

Anaerobic Threadlockers



Permatex® Low Strength Threadlocker Purple

OEM specified. Low strength threadlocker designed for fasteners under 1/4" (6mm) that require occasional adjustment. Removable with hand tools for easy disassembly. Noncorrosive. Conforms to ASTM D 5363 AN0311 (Mil-S-46163A, Type II, Grade M).

Suggested Applications: Carburetors, relay locks, headlamps, throttle body assembly, choke assembly and fuel injection set screws, body panel mounting fasteners, and fine threads.

OEM INTERCHANGE, see pgs. 76-81

Item #	Container Size	Pack
24024	6 ml tube, carded	6



Nonfood Compounds Program Listed (P1) (134527)



Permatex® Surface Insensitive Threadlocker Blue

OEM specified. Medium/high strength threadlocker for general-purpose applications. Especially well-suited for 1/4" to 3/4" (6mm to 20mm) fasteners that have a slight oil film. Prevents vibration loosening. Oil resistant. Removable with hand tools for easy disassembly.

Suggested Applications: Rocker studs, rocker adjustment bolts and bolts on valve and cam covers, oil pans, disc brake calipers, intakes, alternators, and pulley assemblies.

OEM INTERCHANGE, see pgs. 76-81

Item #	Container Size	Pack
24027	6 ml tube, carded	6
24300	10 ml bottle, carded	12
24350	50 ml	6



Permatex® Permanent Strength Threadlocker Red

OEM specified. A permanent, high strength product that is applied to fasteners 3/8" to 1" (10mm to 25mm) in size before assembly. Designed for securing parts that must withstand heavy shock, vibration, or extreme chemical or environmental conditions. Localized heating and hand tools are required to separate parts. Conforms to ASTM D5363 AN0331 (Mil-S-46163A, Type II, Grade O).

Suggested Applications: Assembly with air tools, cylinder block bolts, ring gear bolts, and transmission shaft bolts.

OEM INTERCHANGE, see pgs. 76-81

Item #	Container Size	Pack
19962	6 ml tube, carded	12
26210	10 ml bottle, carded	12
26250	50 ml bottle	6



Nonfood Compounds Program Listed (P1) (134524)



Permatex® Medium Strength Threadlocker Blue

OEM specified. All-purpose, medium strength threadlocker. Ideal for all nut and bolt applications 1/4" to 3/4" (6mm to 20mm). Eliminates need for stocking expensive lock nuts and lock washers. Locks and seals while preventing parts loosening due to vibration. Protects threads from corrosion. Removable with hand tools for easy disassembly. Conforms to ASTM D 5363 AN0321 (Mil-S-46163A, Type II, Grade N).

Suggested

Applications: Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, and carburetor studs.



Nonfood Compounds Program Listed (P1) (1345526)

OEM INTERCHANGE, see pgs. 76-81

Item #	Container Size	Pack
19967	.5 ml pipette, polybagged (24 pieces / 20 bags)	480
24200	6 ml tube, carded	12
24206	2.5 ml bottle, carded	6
24210	10 ml bottle, carded	12
24240	36 ml bottle, carded	6
24250	50 ml bottle	6
24283	90 ml bottle	6

Permatex® Permanent Strength Threadlocker Red & Cup/Core Plug Sealant Retaining Compound



Dual Purpose. A permanent, high strength product that is applied to fasteners 3/8" to 1" (10mm to 25mm) in size before assembly. Designed for securing parts that must withstand heavy shock, vibration, or extreme chemical or environmental conditions. Also used for sealing and securing cylindrical metal assemblies. Localized heating and hand tools are required to separate parts. Conforms to ASTM D5363 AN0331 (Mil-S- 46163A, Type II, Grade O).

Suggested Applications: Cylinder block bolts, ring gear bolts, transmission shaft bolts; engine block cup and core plugs, water pump seals, hub and shaft assemblies.

OEM INTERCHANGE, see pgs. 76-81

Item #	Container Size	Pack
26240	36 ml bottle, carded	6