

METAL CUTTING SAWZALL™ BLADE

DOUBLE DUTY UPGRADE™



THE TORCH™ metal-cutting blades are designed to provide tough, straight cuts in all metal materials. Choose THE TORCH™ blades when you need straight cuts in pipe or tube, or when you need greater tooth durability in hollow materials like strut or conduit. THE TORCH™ blades are 1" tall and 0.042" thick.

Thin Kerf metal-cutting blades are designed to provide fast, flexible cuts in all metal materials. Choose Thin Kerf blades when you need flexibility for flush cuts or scroll cuts, or when you need flexibility for flush cuts or scroll cuts, or when you want faster cuts in solid materials like threaded rod or bar stock. Thin Kerf metal-cutting blades are 3/4" tall and 0.035" thick.

Choose ICE HARDENED™ blades when cutting thick or hard materials like angle iron, rebar and schedule 80 pipe that cause excessive heat build up. In these extreme applications, ICE HARDENED™ cryogenics will extend the wear life of the blade.

TPI	Length	THE TORCH™ TOUGH STRAIGHT CUTS			THIN KERF FAST FLEXIBLE CUTS		
		5 Packs	25 Packs	ice 5 Packs	5 Packs	50 Packs	ice 5 Packs
10	4"	-	-	-	48-00-5090	-	-
10	6"	48-00-5712	48-00-8712	48-00-4712	48-00-5092	48-01-6092	-
10	9"	48-00-5713	48-00-8713	48-00-4713	-	-	-
10	12"	48-00-5714	-	-	-	-	-
14	4"	-	-	-	48-00-5181	-	-
14	6"	48-00-5782	48-00-8782	48-00-4782	48-00-5182	48-01-6182	48-00-4182
14	9"	48-00-5787	48-00-8787	48-00-4787	48-00-5187	48-01-6187	48-00-4187
14	12"	48-00-5794	-	-	-	-	48-00-4184
18	4"	-	-	-	48-00-5183	-	48-00-4188
18	6"	48-00-5784	48-00-8784	48-00-4784	48-00-5184	48-01-6184	48-00-4189
18	9"	48-00-5788	48-00-8788	48-00-4788	48-00-5188	48-01-6188	48-00-4186
18	12"	48-00-5789	48-00-8789	-	48-00-5189	48-01-6189	-
24	4"	-	-	-	48-00-5185	-	-
24	6"	48-00-5786	-	-	48-00-5186	48-01-6186	-
24	9"	48-00-5790	-	-	-	-	-
24	12"	48-00-5791	-	-	-	-	-

DUCTWORK
48-00-1630

IDEAL FOR INSTALLING TAKE-OFFS

DRYWALL ACCESS
48-00-1640

IDEAL FOR SERVING PLUMBING AND ELECTRICAL

MULTI-MATERIAL SAWZALL™ BLADE

THE WRECKER™ TACKLE ANYTHING

Choose multi-material blades when cutting wood, plastic and metal at the same time or when you need to quickly switch between applications without changing your blade.



THE WRECKER™ multi-material blades are designed for true demolition work. Choose THE WRECKER™ blades when you need tough cuts in nail-embedded wood, plaster and ferrous and nonferrous metals. THE WRECKER™ blades are 1" tall and 0.062" thick.



Thin Kerf multi-material blades are designed to provide fast, flexible cuts in woods, plastics and metals. 8/12 TPI blades are 3/4" tall and 0.050" thick, while 10/14 TPI blades are 3/4" tall and 0.035" thick.

TPI	Length	THE WRECKER™ TOUGH STRAIGHT CUTS		THIN KERF FAST FLEXIBLE CUTS		
		5 Packs	25 Packs	5 Packs	50 Packs	ice 5 Packs
7/11	6"	48-00-5701	48-00-8701	-	-	-
7/11	9"	48-00-5706	48-00-8706	-	-	-
7/11	12"	48-00-5711	48-00-8711	-	-	-
8/12	6"	-	-	48-00-5091	48-00-6091	48-00-4091
8/12	8"	-	-	48-00-5093	48-00-6093	48-00-4093
8/12	12"	-	-	48-00-5094	48-00-6094	-
10/14	8"	-	-	48-00-5193	-	-
10/14	12"	-	-	48-00-5194	-	-

