4.3
Resistance modification factor for tension, steel failure modes <sup>3</sup>	R	-	0.80		0.80			0.80			0.80			0.80		0	.80	
Min. specified yield strength	f <sub>ya</sub>	psi (N/mm²)	100,900 (696)	(696) (664)				96,300 (664)			91,600 (632)	)		84,100 (580)	)		,000 48)	
Min. specified ult. strength	f <sub>ut</sub>	psi (N/mm²)	122,400 (844)	(844) (828)			1	120,400			114,60 (790)	0	1	100,50 (693)	0		,900 89)	
Effective tensile stress area	A <sub>se,N</sub>	in² (mm²)	0.024 (15.4)	.024 0.051 5.4) (33.2)				0.099 (63.6)			0.164 (106.0)	)		0.239 (154.4)			470 )3.2)	
Factored steel resistance in tension	N <sub>sar</sub>	lb (kN)	(15.4) (33.2) 2,050 4,210 (9.1) (18.7)				8,070 (35.9)			12,810 (57.0)	)		16,350 (72.7)	)		,930 (2.0)	D.6.1.2	
				Tensi	on, co	ncrete	failure modes											
Anchor category	-	-	3		1			1			1			1			1	D.5.3 (c)
Concrete material resistance factor	Фс	-	0.65		0.65			0.65			0.65			0.65		0	.65	8.4.2
Resistance modification factor for tension and shear, concrete failure modes, Condition B <sup>5</sup>	R	-	0.75		1.00		1.00				1.00			1.00		1.	.00	D.5.3 (c)
Coeff. for factored conc. breakout resistance, uncracked concrete	k <sub>c,uncr</sub>	-	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	11.3 <sup>7</sup>	10.0	11.3	11.3	D.6.2.2
Coeff. for factored conc. breakout resistance, cracked concrete	k <sub>c,cr</sub>	-	7.1	8.8	8.8	7.1	7.1	8.8	7.1	8.8	8.8	7.1	8.8	8.87	8.8	10.0	8.8	D.6.2.2
Modification factor for anchor resistance, tension, uncracked conc. <sup>4</sup>	Ψ <sub>c,N</sub>	-	1.0		1.0			1.0			1.0			1.0		1	.0	
Critical edge distance	C <sub>ac</sub>	in. (mm)	4 (102)	4-1/2 (114)		4-1/8 (105)				10 (254)	7 (178)	9 (229)	12 (305)	10 (254)	10 (254)	11 (279)	15-1/2 (394)	
Factored pullout resistance in 20 MPa uncracked concrete 6	N <sub>pr,uncr</sub>	lb (kN)	810 (3.6)	N/A	N/A	1	l	2,810	3,855 (17.1)	l	l .	1	N/A	N/A	N/A	N/A	N/A	D.6.3.2
Factored pullout resistance in 20 MPa cracked concrete <sup>6</sup>	N <sub>pr,cr</sub>	lb (kN)	360 (1.6)	N/A	N/A	N/A	N/A	N/A	N/A <sup>8</sup>	N/A	N/A	N/A	N/A	N/A	6,160 (27.4)	N/A	N/A	D.6.3.2
Factored pullout resistance in 20 MPa cracked concrete, seismic <sup>6</sup>	N <sub>pr,eq</sub>	lb (kN)	360 (1.6)	N/A	N/A	N/A	N/A	N/A	N/A <sup>8</sup>	N/A	N/A	N/A	N/A	N/A	6,160 (27.4)	N/A	N/A	D.6.3.2
Normalization factor, uncracked concrete	n <sub>uncr</sub>	-	0.39	N/A	N/A	0.37	0.46	0.50	0.50	0.50	0.42	0.47	N/A	N/A	0.30	N/A	N/A	
Normalization factor, cracked concrete, seismic	n <sub>cr</sub>	-	0.50	N/A	N/A	N/A	N/A	N/A	0.50	N/A	N/A	N/A	N/A	N/A	0.50	N/A	N/A	

Design information in this table is taken from ICC-ES ESR-4266, dated December, 2020, and revised July, 2021 Tables 5 and 7, and converted for use with CSA A23.3 Annex D.

 <sup>2</sup> See Figure 1 of this document.
 3 The KB-TZ2 stainless steel anchor is considered a ductile steel element as defined by CSA A23.3 Annex D section D.2.
 4 For all design cases, Ψ<sub>N</sub> = 1.0. The appropriate coefficient for breakout resistance for cracked concrete (k<sub>Conf</sub>) or uncracked concrete (k<sub>Conf</sub>) must be used.
 5 For use with the load combinations of CSA A23.3 chapter 8. Condition B applies where supplementary reinforcement in conformance with CSA A23.3 section D.5.3 is not provided, or where pullout or pryout strength governs. For cases where the presence of supplementary reinforcement can be verified, the resistance modification factors associated with Condition A may be

Georgia Cases, Ψ<sub>c,P</sub> = 1.0. Tabular value for pullout strength is for a concrete compressive strength of 2,900 psi (20.0 MPa). Pullout strength for concrete compressive strength greater than 2,900 psi (20.2 MPa) may be increased by multiplying the tabular pullout strength by (f'<sub>c</sub>/2,900)n for psi, or (f'<sub>c</sub>/20.2)<sup>n</sup> for MPa.
 For core drilled installation k<sub>c,unor</sub> = 10.0 and k<sub>c,c</sub> = 7.1 for 3/4" diameter installed at 3-3/4" effective embedment
 For core drilled installation, N<sub>p,c</sub> = 4245 lb (18.9 kN) and N<sub>p,eq</sub> = 4245 lb (18.9 kN) for 1/2-inch diameter anchors installed at 3-3/4 inches (95 mm) effective embedment.

Table 43 — Hilti KB-TZ2 stainless steel shear design information in accordance with CSA A23.3 Annex D, applicable for both hammer and core drilled installations<sup>1</sup>



