Titanium Nitride (TiN) Coated HSS Fractional Straight Shank Jobber Length Drill Bits with 135˚ Split Point (Series 639/637)

63724

- Titanium Nitride coating resists heat and friction, providing up to six times longer life than standard high speed steel bits.
- 135° split-point tip starts drilling immediately and eliminates "walking."
- Straight shank.

Sets:

Metal Index: 63737, 3018003

*Note: 2 bits per card

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
1/16"	.0625	7/8"	1-7/8"	63904*	63704ZR
5/64"	.0781	1"	2"	63905*	63705ZR
3/32"	.0938	1-1/8"	2-1/4"	63906*	63706ZR
7/64"	.1094	1-1/2"	2-5/8"	63907*	63707ZR
1/8"	.1250	1-5/8"	2-3/4"	63908*	63708
9/64"	.1406	1-3/4"	2-7/8"	63909	63709ZR
5/32"	.1563	2"	3-1/8"	63910	63710
11/64"	.1719	2-1/8"	3-1/4"	63911	63711ZR
3/16"	.1875	2-5/16"	3-1/2"	63912	63712
13/64"	.1563	2-7/16"	3-5/8"	63913	63713ZR
7/32"	.2188	2-1/2"	3-3/4"	63914	63714ZR
15/64"	.2344	2-5/8"	3-7/8"	63915	63715ZR
1/4"	.2500	2-3/4"	4"	63916	63716
17/64"	.2656	2-7/8"	4-1/8"	–	63717
9/32"	.2812	2-15/16"	4-1/4"	63918	63718
19/64"	.2969	3-1/16"	4-3/8"	–	63719
5/16"	.3125	3-3/16"	4-1/2"	63920	63720ZR
21/64"	.3281	3-5/16"	4-5/8"	–	63721ZR
11/32"	.3438	3-7/16"	4-3/4"	63922	63722
23/64"	.3594	3-1/2"	4-7/8"	–	63723
3/8"	.3750	3-5/8"	5"	63924	63724
25/64"	.3906	3-3/4"	5-1/8"	–	63725
13/32"	.4063	3-7/8"	5-1/4"	63926	63726
27/64"	.4219	3-15/16"	5-3/8"	–	63727
7/16"	.4375	4-1/16"	5-1/2"	63928	63728
29/64"	.4531	4-3/16"	5-5/8"	–	63729
15/32"	.4689	4-5/16"	5-3/4"	63930	63730
31/64"	.4844	4-3/8"	5-7/8"	–	63731ZR
1/2"	.5000	4-1/2"	6"	63932	63732ZR

Black & Gold HSS Fractional Straight Shank Jobber Length Drill Bits with 135˚ Split Point (Series 30190)

3019016B

- 135° split-point tip starts drilling immediately and eliminates "walking."
- Engineered with premium high speed steel with black and gold oxide coating for corrosion resistance.
- 3-flatted shank on 3/16" and above sizes for exceptional grip on chuck.

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
3/64"	.0469	3/4"	1-3/4"	–	3019003B
1/16"	.0625	7/8"	1-7/8"	–	3019004B
5/64"	.0781	1"	2"	–	3019005B
3/32"	.0938	1-1/8"	2-1/4"	–	3019006B
7/64"	.1094	1-1/2"	2-5/8"	–	3019007B
1/8"	.1250	1-5/8"	2-3/4"	–	3019008B
9/64"	.1406	1-3/4"	2-7/8"	–	3019009B
5/32"	.1563	2"	3-1/8"	–	3019010B
11/64"	.1719	2-1/8"	3-1/4"	–	3019011B
3/16"	.1875	2-5/16"	3-1/2"	–	3019012B
13/64"	.2031	2-7/16"	3-5/8"	–	3019013B
7/32"	.2188	2-1/2"	3-3/4"	–	3019014B
15/64"	.2344	2-5/8"	3-7/8"	–	3019015B
1/4"	.2500	2-3/4"	4"	–	3019016B
17/64"	.2656	2-7/8"	4-1/8"	–	3019017B
9/32"	.2813	2-15/16"	4-1/4"	–	3019018B
19/64"	.2969	3-1/16"	4-3/8"	–	3019019B
5/16"	.3125	3-3/16"	4-1/2"	–	3019020B
21/64"	.3281	3-5/16"	4-5/8"	–	3019021B
11/32"	.3438	3-7/16"	4-3/4"	–	3019022B
23/64"	.3594	3-1/2"	4-7/8"	–	3019023B
3/8"	.3750	3-5/8"	5"	–	3019024B
25/64"	.3906	3-3/4"	5-1/8"	–	3019025B
13/32"	.4063	3-7/8"	5-1/4"	–	3019026B
27/64"	.4219	3-15/16"	5-3/8"	–	3019027B
7/16"	.4375	4-1/16"	5-1/2"	–	3019028B
29/64"	.4531	4-3/16"	5-5/8"	–	3019029B
15/32"	.4688	4-5/16"	5-3/4"	–	3019030B
31/64"	.4844	4-3/8"	5-7/8"	–	3019031B
1/2"	.5000	4-1/2"	6"	–	3019032B