SPECIALTY SAWZALL™ BLADE

Description	TPI	Length	Height	Width	1 Pack	5 Packs
DUCTWORK	30	3.33"	0.75"	0.050"	-	48-00-1630
DRYWALL ACCESS	-	2.5"	0.75"	0.062"	48-00-1640	-
FLUSH CUT	5	12"	2-1/8"	0.062"	48-00-1600	-
ROUGH-IN	5	7-3/8"	1/2"	0.062"	-	48-00-1610
THE TORCH™ DIAMOND GRIT	GRIT	6"	1"	0.042"	48-00-1440	-
	GRIT	9"	1"	0.042"	48-00-1450	-
CARBIDE GRIT	GRIT	6"	3/4"	0.032"	48-00-1421	48-00-1420 (3 Packs)
	GRIT	9"	3/4"	0.032"	48-00-1431	48-00-1430 (3 Packs)
PRUNING	5	9"	3/4"	0.049"	48-00-1304	48-00-1301
	5	12"	3/4"	0.049"	48-00-1305	48-00-1303
CLEAN WOOD	6	6"	3/4"	0.050"	-	48-00-5015
	6	9"	3/4"	0.050"	-	48-00-5016
	6	12"	3/4"	0.050"	-	48-00-5017
PLASTER	6	5"	3/4"	0.050"	-	48-00-5052
	10	3-5/8"	5/16"	0.035"	-	48-00-5161
	14	3-5/8"	5/16"	0.035"	-	48-00-5162
METAL SCROLLING	18	3-5/8"	5/16"	0.035"	-	48-00-5163
	4/6	6"	1/2"	0.050"	-	48-00-5041

DIAMOND GRIT THE TORCH™
48-00-1440 and 48-00-1450

IDEAL FOR CAST IRON

SCRAPER BLADES
49-00-5455, 49-00-5456 and 49-00-5463

IDEAL FOR MATERIAL REMOVAL

HACKZALL™ BLADES

Designed to optimize the cutting performance of HACKZALL™ recip saws.

Length	Pkg Qty	Part #	Blade Application	Length	Pkg Qty	Part #	Blade Application
3-1/2"	5	49-00-5310	Wood Scroll	4"	5	49-00-5418	EMT
3-1/2"	5	49-00-5324	Metal Scroll	4"	5	49-00-5424	Duct
4"	3	49-00-5400	Fiberglass	4"	5	49-00-5460	Wood
4"	5	49-00-5410	Multi-Material	4"	5	49-00-5461	Plaster & Drywall
4"	5	49-00-5414	PVC	6"	5	49-00-5614	PVC



EXTENDED RUN TIME
Thin kerf design for maximum cuts per battery charge

LONG LIFE
Wear resistant bi-metal extends tooth life

ACCESSIBILITY
Shorter blades allow access to tight spaces

SAWZALL® / HACKZALL™ BLADES

Compatible with HACKZALL™ and SAWZALL® recip saws.

1-1/2" Scraper Blade
49-00-5463



MAXIMUM DURABILITY
High strength steel resists chipping and breaking

LONG LIFE
Blade coating resists corrosion

Resharpenable design

3" Scraper Blade
49-00-5456



Carbide Grit Grout Removal Tool
49-00-5450



LONG LIFE
Tungsten carbide grit resists wear

MAXIMUM CONTROL
Rounded blade edge reduces bouncing

MAXIMUM DURABILITY
High strength steel resists chipping and breaking

OSCILLATING MULTI-TOOL BLADES & ACCESSORIES

Overview

MILWAUKEE® Oscillating Multi-Tool Accessories provide a complete solution for cutting, scraping, sanding, and grinding across a wide range of materials and applications. Equipped with an OPEN-LOK™ Universal blade anchor for quick blade changes. Made with high quality materials and advanced manufacturing processes to deliver professional grade performance and market leading innovation.

TITANIUM ENHANCED CARBIDE TEETH BLADES

- TITANIUM ENHANCED™ Carbide Teeth for ultimate blade longevity
- Extreme Metal Blade: Cuts through screws, bolts, hard metal, cement board, plaster, and more
- Extreme Materials Blade: Fast cuts through wood with screws, nails, cement board, plaster, copper, and more
- Universal Fit, OPEN-LOK™ anchor raised for easy flush cuts and quick blade changes



NEW

Description	Width (mm)	Length (mm)	Pack Quantity	Part No.	Materials
TITANIUM ENHANCED™ Carbide Teeth Extreme Metal Blade	35	38	1	49-25-1501	
TITANIUM ENHANCED™ Carbide Teeth Extreme Materials Blade	35	38	1	49-25-1521	

TITANIUM ENHANCED BI-METAL BLADES

- TITANIUM ENHANCED™ Carbide Teeth for ultimate blade longevity
- Cut-away blade body shape for easier plunge cuts
- Universal Fit, OPEN-LOK™ anchor raised for easy flush cuts and quick blade changes