Danima managatan	0	11-24-						Nomi	nal an	chor d	iamete	er (in.)						Ref
Design parameter	Symbol	Units	1/4		3/8			1/2			5/8			3/4			1	A23.3
Anchor O.D.	4	in.	0.25		0.375			0.5			0.625			0.75		1.	00	
Anchor O.D.	d <sub>a</sub>	(mm)	(6.4)		(9.5)			(12.7)			(15.9)			(19.1)		(25	5.4)	
Effective min. embedment <sup>2</sup>	h <sub>ef</sub>	in. (mm)	1-1/2 (38)	_ ′   ′   _   ′		2 (51)	2-1/2 (64)	3-1/4 (83)	2-3/4 (70)	3-1/4 (83)	4 (102)	' '	3-3/4 (95)	4-3/4 (121)	4 (102)	5-3/4 (146)		
Shear, steel failure modes																		
Steel embed. material resistance factor for reinforcement	Фѕ	-	0.85		0.85			0.85			0.85			0.85		0.	85	8.4.3
Resistance modification factor for shear, steel failure modes <sup>3</sup>	R	-	0.75	1			0.75				0.75			0.75		0.	75	
Factored steel resistance in	V <sub>sar</sub>	lb	930	2,940	3,-	115		5,320			7,875			10,555	5	14,635	20,020	D.7.1.2
shear	v sar	(kN)	(4.1)	(13.1)	(13	3.9)	(23.7)				(35.0)			(47.0)		(65.1)	(89.1)	D.7.1.2
Factored steel resistance in	١ ,, ١	lb	710	2,940	3,-	115		5,320		7,875				8,585		8,5	585	
shear, seismic	V <sub>sar,eq</sub>	(kN)	(3.2)	(3.2) (13.1) (13.9)			(23.7)			(35.0)			(38.2)		(38	3.2)		
				She	ar, coı	ncrete	failure	mode	es									
Concrete material resistance factor	Фс	-	0.65		0.65			0.65			0.65			0.65		0.	65	8.4.2
Resistance modification factor for shear, concrete failure modes <sup>4</sup>	R	-	0.75	1.00			1.00			1.00			1.00		1.	00	D.5.3 (c)	
Load bearing length of anchor	$\ell_{ m e}$	in.	1-1/2	1-1/2	2	2-1/2	2	2-1/2	3-1/4	2-3/4	3-1/4	4	3-1/4	3-3/4	4-3/4	4	5-3/4	
in shear	ı e	(mm)	(38)	(38)	(51)	(64)	(51)	(64)	(83)	(70)	(83)	(102)	(83)	(95)	(121)	(102)	(146)	
Effectiveness factor for pryout	k <sub>cp</sub>	-	1.0	1.0	1.0	2.0	1.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	

Design information in this table is taken from ICC-ES ESR-4266, dated December, 2020, and revised July, 2021 Tables 5 and 7, and converted for use with CSA A23.3 Annex D.

### Table 44 — Steel resistance for Hilti KB-TZ2 stainless steel anchors 1,2



Nominal anchor diameter in.	Eff	ective embedn in. (mm		Tensile <sup>3</sup> N <sub>sar</sub> Ib (kN)	Shear <sup>4</sup> V <sub>sar</sub> Ib (kN)	Seismic Shear <sup>5</sup> V <sub>sar,eq</sub> Ib (kN)
1/4		1-1/2		2,050	930	710
1/4		(38)		(9.1)	(4.1)	(3.2)
2 /0		1-1/2		4,210	2,940	2,940
3/8		(38)		(18.7)	(13.1)	(13.1)
0./0	2		2-1/2	4,210	3,115	3,115
3/8	(51)		(64)	(18.7)	(13.9)	(13.9)
1/0	2	2-1/2	3-1/4	8,070	5,320	5,320
1/2	(51)		(83)	(35.9)	(23.7)	(23.7)
	2-3/4	3-1/4	4	12,810	7,875	7,875
5/8	(70)	(83)	(102)	(57.0)	(35.0)	(35.0)
0./4	3-1/4	3-3/4	4-3/4	16,350	10,555	8,585
3/4	(83)	(95)	(121)	(72.7)	(47.0)	(38.2)
		4		31,930	14,635	8,585
ı		(102)		(142.0)	(65.1)	(38.2)
		5-3/4		31,930	20,020	8,585
1		(146)		(142.0)	(89.1)	(38.2)

<sup>1</sup> See Section 3.1.8 to convert factored resistance value to ASD value.

See Figure 1 of this document.
 The KB-TZ2 stainless steel anchor is considered a ductile steel element as defined by CSA A23.3 Annex D section D.2.

<sup>4</sup> For use with the load combinations of CSA A23.3 chapter 8. Condition B applies where supplementary reinforcement in conformance with CSA A23.3 section D.5.3 is not provided, or where pullout or pryout strength governs. For cases where the presence of supplementary reinforcement can be verified, the resistance modification factors associated with Condition A may be

<sup>2</sup> Hilti KB-TZ2 stainless steel anchors are to be considered ductile steel elements.

<sup>3</sup> Tensile Nsar = Ase,N fs futa R as noted in CSA A23.3 Annex D.

<sup>4</sup> Shear determined by static shear tests with Vsar < 0.6 Ase,V fs futa R as noted in CSA A23.3 Annex D.
5 Seismic shear values determined by seismic shear tests with Vsar < 0.60 Ase,V fs futa R as noted in CSA A23.3 Annex D. See Section 3.1.8 for additional information on seismic applications.



Table 45 — Hilti KB-TZ2 stainless steel factored resistance based on concrete failure modes in uncracked concrete, applicable for both hammer and core drilled installations 1,2,3,4



Nominal	Effortius.	Maminal		Tensio	on - N <sub>r</sub>			Shea	ır - V <sub>r</sub>	
anchor diameter	Effective embedment in. (mm)	Nominal embedment in. (mm)	f' = 20 MPa (2,900 psi)	f' <sub>c</sub> = 25 MPa (3,625 psi)	f' = 30 MPa (4,350 psi)	f' <sub>c</sub> = 40 MPa (5,800 psi)	f' = 20 MPa (2,900 psi)	f' = 25 MPa (3,625 psi)	f' = 30 MPa (4,350 psi)	f' = 40 MPa (5,800 psi)
in.	"". (""")	"". ("""")	lb (kN)	lb (kN)	lb (kN)	lb (kN)	lb (kN)	lb (kN)	lb (kN)	lb (kN)
1/4	1 1/2	1 3/4	810	885	950	1,065	1,535	1,720	1,880	2,175
1/4	(38)	(44)	(3.6)	(3.9)	(4.2)	(4.7)	(6.8)	(7.6)	(8.4)	(9.7)
	1 1/2	1 7/8	1,535	1,720	1,880	2,175	1,535	1,720	1,880	2,175
	(38)	(48)	(6.8)	(7.6)	(8.4)	(9.7)	(6.8)	(7.6)	(8.4)	(9.7)
3/8	2	2 1/2	2,365	2,645	2,900	3,345	2,365	2,645	2,900	3,345
3/0	(51)	(64)	(10.5)	(11.8)	(12.9)	(14.9)	(10.5)	(11.8)	(12.9)	(14.9)
	2 1/2	3	2,875	3,125	3,340	3,715	6,615	7,395	8,100	9,355
	(64)	(76)	(12.8)	(13.9)	(14.9)	(16.5)	(29.4)	(32.9)	(36.0)	(41.6)
	2	2 1/2	2,355	2,610	2,835	3,240	2,365	2,645	2,900	3,345
	(51)	(64)	(10.5)	(11.6)	(12.6)	(14.4)	(10.5)	(11.8)	(12.9)	(14.9)
1/2	2-1/2	3	2,810	3,140	3,440	3,975	6,615	7,395	8,100	9,355
1/2	(64)	(76)	(12.5)	(14.0)	(15.3)	(17.7)	(29.4)	(32.9)	(36.0)	(41.6)
	3 1/4	3 3/4	3,855	4,310	4,720	5,450	9,805	10,960	12,005	13,865
	(83)	(95)	(17.1)	(19.2)	(21.0)	(24.2)	(43.6)	(48.8)	(53.4)	(61.7)
	2 3/4	3 1/4	2,860	3,200	3,505	4,045	7,630	8,530	9,345	10,790
	(70)	(83)	(12.7)	(14.2)	(15.6)	(18.0)	(33.9)	(37.9)	(41.6)	(48.0)
5/8	3 1/4	3 3/4	4,165	4,575	4,935	5,570	9,805	10,960	12,005	13,865
3/0	(83)	(95)	(18.5)	(20.3)	(22.0)	(24.8)	(43.6)	(48.8)	(53.4)	(61.7)
	4	4 1/2	5,615	6,235	6,795	7,775	13,385	14,965	16,395	18,930
	(102)	(114)	(25.0)	(27.7)	(30.2)	(34.6)	(59.5)	(66.6)	(72.9)	(84.2)
	3 1/4	4	4,900	5,480	6,005	6,930	9,805	10,960	12,005	13,865
	(83)	(102)	(21.8)	(24.4)	(26.7)	(30.8)	(43.6)	(48.8)	(53.4)	(61.7)
3/4	3 3/46	4 1/2	6,865	7,675	8,405	9,710	13,730	15,350	16,815	19,415
3/4	(95)	(114)	(30.5)	(34.1)	(37.4)	(43.2)	(61.1)	(68.3)	(74.8)	(86.4)
	4 3/4	5 1/2	8,660	9,685	10,605	12,250	17,320	19,365	21,215	24,495
	(121)	(140)	(38.5)	(43.1)	(47.2)	(54.5)	(77.0)	(86.1)	(94.4)	(109.0)
	4	4 5/8	7,560	8,455	9,260	10,695	15,125	16,910	18,525	21,390
1	(102)	(117)	(33.6)	(37.6)	(41.2)	(47.6)	(67.3)	(75.2)	(82.4)	(95.1)
'	5 3/4	6 3/8	13,035	14,570	15,965	18,435	26,070	29,145	31,925	36,865
	(146)	(162)	(58.0)	(64.8)	(71.0)	(82.0)	(116.0)	(129.6)	(142.0)	(164.0)

