## 3M ${ }^{\text {TM }}$ Scotchcast ${ }^{\text {TM }}$ Flexible Power Cable Inline Splicing Kits 82-F Series

$3 M^{\text {TM }}$ Scotchcast ${ }^{\text {TM }}$ Flexible Power Cable Inline Splicing Kits 82-F Series are a series of flexible inline splices for use on non-shielded portable power cables and cords. They are designed to be used on single and multiple conductor cables and cords rated up to 1000 Volts ( $600 / 2000$ Volts mine portable cable rating). The $82-\mathrm{F}$ Series accommodates a $1 / \mathrm{C}$ cable rated up to 5 kV . The splices accommodate $1 / \mathrm{C}$ cables sized up to $4 / 0$ for inline splicing. Multiconductor sizing is based on a cable diameter range of up to $1.2^{\prime \prime}$ for inline splicing.
The splice kits are based on $3 \mathbf{M}^{\text {TM }}$ Scotchcast ${ }^{\text {TM }}$ Flame Retardant Compound 2130 for toughness, flexibility, moisture sealing and flame retardancy. They are permanent splices as assigned by the Mine Safety and Health Administration (07-KA060002-MSHA). The completed splices are designed for use in weather-exposed, direct burial or submerged locations. $3 \mathrm{M}^{\top \mathrm{M}}$ Scotchcast ${ }^{T \mathrm{M}}$ Inline Splice Kits for Flexible Power Cable 82-F1 are for use on unshielded, portable power cables. The kits are rated up to 5 kV for $1 / \mathrm{C}$ and up to 1 kV for multiple conductors.
Each kit makes one splice. Connectors are not included in the kit, and must be purchased separately.
*Mine portable cable rating of $600 / 2000 \mathrm{~V}$
**Base selection on cable 0.D. range

| Voltage | $1000 \mathrm{~V} ; 5 \mathrm{kV}$ |
| ---: | :--- |
| Number of Conductors | Multiple (1000 V), Single (5 kV) |
|  | Non-Shielded Dry and Wet Cables, |
| Cable/Shielding Type | Single and Multiple Conductor Portable |
|  | Cables |
| Splice Type | Resin |
| RoHS 2011/65/EU | Yes |
| Agency Approvals | MSHA |



| Order No. | UPC | Cable 0.D. | Connection Max. O.D. | Voltage | Conductor Size | Gase Qty. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 82-F1 | 051128-59176 | For Single: 0.25 " -0.80 " ( $6-20 \mathrm{~mm}$ ) For Multiple: $0.25 "-0.80^{\prime \prime}(6-20 \mathrm{~mm})$ | For Single: 0.62" (16 mm) For Multiple: $0.90^{\prime \prime}$ ( 23 mm ) | For Single: 5 kV For Multiple: 1 kV* | For Single: 6-1/0 AWG (16-50 $\mathrm{mm}^{2}$ ) <br> For Multiple: ** | 10 |
| 82-F2 | 051128-59177 | For Single: 0.80 " -1.20 " ( $20-30 \mathrm{~mm}$ ) For Multiple: $0.80^{\prime \prime}-1.20$ " ( $20-30 \mathrm{~mm}$ ) | For Single: 0.82 " ( 21 mm ) For Multiple: 1.30 " (33 mm) | For Single: 5 kV For Multiple: 1 kV* | For Single: 2/0-4/0 AWG (70$95 \mathrm{~mm}^{2}$ ) For Multiple: ** | 10 |