NEW

Description	Width (mm)	Length (mm)	Pack Quantity	Part No.	Materials
TITANIUM ENHANCED™ Bi-Metal Metal Blade	10	42	1	49-25-1201	
TITANIUM ENHANCED™ Bi-Metal Multi-Material Deep Plunge Blade	32	67	1	49-25-1203	
TITANIUM ENHANCED™ Bi-Metal Multi-Material Blade	35	51	1	49-25-1231	
TITANIUM ENHANCED™ Bi-Metal Multi-Material Blade	64	42	1	49-25-1241	
TITANIUM ENHANCED™ Bi-Metal Multi-Material Segmented Blade	89	19	1	49-25-1271	
TITANIUM ENHANCED™ Bi-Metal Metal Blade	29	55	1	49-25-1251	
TITANIUM ENHANCED™ Bi-Metal Metal Blade	44	55	1	49-25-1261	

JAPANESE TOOTH HARDWOOD BLADES

- Precision ground Japanese teeth for a smooth finish and highest speed cuts
- Pro-Curve cutting edge for greater control and clean cuts
- Universal Fit, OPEN-LOK™ anchor raised for easy flush cuts and quick blade changes



NEW

Description	Width (mm)	Length (mm)	Pack Quantity	Part No.	Materials
High Carbon Steel Japanese Tooth Hardwood Blade	35	51	1	49-25-1131	
High Carbon Steel Japanese Tooth Hardwood Blade	64	42	1	49-25-1151	

The Milwaukee Story
MX FUEL
M18
M12
Force Logic
Site Lighting
Outdoor Power Equipment
Jobsite Cleanup
Battery & Charger
Corded
Hand Tools
Storage & Safety Solutions
Accessories

The Milwaukee Story
MX FUEL
M18
M12
Force Logic
Site Lighting
Outdoor Power Equipment
Jobsite Cleanup
Battery & Charger
Corded
Hand Tools
Storage & Safety Solutions
Accessories

WOOD BLADES

- Optimized teeth for fast cuts in wood
- Cut-away blade body shape for easier plunge cuts
- Universal Fit, OPEN-LOK™ anchor raised for easy flush cuts and quick blade changes



NEW

Description	Width (mm)	Length (mm)	Pack Quantity	Part No.	Materials
High Carbon Steel Wood Blade	35	51	1	49-25-1101	
High Carbon Steel Wood Blade	64	42	1	49-25-1111	
High Carbon Steel Wood Segment Blade	89	19	1	49-25-1121	

SPECIALTY

- Universal OPEN-LOK™ anchor for quick blade changes
- Laser etching to easily identify blade application
- Specialty cutting, scraping, grinding, and sanding accessories



NEW

Description	Pack Quantity	Part No.	Materials
5 In 1 Drywall Blade	1	49-25-2281	
2 In 1 Carbide Grit Grout & Mortar Blade	1	49-25-2261	
Boot Shaped Diamond Grit Grout Blade	1	49-25-2271	
3 In 1 Multi-Cutter Blade	1	49-25-2221	
2 Pc Flexible & Rigid Scraper Blade Combo Pack	2	49-25-2202	
Window Sealant Cutters	5	49-25-2222	
Straight Sealant Cutters	5	49-25-2231	

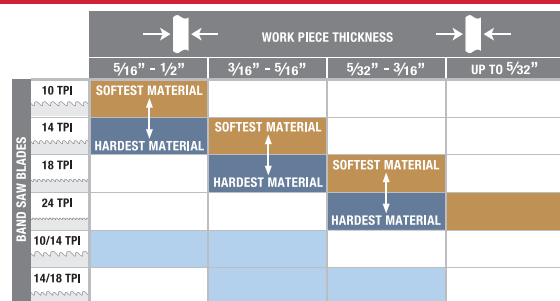
Description	Pack Quantity	Part No.	Materials
Tapered Sealant Cutters	5	49-25-2241	
Triangle Sanding Pad	1	49-25-2001	
10 Pc Triangle Sanding Pad & Sandpaper	10	49-25-2009	
60 Grit Sandpaper	6	49-25-2060	
80 Grit Sandpaper	6	49-25-2080	
120 Grit Sandpaper	6	49-25-2120	
180 Grit Sandpaper	6	49-25-2180	