Table 46 — Hilti KB-TZ2 stainless steel factored resistance based on concrete failure modes in cracked concrete, applicable for both hammer and core drilled installations 1,2,3,4



Nominal	Effective	Nominal		Tensio	on - N <sub>r</sub>		Shear - V <sub>r</sub>					
anchor diameter in.		embedment in. (mm)	f' = 20 MPa (2,900 psi) lb (kN)	f' = 25 MPa (3,625 psi) lb (kN)	f' <sub>c</sub> = 30 MPa (4,350 psi) lb (kN)	f' <sub>c</sub> = 40 MPa (5,800 psi) Ib (kN)	f' <sub>c</sub> = 20 MPa (2,900 psi) lb (kN)	f' <sub>c</sub> = 25 MPa (3,625 psi) lb (kN)	f' = 30 MPa (4,350 psi) lb (kN)	f' = 40 MPa (5,800 psi) lb (kN)		
1/4	1 1/2	1 3/4	470	525	575	665	820	915	1,000	1,155		
	(38)	(44)	(2.1)	(2.3)	(2.6)	(3.0)	(3.6)	(4.1)	(4.5)	(5.1)		
	1 1/2	1 7/8	1,350	1,510	1,655	1,915	1,350	1,510	1,655	1,915		
	(38)	(48)	(6.0)	(6.7)	(7.4)	(8.5)	(6.0)	(6.7)	(7.4)	(8.5)		
3/8	2	2 1/2	2,080	2,330	2,550	2,945	2,080	2,330	2,550	2,945		
	(51)	(64)	(9.3)	(10.4)	(11.3)	(13.1)	(9.3)	(10.4)	(11.3)	(13.1)		
	2 1/2	3	2,350	2,625	2,875	3,320	4,695	5,250	5,750	6,640		
	(64)	(76) 2 1/2	(10.4) 1,680	(11.7) 1,880	(12.8) 2,060	(14.8) 2,375	(20.9) 1,680	(23.4) 1,880	(25.6) 2,060	(29.5) 2,375		
	(51) 2-1/2	(64)	(7.5) 2,910	(8.4) 3,255	(9.2) 3,565	(10.6) 4,115	(7.5) 5,820	(8.4) 6,505	(9.2) 7,130	(10.6) 8,230		
1/2	(64)	(76)	(12.9)	(14.5)	(15.9)	(18.3)	(25.9)	(28.9)	(31.7)	(36.6)		
	3 1/4 <sup>8</sup>	3 3/4	3,480	3,890	4,260	4,920	6,960	7,780	8,525	9,845		
	(83)	(95)	(15.5)	(17.3)	(19.0)	(21.9)	(31.0)	(34.6)	(37.9)	(43.8)		
	2 3/4	3 1/4	3,355	3,755	4,110	4,750	6,715	7,505	8,225	9,495		
5/8	(70)	(83)	(14.9)	(16.7)	(18.3)	(21.1)	(29.9)	(33.4)	(36.6)	(42.2)		
	3 1/4	3 3/4	4,315	4,820	5,285	6,100	8,625	9,645	10,565	12,200		
	(83)	(95)	(19.2)	(21.5)	(23.5)	(27.1)	(38.4)	(42.9)	(47.0)	(54.3)		
	(102)	4 1/2 (114)	4,750 (21.1)	5,310 (23.6)	5,820 (25.9)	6,720 (29.9)	9,505 (42.3)	10,625 (47.3)	11,640 (51.8)	13,440 (59.8)		
	3 1/4	4	4,315	4,820	5,285	6,100	8,625	9,645	10,565	12,200		
	(83)	(102)	(19.2)	(21.5)	(23.5)	(27.1)	(38.4)	(42.9)	(47.0)	(54.3)		
3/4	3 3/4 <sup>7</sup>	4 1/2	5,345	5,975	6,545	7,560	10,690	11,955	13,095	15,120		
	(95)	(114)	(23.8)	(26.6)	(29.1)	(33.6)	(47.6)	(53.2)	(58.2)	(67.3)		
	4 3/4	5 1/2	6,160	6,890	7,545	8,715	15,240	17,040	18,670	21,555		
	(121)	(140)	(27.4)	(30.6)	(33.6)	(38.8)	(67.8)	(75.8)	(83.0)	(95.9)		
1	(102) 5 3/4	4 5/8 (117) 6 3/8	6,690 (29.8) 10,150	7,480 (33.3) 11,350	8,195 (36.5) 12,430	9,465 (42.1) 14,355	13,385 (59.5) 20,300	14,965 (66.6) 22,695	16,395 (72.9) 24,865	18,930 (84.2) 28,710		
	(146)	(162)	(45.2)	(50.5)	(55.3)	(63.9)	(90.3)	(101.0)	(110.6)	(127.7)		

See Section 3.1.8 to convert factored resistance value to ASD value.

<sup>2</sup> Linear interpolation between embedment depths and concrete compressive strengths is not permitted.

<sup>3</sup> Apply spacing, edge distance, and concrete thickness factors in tables 22 to 33 as necessary. Compare to the steel values in Table 43. The lesser of the values is to be used for the design.

