

Cements



Medium – Clear

Recommended pipe application and sizes	Set-up time (evaporation rate)	Recommended installation temp.	Lap shear @ 23 °C	Viscosity at 24 °C as manufactured (cps)
Recommended for all grades and types of Carlon PVC conduit, duct, wireway and fittings, except Flex-Plus Blue ENT (electrical nonmetallic tubing.) Up through 6 in. diameter.	Under -12 °C: not recommended -1 to 10 °C: 5–6 minutes 10 to 21 °C: 3–4 minutes 21 to 32 °C: 1–2 minutes	5 °C to 37.7 °C	2 hrs. 350 psi 16 hrs. 800 psi 72 hrs. 1,500 psi	500–900

Cat. no.	Size (ml)	Applicator	Description	Ctn. qty.	Ctn. wt. (lb)
VC9963C	473	Dauber	PVC medium clear	24	29.0



Regular – Clear

Recommended pipe application and sizes	Set-up time (evaporation rate)	Recommended installation temp.	Lap shear @ 23 °C	Viscosity at 24 °C as manufactured (cps)
Recommended for all grades and types of Carlon PVC conduit, duct, wireway and fittings, except Flex-Plus Blue ENT (electrical nonmetallic tubing.) Up through 6 in. diameter.	Under -12 °C: not recommended -1 to 10 °C: 5–6 minutes 10 to 21 °C: 3–4 minutes 21 to 32 °C: 1–2 minutes	5 °C to 37.7 °C	2 hrs. 350 psi 16 hrs. 800 psi 72 hrs. 1,500 psi	500–900

Cat. no.	Size (ml)	Applicator	Description	Ctn. qty.	Ctn. wt. (lb)
VC9965C	118	Dauber	PVC regular clear	24	8.4

Cements



All weather – “Quick-set” cement

Recommended pipe application and sizes	Set-up time (evaporation rate)	Recommended installation temperature	Lap shear @ 23 °C	Viscosity at 24 °C as manufactured (cps)
Recommended for all grades and types of Carlon PVC conduit, duct, wireway and fittings, except Flex-Plus Blue ENT (electrical nonmetallic tubing.) Up through 6 in. diameter.	-20 to -12 °C: 6–8 minutes	-20 °C to 37.7 °C	2 hrs. 350 psi 16 hrs. 800 psi 72 hrs. 1,500 psi	400–700
	-12 to -1 °C: 4–5 minutes			
	-1 to 10 °C: 3–4 minutes			
	10 to 21 °C: 1–2 minutes			
	21 to 32 °C: ½–1½ minutes			

Cat. no.	Size (ml)	Applicator	Ctn. qty.	Ctn. wt. (lb)
VC9983C	473	Dauber	24	30.0
VC9985C	118	Dauber	24	7.5

Meets ASTM D-2564