BLADE SETS & VARIETY PACKS

NEW

Description	Includes	Part No.	Product
TITANIUM ENHANCED™ All Purpose Pro Blade Set	(1) 1-3/8" TITANIUM ENHANCED™ Carbide Metal Blade (1) 1-3/8" TITANIUM ENHANCED™ Bi-Metal Multi-Material Blade (1) 1-3/8" High Carbon Steel Japanese Tooth Hardwood Blade	49-10-9001	
TITANIUM ENHANCED™ Multi-Material Variety Pack	(1) 1-3/8" TITANIUM ENHANCED™ Carbide Multi-Material Blade (1) 1-3/8" TITANIUM ENHANCED™ Bi-Metal Multi-Material Blade (1) 2-1/2" TITANIUM ENHANCED™ Bi-Metal Multi-Material Blade	49-10-9005	
TITANIUM ENHANCED™ Metal Variety Pack	(1) 1-3/8" TITANIUM ENHANCED™ Carbide Metal Blade (1) 1-1/8" TITANIUM ENHANCED™ Bi-Metal Metal Blade (1) 1-3/4" TITANIUM ENHANCED™ Bi-Metal Metal Blade	49-10-9006	
High Carbon Steel Wood Variety Pack	(1) 1-3/8" High Carbon Steel Wood Blade (1) 2-1/2" High Carbon Steel Wood Blade (1) 3-1/2" Segmented High Carbon Steel Wood Blade	49-10-9004	
Multi-Tool Blade Kit w/ Case	(2) 1-3/8" TITANIUM ENHANCED™ Bi-Metal Multi-Material Blades (1) 2-1/2" TITANIUM ENHANCED™ Bi-Metal Multi-Material Blade (2) 1-3/8" High Carbon Steel Japanese Tooth Hardwood Blades (1) 1-3/8" High Carbon Steel Wood Blade (1) Hard Case Included	49-10-9112	
Multi-Tool Blade Kit w/ Case	(1) 1-3/8" TITANIUM ENHANCED™ Carbide Metal Blade (2) 1-3/8" TITANIUM ENHANCED™ Bi-Metal Multi-Material Blades (1) 2-1/2" TITANIUM ENHANCED™ Bi-Metal Multi-Material Blade (1) 3-1/2" Segmented TITANIUM ENHANCED™ Bi-Metal Multi-Material Blade (2) 1-3/8" High Carbon Steel Japanese Tooth Hardwood Blades (2) 1-3/8" High Carbon Steel Wood Blades (1) Hard Case Included	49-10-9113	

BI-METAL PORTABLE BAND SAW BLADES



Type	System	TPI	Length	3 Pack Id. No.
Deep Cut Blade	M18 / M28 / AC	10	44-7/8"	48-39-0501
Deep Cut Blade	M18 / M28 / AC	14	44-7/8"	48-39-0511
Deep Cut Blade	M18 / M28 / AC	18	44-7/8"	48-39-0521
Deep Cut Blade	M18 / M28 / AC	24	44-7/8"	48-39-0531
Deep Cut Blade	M18 / M28 / AC	10 / 14	44-7/8"	48-39-0551
Deep Cut Blade	M18 / M28 / AC	14 / 18	44-7/8"	48-39-0561
Compact Blade	M18	10	35-3/8"	48-39-0509
Compact Blade	M18	14	35-3/8"	48-39-0519
Compact Blade	M18	18	35-3/8"	48-39-0529
Compact Blade	M18	24	35-3/8"	48-39-0539
Sub-Compact Blade	M12	18	27"	48-39-0572

MAXIMUM DURABILITY

- Matrix II high speed steel protects teeth from chipping and breaking

EXTENDED LIFE

- Alloy backing steel resists kinking and snapping

CLEAN CUTS

- Precision formed teeth cut quickly and smoothly

HOLE DOZER™ CARBIDE TEETH



THERMOSET COATING
2X
FASTER

LONG LIFE IN STAINLESS STEEL.

50X
LIFE*

*Compared to bi-metal

METAL CUTTING SAWZALL BLADE



HOLE DOZER™ CARBIDE TEETH

- 4TPI carbide teeth design for long life & better durability
- Harder carbide grade for improved wear resistance
- Plug-jack slots for all access slot for fast plug removal
- 70% larger gullet for faster chip removal
- Thermoset coating for fast cuts and more cuts per charge

Size	Part No.	Size	Part No.
3/4"	49-56-0702	2-1/4"	49-56-0724
7/8"	49-56-0704	2-3/8"	49-56-0726
1"	49-56-0707	2-1/2"	49-56-0727
1-1/8"	49-56-0708	2-5/8"	49-56-0729
1-1/4"	49-56-0710	3"	49-56-0734
1-3/8"	49-56-0712	3-1/2"	49-56-0738
1-1/2"	49-56-0713	3-5/8"	49-56-0739
1-3/4"	49-56-0717	4"	49-56-0742
1-7/8"	49-56-0719	4-1/4"	49-56-0744
2"	49-56-0720	4-1/2"	49-56-0746