 <sup>3</sup> Apply spacing, edge distance, and concrete thickness factors in tables 22 to 33 as necessary. Compare to the steel values in lable 43. The lesser of the values is to be used for the design.
 4 Tabular values are for normal weight concrete only. For lightweight concrete multiply design strength by λ<sub>a</sub> as follows: For sand-lightweight, λ<sub>a</sub> = 0.68; for all-lightweight, λ<sub>a</sub> = 0.60.
 5 Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by σ<sub>Noses</sub> = 0.75. No reduction needed for seismic shear, except for the 3/4 bofts where σ<sub>Noses</sub> = 0.81. See Section 3.1.8 for additional information on seismic applications.
 6 For core drilled installations of 3/4" anchors installed at 3-3/4" effective embedment, apply a reduction factor of 0.89 to the design tension strength.
 8 Fore core drilled installations of 1/2" anchors installed at 3-1/4" effective embedment, apply a reduction factor of 0.85 to the design tension strength.

Table 47 — Hilti KB-TZ2 carbon steel factored resistance in the soffit of uncracked lightweight concrete over metal deck, applicable for both hammer and core drilled installations<sup>1,2,3,4,5,6</sup>



	· · · · · · · · · · · · · · · · · · ·	- Interantal										
			Installation	per Figure 4		Installation per Figure 5						
Nominal anchor	Nominal	Min. conc.	Tensio	on - N <sub>r</sub>	Shear - V <sub>r</sub>	Min. conc.	Tensi	Shear - V <sub>r</sub>				
diameter in.	embedment in. (mm)	thickness <sup>8</sup> in. (mm)	f' = 20 MPa (2,900 psi) Ib (kN)	f' <sub>c</sub> = 30 MPa (4,350 psi) lb (kN)	f' ≥ 20 MPa (2,900 psi) Ib (kN)	thickness <sup>8</sup> in. (mm)	f' = 20 MPa (2,900 psi) lb (kN)	f' = 30 MPa (4,350 psi) lb (kN)	f′ॢ≥ 20 MPa (2,900 psi) lb (kN)			
1/4	1-3/4 (44)	2-1/2 (64)	835 (3.7)	905 (4.0)	1,040 (4.6)	2-1/4 (57)	670 (3.0)	725 (3.2)	715 (3.2)			
	1-7/8 (48)	2-1/2 (64)	1,195 (5.3)	1,310 (5.8)	865 (3.8)	2-1/4 (57)	640 (2.8)	700 (3.1)	1,510 (6.7)			
3/8	2-1/2 (64)	2-1/2 (64)	1,690 (7.5)	1,865 (8.3)	1,350 (6.0)	2-1/4 (57)	1600 (7.1)	1,765 (7.9)	1,595 (7.1)			
	3 (76)	2-1/2 (64)	1,925 (8.6)	2,215 (9.9)	1,350 (6.0)	N/A	N/A	N/A	N/A			
	2 (51)	2-1/2 (64)	1,185 (5.3)	1,450 (6.4)	1,140 (5.1)	2-1/4 (57)	1,160 (5.2)	1,420 (6.3)	1,710 (7.6)			
1/2	2-1/2 (64)	2-1/2 (64)	1,760 (7.8)	2,090 (9.3)	1,440 (6.4)	2-1/4 (57)	1,220 (5.4)	1,445 (6.4)	2,025 (9.0)			
1/2	3-1/4 (83)	2-1/2 (64)	2,410 (10.7)	2,710 (12.1)	2,095 (9.3)	N/A	N/A	N/A	N/A			
	3-3/4 (95)	2-1/2 (64)	3,030 (13.5)	3,490 (15.5)	2,700 (12.0)	3-1/4 (83)	1,710 (7.6)	1,975 (8.8)	2,210 (9.8)			
E /0	3-1/4 (83)	2-1/2 (64)	2,820 (12.5)	3,455 (15.4)	2,430 (10.8)	3-1/4 (83)	1,890 (8.4)	2,315 (10.3)	2,605 (11.6)			
5/8	4-1/2 (114)	2-1/2 (64)	3,715 (16.5)	4,550 (20.2)	2,965 (13.2)	N/A	N/A	N/A	N/A			
2/4	4 (102)	2-1/2 (64)	2,440 (10.9)	2,815 (12.5)	2,605 (11.6)	N/A	N/A	N/A	N/A			
3/4	4-1/2° (114)	3-1/4 (83)	3,085 (13.7)	3,495 (15.5)	5,015 (22.3)	N/A	N/A	N/A	N/A			

Table 48 — Hilti KB-TZ2 carbon steel factored resistance in the soffit of cracked lightweight concrete over metal deck, applicable for both hammer and core drilled installations 1,2,3,4,5,6,7



			Installation	per Figure 4		Installation per Figure 5						
Nominal anchor	Nominal	Min. conc.	Tensio	on - N <sub>r</sub>	Shear - V <sub>r</sub>	Min. conc.	Tensio	on - N <sub>r</sub>	Shear - V <sub>r</sub>			
diameter in.	embedment in. (mm)	thickness <sup>8</sup> in. (mm)	f'_c = 20 MPa (2,900 psi)		f' ≥ 20 MPa (2,900 psi) Ib (kN)	thickness <sup>8</sup> in. (mm)	f' = 20 MPa (2,900 psi) Ib (kN)	f' = 30 MPa (4,350 psi) lb (kN)	f' ≥ 20 MPa (2,900 psi) lb (kN)			
1/4	1-3/4	2-1/2	250	290	1,040	2-1/4	195	230	715			
	(44)	(64)	(1.1)	(1.3)	(4.6)	(57)	(0.9)	(1.0)	(3.2)			
	1-7/8	2-1/2	1,040	1,270	865	2-1/4	555	680	1,510			
	(48)	(64)	(4.6)	(5.6)	(3.8)	(57)	(2.5)	(3.0)	(6.7)			
3/8	2-1/2	2-1/2	1,470	1,770	1,350	2-1/4	1,365	1,645	1,595			
0,0	(64)	(64)	(6.5)	(7.9)	(6.0)	(57)	(6.1)	(7.3)	(7.1)			
	(76)	2-1/2 (64)	1,550 (6.9)	1,735 (7.7)	1,350 (6.0)	N/A	N/A	N/A	N/A			
-	2	2-1/2	1,055	1,275	1,140	2-1/4	945	1,160	1,710			
	(51)	(64)	(4.7)	(5.7)	(5.1)	(57)	(4.2)	(5.1)	(7.6)			
	2-1/2	2-1/2	1,365	1,670	1,440	2-1/4	945	1,160	2,025			
	(64)	(64)	(6.1)	(7.4)	(6.4)	(57)	(4.2)	(5.2)	(9.0)			
1/2	3-1/4	2-1/2	2,095	2,545	2,095							
	(83)	(64)	(9.3)	(11.3)	(9.3)	N/A	N/A	N/A	N/A			
	3-3/4	2-1/2	2,140	2,520	2,700	3-1/4	1,210	1,425	2,210			
	(95)	(64)	(9.5)	(11.2)	(12.0)	(83)	(5.4)	(6.3)	(9.8)			
	3-1/4	2-1/2	2,510	3,075	2,430	3-1/4	1,685	2,060	2,605			
F (O	(83)	(64)	(11.2)	(13.7)	(10.8)	(83)	(7.5)	(9.2)	(11.6)			
5/8	4-1/2	2-1/2	2,810	3,440	2,965	N1/A	N1/A	1	N1/A			
	(114)	(64)	(12.5)	(15.3)	(13.2)	N/A	N/A	N/A	N/A			
	4	2-1/2	2,135	2,470	2,605	NI/A	NI/A	NI/A	NI/A			
2 /4	(102)	(64)	(9.5)	(11.0)	(11.6)	N/A	N/A	N/A	N/A			
3/4	4-1/2	3-1/4	2,400	2,700	5,015	N/A	N/A	N/A	N/A			
	(114)	(83)	(10.7)	(12.0)	(22.3)	,,, .	.,,,,	.,,,,	,,, .			

<sup>1</sup> See Section 3.1.8 to convert design strength value to ASD value.

<sup>2</sup> Linear interpolation between embedment depths and concrete compressive strengths is not permitted.

<sup>3</sup> Tabular value is for one anchor per flute. Minimum spacing along the length of the flute is  $3 \times h_{ef}$  (effective embedment).

 <sup>4</sup> Tabular values are lightweight concrete and no additional reduction factor is needed.
 5 No additional reduction factors for spacing or edge distance need to be applied.

<sup>6</sup> Comparison of the tabular values to the steel strength is not necessary. Tabular values control.

 <sup>7</sup> Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by α<sub>N,seis</sub> = 0.75, except for 3/4 x 4-3/4 h<sub>ef</sub> where α<sub>N,seis</sub> = 0.73. See Section 3.1.8 for additional information on seismic applications.
 8 Minimum concrete thickness over the upper flute when anchor is installed in the lower flute. See Figure 4 and 5.

<sup>9</sup> For core drilled installations of 3/4" anchors installed at 4-1/2" nominal embedment, apply a reduction factor of 0.89 to the design tension strength of anchors installed in uncracked concrete.



# **DESIGN INFORMATION IN MASONRY**

Table 49 — Allowable tensile loads for Hilti KB-TZ2 carbon steel and stainless steel anchors in the face of grout-filled concrete masonry unit (CMU) walls 1,3,4,5,6

							Spacir	g			Е			
Nominal anchor diameter	Non embed		Tensile a	s <sub>cr</sub> and c <sub>cr</sub>		Critical spacing, s <sub>cr</sub>		imum cing²,	Load Multiplier at s <sub>min</sub>	Critical edge distance, c <sub>cr</sub>		Minimum edge distance, c <sub>min</sub>		Load Multiplier at c <sub>min</sub>
in.	in.	(mm)	lb	(kN)	in	(mm)	in	(mm)		in	(mm)	in (mm)		
1/4	1-3/4	(44)	145	(0.6)	6	(152)			0.62					0.87
3/8	1-7/8	(48)	405	(1.8)	6	(152)	3	(76)	0.49					0.80
3/6	3	(76)	590	(2.6)	10	(254)			0.58	12	(305)			0.93
1/0	2-1/2	(64)	500	(2.2)	8	(203)	4	(100)	0.59					0.94
1/2	3-3/4	(95)	640	(2.8)	13	(330)	4	(102)	0.78			4	(102)	1.00
	3-1/4	(83)	890	(4.0)	11	(279)	_	(407)	0.66					0.96
5/8	4-1/2	(114)	940	(4.2)	16	(406)	5	(127)	0.61	00	(F00)			0.96
2/4	4	(102)	1,245	(5.5)	13	(330)	_	(150)	0.49	20	(508)			0.75
3/4	5-1/2	(140)	1,385	(6.2)	19	(483)	6	(152)	0.45					0.82

Table 50 — Allowable shear loads for Hilti KB-TZ2 carbon steel and stainless steel anchors in the face of grout-filled concrete masonry unit (CMU) walls 1,3,4,5,6

						;	Spacir	ıg		Edge Distance						
Nominal anchor diameter	Nom embed		Allowable shear capacity at s <sub>cr</sub> and c <sub>cr</sub>		Critical spacing, s <sub>cr</sub>		spa	imum acing,	Load multiplier at s <sub>min</sub>	e dist	Critical edge distance, c <sub>cr</sub>		nimum dge tance, c <sub>min</sub>	Perpendicular load reduction factor at C <sub>min</sub>	Parallel load reduction factor at c <sub>min</sub>	
in.	in.	(mm)	lb	(kN)	in	(mm)	in	(mm)		in	(mm)	in	(mm)			
1/4	1-3/4	(44)	320	(1.4)	6	(152)								1.00	1.00	
2./9	1-7/8	(48)	585	(2.6)	6	(152)	3	(76)						0.76	0.99	
3/8	3	(76)	695	695 (3.1)		(254)				12	(305)			0.76	0.99	
1/0	2-1/2	(64)	1.045	(4.7)	8	(203)		(400)					(102)	0.50	0.00	
1/2	3-3/4	(95)	1,045	(4.7)	13	(330)	4	(102)	0.73			4		0.50	0.83	
	3-1/4	(83)	1,735	(7.7)	11	(279)	5	(107)						0.36	0.75	
5/8	4-1/2	(114)	2,050	(9.1)	16	(406)	) 5	(127)			(500)			0.35	0.85	
2/4	4	(102)	1,735	(7.7)	13	(330)	_	(150)		20	(508)			0.36	0.75	
3/4	5-1/2	(140)	2,050	(9.1)	19	(483)	6	(152)						0.35	0.85	

<sup>1</sup> Values valid for anchors installed in face shells of Type 1, Grade N, lightweight, medium-weight, or normal-weight concrete masonry units conforming to ASTM C90. The masonry units must be fully grouted with coarse grout conforming to 2018 and 2015 IBC Section 2103.3, 2012 IBC Section 2103.13, or 2009 IBC Section 2103.12. Mortar must comply with 2018 and 2015 IBC Section 2103.2.1, 2012 IBC Section 2103.9, or 2009 IBC Section 2103.8. Masonry compressive strength must be at least 1,500 psi at the time of anchor installation.

2 Loads tabulated are applicable to anchors spaced a critical distance of 4 times the effective embedment. The anchors may be placed at a minimum spacing, s<sub>min</sub>, provided that reductions

are applied to the tabulated values.

are applied to the tabulated values.

Anchors must be installed a minimum of 1-3/8-inches from any vertical mortar joint in accordance with Figure 6.

Embedment depth must be measured from the outside face of the concrete masonry unit.

<sup>5</sup> For intermediate edge and spacing distances, allowable loads may be determined by linearly interpolating between the allowable loads at the two tabulated edge or spacing distances.

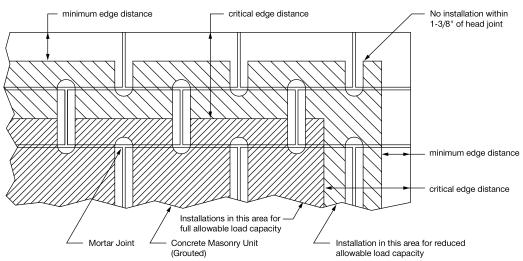
<sup>6</sup> The tabulated allowable loads have been calculated based on a safety factor of 5.0.

Table 51 — Allowable tensile and shear loads for Hilti KB-TZ2 carbon and stainless steel anchors in the top of grout-filled concrete masonry walls 1,3,4,5,6

	Nominal			Minimum edge							Allowable shear capacity				
Nominal anchor diameter	anchor Nominal diameter embedment		distance from edge of wall,		Minimum spacing,² s <sub>min</sub>		Minimum end distance C <sub>end</sub>		Allowable tensile capacity		Allowable shear capacity		Parallel to edge of masonry wall		
in.	in.	(mm)	in	(mm)	in	(mm)	in	(mm)	lb	(kN)	lb	(kN)	lb	(kN)	
0.70	1-7/8	(48)			6	(152)	12	(305)	300	(1.3)	325	(1.4)	175	(0.8)	
3/8	3	(76)	104	(4.4)	10	(254)	12	(305)	395	(1.8)	475	(2.1)	220	(1.0)	
1 /0	2-1/2	(64)	1-3/4	(44)	8	(203)	12	(305)	385	(1.7)	500	(2.2)	195	(0.9)	
1/2	3-3/4	(95)			13	(330)	12	(305)	485	(2.2)	610	(2.7)	240	(1.1)	
	3-1/4	(83)	0.04	(70)	11	(279)	12	(305)	620	(2.8)	930	(4.1)	410	(1.8)	
5/8	4-1/2	(114)	2-3/4	(70)	16	(406)	12	(305)	865	(3.8)	1240	(5.5)	465	(2.1)	

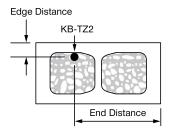
<sup>1</sup> Values valid for anchors installed in face shells of Type 1, Grade N, lightweight, medium-weight, or normal-weight concrete masonry units conforming to ASTM C90. The masonry units must be fully grouted with coarse grout conforming to 2018 and 2015 IBC Section 2103.3, 2012 IBC Section 2103.13, or 2009 IBC Section 2103.12. Mortar must comply with 2018 and 2015 IBC Section 2103.2.1, 2012 IBC Section 2103.9, or 2009 IBC Section 2103.8. Masonry compressive strength must be at least 1,500 psi at the time of anchor installation.

Figure 7 — Acceptable locations (shaded areas) for Hilti KB-TZ2 anchors in the face of grout-filled CMU walls



Anchor installation is restricted to shaded areas

Figure 8 — Edge and end distances for the Hilti KB-TZ2 anchors installed in the top of grout-filled CMU walls



<sup>2</sup> Loads tabulated are applicable to anchors spaced a critical distance of 4 times the effective embedment. The anchors may be placed at a minimum spacing, s<sub>min</sub>, provided that reductions are applied to the tabulated values.

<sup>3</sup> Anchors must be installed a minimum of 1-3/8 inches from any head joint in accordance with Figure 6.

<sup>4</sup> Embedment depth must be measured from the outside face of the concrete masonry unit.

<sup>5</sup> For intermediate edge and spacing distances, allowable loads may be determined by linearly interpolating between the allowable loads at the two tabulated edge or spacing distances

<sup>6</sup> The tabulated allowable loads have been calculated based on a safety factor of 5.0.



# **INSTALLATION INSTRUCTIONS**

Installation Instructions For Use (IFU) are included with each product package. They can also be viewed or downloaded online at www.hilti.com. Because of the possibility of changes, always verify that downloaded IFU are current when used. Proper installation is critical to achieve full performance. Training is available on request. Contact Hilti Technical Services for applications and conditions not addressed in the IFU.

### ORDERING INSTRUCTIONS

Table 52 — Hilti KB-TZ2 carbon steel product portfolio

Description	Length (in)	Length ident. letter	Thread length (in)	Nominal embed. 1 (in)	Min. fixture thickness 1 (in)	Max. fixture thickness 1 (in)	Nominal embed. 2 (in)	Min. fixture thickness 2 (in)	Max. fixture thickness 2 (in)	Nominal embed. 3 (in)	Min. fixture thickness 3 (in)	Max. fixture thickness 3 (in)	Nominal embed. 4 (in)	Min. fixture thickness 4 (in)	Max. fixture thickness 4 (in)	Package quantity
KB-TZ2 1/4 x 2-1/8	2-1/8	В	7/8	1-3/4	0	1/8	-	-	-	-	-	-	-	-	-	100
KB-TZ2 1/4 x 2-1/2	2-1/2	С	1-1/4	1-3/4	0	1/2	-	-	-	-	-	-	-	-	-	100
KB-TZ2 1/4 x 3-1/4	3-1/4	D	2	1-3/4	0	1-1/4	-	-	-	-	-	-	-	-	-	100
KB-TZ2 1/4 x 4-1/2	4-1/2	G	3	1-3/4	1/8	2-1/2	-	-	-	-	-	-	-	-	-	100
KB-TZ2 3/8 x 2-1/2	2-1/2	С	1	1-7/8	0	1/4	-	-	-	-	-	-	-	-	-	50
KB-TZ2 3/8 x 3	3	D	1 1/2	1-7/8	0	3/4	2-1/2	0	1/4	-	-	-	-	-	-	50
KB-TZ2 3/8 x 3-1/2	3-1/2	Ω	2	1-7/8	0	1-1/4	2-1/2	0	3/4	3	0	1/4	-	-	-	50
KB-TZ2 3/8 x 3-3/4	3-3/4	Е	2-1/4	1-7/8	0	1-1/2	2-1/2	0	1	3	0	1/2	-	-	-	50
KB-TZ2 3/8 x 5	5	Н	3-1/2	1-7/8	0	2-3/4	2-1/2	0	2-1/4	3	0	1-3/4	-	-	-	50
KB-TZ2 3/8 x 7	7	L	4-7/8	1-7/8	1/2	4-3/4	2-1/2	0	4-1/4	3	0	3-3/4	-	-	-	50
KB-TZ2 1/2 x 3	3	D	1-1/8	2	1/4	1/2	2-1/2	0	0	-	-	-	-	-	-	20
KB-TZ2 1/2 x 3-3/4	3-3/4	Е	1-5/8	2	1/2	1-1/4	2-1/2	0	3/4	3	0	1/4	-	-	-	20
KB-TZ2 1/2 x 4-1/2	4-1/2	G	2-3/8	2	1/2	2	2-1/2	0	1-1/2	3	0	1	3-3/4	0	1/4	20
KB-TZ2 1/2 x 5-1/2	5-1/2	ı	3-3/8	2	1/2	3	2-1/2	0	2-1/2	3	0	2	3-3/4	0	1-1/4	20
KB-TZ2 1/2 x 7	7	L	4-3/4	2	5/8	4-1/2	2-1/2	1/8	4	3	0	3-1/2	3-3/4	0	2-3/4	20
KB-TZ2 1/2 x 8-1/2	8-1/2	0	4-7/8	2	2	6	2-1/2	1-1/2	5-1/2	3	1	5	3-3/4	1/4	4-1/4	20
KB-TZ2 1/2 x 10	10	R	4-7/8	2	3-1/2	7-1/2	2-1/2	3	7	3	2-1/2	6-1/2	3-3/4	1-3/4	5-3/4	20
KB-TZ2 5/8 x 4-1/4	4-1/4	F	2-1/4	3-1/4	0	3/8	-	-	-	-	-	-	-	-	-	15
KB-TZ2 5/8 x 4-3/4	4-3/4	G	2-3/4	3-1/4	0	7/8	3-3/4	0	3/8	-	-	-	-	-	-	15
KB-TZ2 5/8 x 5-1/2	5-1/2	ı	3-1/2	3-1/4	0	1-5/8	3-3/4	0	1-1/8	4-1/2	0	3/8	-	-	-	15
KB-TZ2 5/8 x 6	6	J	4	3-1/4	0	2-1/8	3-3/4	0	1-5/8	4-1/2	0	7/8	-	-	-	15
KB-TZ2 5/8 x 7	7	L	4-7/8	3-1/4	0	3-1/8	3-3/4	0	2-5/8	4-1/2	0	1-7/8	-	-	-	15
KB-TZ2 5/8 x 8-1/2	8-1/2	0	6-1/2	3-1/4	0	4-5/8	3-3/4	0	4-1/8	4-1/2	0	3-3/8	-	-	-	15
KB-TZ2 5/8 x 10	10	R	7-1/8	3-1/4	1/8	6-1/8	3-3/4	0	5-5/8	4-1/2	0	4-7/8	-	-	-	15
KB-TZ2 3/4 x 4-3/4	4-3/4	G	2-1/2	4	0	1/8	-	-	-	-	-	-	-	-	-	10
KB-TZ2 3/4 x 5-1/2	5-1/2	ı	3-1/4	4	0	7/8	4-1/2	0	3/8	-	-	-	-	-	-	10
KB-TZ2 3/4 x 6-1/4	6-1/4	J	3-1/4	4	0	1-5/8	4-1/2	0	1-1/8	5-1/2	0	1/8	-	-	-	10
KB-TZ2 3/4 x 7	7	L	4	4	0	2-3/8	4-1/2	0	1-7/8	5-1/2	0	7/8	-	-	-	10
KB-TZ2 3/4 x 8	8	N	5	4	0	3-3/8	4-1/2	0	2-7/8	5-1/2	0	1-7/8	-	-	-	10
KB-TZ2 3/4 x 9	9	Р	6	4	0	4-3/8	4-1/2	0	3-7/8	5-1/2	0	2-7/8	-	-	-	10
KB-TZ2 3/4 x 10	10	R	7	4	0	5-3/8	4-1/2	0	4-7/8	5-1/2	0	3-7/8	-	-	-	10
KB-TZ2 1x6-1/2	6-1/2	К	2 1/2	4 5/8	0	1-1/8	6-3/8	-	-	-	-	-	-	-	-	10
KB-TZ2 1x8	8	N	3 7/8	4 5/8	0	2-5/8	6-3/8	0	7/8	-	-	-	-	-	-	10
KB-TZ2 1x9	9	Р	3 7/8	4 5/8	7/8	3-5/8	6-3/8	0	1-7/8	-	-	-	-	-	-	10
KB-TZ2 1x10-1/2	10-1/2	R	6	4 5/8	3/8	5-1/8	6-3/8	0	3-3/8	-	-	-	-	-	-	10
KB-TZ2 1x12	12	Т	6	4 5/8	1-7/8	6-5/8	6-3/8	1/8	4-7/8	-	-	-	-	-	-	10

Table 53 — Hilti KB-TZ2 SS304 product portfolio

Description	Length (in)	Length ident. letter	Thread length (in)	Nominal embed. 1 (in)	Min. fixture thickness 1 (in)	Max. fixture thickness 1 (in)	Nominal embed. 2 (in)	Min. fixture thickness 2 (in)	Max. fixture thickness 2 (in)	Nominal embed. 3 (in)	Min. fixture thickness 3 (in)	Max. fixture thickness 3 (in)	Package quantity
KB-TZ2 1/4x2-1/8 SS304	2-1/8	В	7/8	1-3/4	0	1/8	-	-	-	-	-	-	100
KB-TZ2 1/4x2-1/2 SS304	2-1/2	С	1 1/4	1-3/4	0	1/2	-	-	-	-	-	-	100
KB-TZ2 1/4x3-1/4 SS304	3-1/4	D	2	1-3/4	0	1-1/4	-	-	-	-	-	-	100
KB-TZ2 1/4x4-1/2 SS304	4-1/2	G	3	1-3/4	1/8	2-1/2	-	-	-	-	-	-	100
KB-TZ2 3/8x2-1/2 SS304	2-1/2	С	1	1-7/8	0	1/4	-	-	-	-	-	-	50
KB-TZ2 3/8x3 SS304	3	D	1 1/2	1-7/8	0	3/4	2-1/2	0	1/4	-	-	-	50
KB-TZ2 3/8x3-1/2 SS304	3-1/2	Ω	2	1-7/8	0	1-1/4	2-1/2	0	3/4	3	0	1/4	50
KB-TZ2 3/8x3-3/4 SS304	3-3/4	Е	2 1/4	1-7/8	0	1-1/2	2-1/2	0	1	3	0	1/2	50
KB-TZ2 3/8x5 SS304	5	Н	3 1/2	1-7/8	0	2-3/4	2-1/2	0	2-1/4	3	0	1-3/4	50
KB-TZ2 3/8x7 SS304	7	L	4 7/8	1-7/8	1/2	4-3/4	2-1/2	0	4-1/4	3	0	3-3/4	50
KB-TZ2 1/2x3-3/4 SS304	3-3/4	Е	1 5/8	2-1/2	0	3/4	3	0	1/4	-	-	-	20
KB-TZ2 1/2x4-1/2 SS304	4-1/2	G	2 3/8	2-1/2	0	1-1/2	3	0	1	3-3/4	0	1/4	20
KB-TZ2 1/2x5-1/2 SS304	5-1/2	ı	3 3/8	2-1/2	0	2-1/2	3	0	2	3-3/4	0	1-1/4	20
KB-TZ2 1/2x7 SS304	7	L	4 3/4	2-1/2	1/8	4	3	0	3-1/2	3-3/4	0	2-3/4	20
KB-TZ2 5/8x4-1/4 SS304	4-1/4	F	2 1/4	3-1/4	0	3/8	-	-	-	-	-	-	15
KB-TZ2 5/8x4-3/4 SS304	4-3/4	G	2 3/4	3-1/4	0	7/8	3-3/4	0	3/8	-	-	-	15
KB-TZ2 5/8x6 SS304	6	J	4	3-1/4	0	2-1/8	3-3/4	0	1-5/8	4-1/2	0	7/8	15
KB-TZ2 5/8x7 SS304	7	L	4 7/8	3-1/4	0	3-1/8	3-3/4	0	2-5/8	4-1/2	0	1-7/8	15
KB-TZ2 5/8x8-1/2 SS304	8-1/2	0	6 1/2	3-1/4	0	4-5/8	3-3/4	0	4-1/8	4-1/2	0	3-3/8	15
KB-TZ2 5/8x10 SS304	10	R	7 1/8	3-1/4	1/8	6-1/8	3-3/4	0	5-5/8	4-1/2	0	4-7/8	15
KB-TZ2 3/4x4-3/4 SS304	4-3/4	G	1 3/4	4	0	1/8	-	-	-	-	-	-	10
KB-TZ2 3/4x5-1/2 SS304	5-1/2	ı	2 1/2	4	0	7/8	4-1/2	0	3/8	-	-	-	10
KB-TZ2 3/4x6-1/4 SS304	6-1/4	J	3 1/4	4	0	1-5/8	4-1/2	0	1-1/8	5-1/2	0	1/8	10
KB-TZ2 3/4x7 SS304	7	L	4	4	0	2-3/8	4-1/2	0	1-7/8	5-1/2	0	7/8	10
KB-TZ2 3/4x8 SS304	8	N	5	4	0	3-3/8	4-1/2	0	2-7/8	5-1/2	0	1-7/8	10
KB-TZ2 3/4x9 SS304	9	Р	6	4	0	4-3/8	4-1/2	0	3-7/8	5-1/2	0	2-7/8	10
KB-TZ2 3/4x10 SS304	10	R	7	4	0	5-3/8	4-1/2	0	4-7/8	5-1/2	0	3-7/8	10
KB-TZ2 3/4x12 SS304	12	Т	7	4	1-5/8	7-3/8	4-1/2	1-1/8	6-7/8	5-1/2	1/8	5-7/8	10
KB-TZ2 1x6-1/2 SS304	6-1/2	К	2 1/2	4-5/8	0	7/8	6-3/8	-	-	-	-	-	10
KB-TZ2 1x8 SS304	8	N	3 7/8	4-5/8	0	2-3/8	6-3/8	0	7/8	-	-	-	10
KB-TZ2 1x9 SS304	9	Р	3 7/8	4-5/8	1	3-3/8	6-3/8	0	1-7/8	-	-	-	10
KB-TZ2 1x10-1/2 SS304	10-1/2	R	6	4 5/8	1/2	4-7/8	6-3/8	0	3-3/8	-	-	-	10
KB-TZ2 1x12 SS304	12	Т	6	4 5/8	2	6-3/8	6-3/8	1/4	4-7/8	-	-	-	10



Table 54 — Hilti KB-TZ2 SS316 product portfolio

Description	Length (in)	Length ident.	Thread length (in)	Nominal embed. 1 (in)	Min. fixture thickness 1 (in)	Max. fixture thickness 1 (in)	Nominal embed. 2 (in)	Min. fixture thickness 2 (in)	Max. fixture thickness 2 (in)	Nominal embed. 3 (in)	Min. fixture thickness 3 (in)	Max. fixture thickness 3 (in)	Package quantity
KB-TZ2 1/4x2-1/2 SS316	2-1/2	С	1-1/4	1-3/4	0	1/2	-	-	-	-	-	-	100
KB-TZ2 1/4x3-1/4 SS316	3-1/4	D	2	1-3/4	0	1-1/4	-	-	-	-	-	-	100
KB-TZ2 1/4x4-1/2 SS316	4-1/2	G	3	1-3/4	1/8	2-1/2	-	-	-	-	-	-	100
KB-TZ2 3/8x2-1/2 SS316	2-1/2	С	1	1-7/8	0	1/4	-	-	-	-	-	-	50
KB-TZ2 3/8x3 SS316	3	D	1-1/2	1-7/8	0	3/4	2-1/2	0	1/4	-	-	-	50
KB-TZ2 3/8x3-1/2 SS316	3-1/2	Ω	2	1-7/8	0	1-1/4	2-1/2	0	3/4	3	0	1/4	50
KB-TZ2 3/8x3-3/4 SS316	3-3/4	Е	2-1/4	1-7/8	0	1-1/2	2-1/2	0	1	3	0	1/2	50
KB-TZ2 3/8x5 SS316	5	Н	3-1/2	1-7/8	0	2-3/4	2-1/2	0	2-1/4	3	0	1-3/4	50
KB-TZ2 3/8x7 SS316	7	L	4-7/8	1-7/8	1/2	4-3/4	2-1/2	0	4-1/4	3	0	3-3/4	50
KB-TZ2 1/2x3-3/4 SS316	3-3/4	Е	1-5/8	2-1/2	0	3/4	3	0	1/4	-	-	-	20
KB-TZ2 1/2x4-1/2 SS316	4-1/2	G	2-3/8	2-1/2	0	1-1/2	3	0	1	3-3/4	0	1/4	20
KB-TZ2 1/2x5-1/2 SS316	5-1/2	ı	3-3/8	2-1/2	0	2-1/2	3	0	2	3-3/4	0	1-1/4	20
KB-TZ2 1/2x7 SS316	7	L	4-3/4	2-1/2	1/8	4	3	0	3-1/2	3-3/4	0	2-3/4	20
KB-TZ2 1/2x8-1/2 SS316	8-1/2	0	4-7/8	2-1/2	1-1/2	5-1/2	3	1	5	3-3/4	1/4	4-1/4	20
KB-TZ2 1/2x10 SS316	10	R	4-7/8	2-1/2	3	7	3	2-1/2	6-1/2	3-3/4	1-3/4	5-3/4	20
KB-TZ2 5/8x4-1/4 SS316	4-1/4	F	2-1/4	3-1/4	0	3/8	-	-	-	-	-	-	15
KB-TZ2 5/8x4-3/4 SS316	4-3/4	G	2-3/4	3-1/4	0	7/8	3-3/4	0	3/8	-	-	-	15
KB-TZ2 5/8x6 SS316	6	J	4	3-1/4	0	2-1/8	3-3/4	0	1-5/8	4-1/2	0	7/8	15
KB-TZ2 5/8x7 SS316	7	L	4-7/8	3-1/4	0	3-1/8	3-3/4	0	2-5/8	4-1/2	0	1-7/8	15
KB-TZ2 5/8x8-1/2 SS316	8-1/2	0	6-1/2	3-1/4	0	4-5/8	3-3/4	0	4-1/8	4-1/2	0	3-3/8	15
KB-TZ2 5/8x10 SS316	10	R	7-1/8	3-1/4	1/8	6-1/8	3-3/4	0	5-5/8	4-1/2	0	4-7/8	15
KB-TZ2 3/4x4-3/4 SS316	4-3/4	G	1-3/4	4	0	1/8	-	-	-	-	-	-	10
KB-TZ2 3/4x5-1/2 SS316	5-1/2	I	2-1/2	4	0	7/8	4-1/2	0	3/8	-	-	-	10
KB-TZ2 3/4x6-1/4 SS316	6-1/4	J	3-1/4	4	0	1-5/8	4-1/2	0	1-1/8	5-1/2	0	1/8	10
KB-TZ2 3/4x7 SS316	7	L	4	4	0	2-3/8	4-1/2	0	1-7/8	5-1/2	0	7/8	10
KB-TZ2 3/4x8 SS316	8	N	5	4	0	3-3/8	4-1/2	0	2-7/8	5-1/2	0	1-7/8	10
KB-TZ2 3/4x9 SS316	9	Р	6	4	0	4-3/8	4-1/2	0	3-7/8	5-1/2	0	2-7/8	10
KB-TZ2 3/4x10 SS316	10	R	7	4	0	5-3/8	4-1/2	0	4-7/8	5-1/2	0	3-7/8	10
KB-TZ2 3/4x12 SS316	12	Т	7	4	1-5/8	7-3/8	4-1/2	1-1/8	6-7/8	5-1/2	1/8	5-7/8	10

Figure 9 — Anchor head with length identification code and KB-TZ2 head notch embossment

