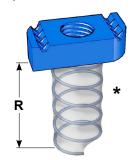


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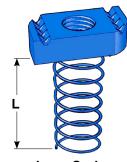
CONTENTS INDEX GENERAL INFO. CONTACT US

### **CLAMPING NUTS**

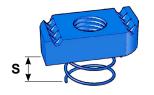
Sasco Clamping Nuts are fundamental to the Sasco Suspension System. They ensure positive locking between the nut's serrated grooves and the Strut Channel. When they are inserted anywhere along the continuous slot of the channel they allow attachment of fittings without drilling or welding. If changes are required, fittings are easily adjusted, removed or reused.



Regular Spring
Used in all 1 5/8" wide
Strut Channels except
S5, S6 and S7.



Long Spring
Used in Strut Channels
S1 and S9.



Short Spring
Used in Strut Channels
S5, S6 and S7.



Without Spring
Used in all 1 5/8" wide
Strut Channels.

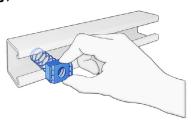
Thread Size	Catalogue Numbers					Spring Length		
Imperial	Regular Spring	Long Spring	<b>S</b> hort Spring	<b>W</b> ithout Spring	R	L	S	
1/4" - 20	S14 *	-	S14S	S14W	1.5"	-	0.375"	
5/16" - 18	S516*	-	S516S	S516W	1.5"	-	0.375"	
3/8" - 16	-	-	S3814S	-	1.5"	-	0.375"	
3/8" - 16	S38 *	S38L	-	S38W	1.5"	2.875"	-	
1/2" - 13	S12 *	S12L	S12S	S12W	1.5"	2.875"	0.750"	
5/8" - 11	S58	S58L	-	S58W	1.5"	2.875"	-	
3/4" - 10	S34	S34L	-	S34W	1.5"	2.875"	-	
Metric								
M6 - 1.00	S6M	-	S6MS	S6MW	38 mm	-	20 mm	
M8 - 1.25	S8M	-	S8MS	S8MW	38 mm	-	20 mm	
M10 - 1.50	S10M	-	S10MS	S10MW	38 mm	-	20 mm	
M12 - 1.75	S12M	-	S12MS	S12MW	38 mm	-	20 mm	

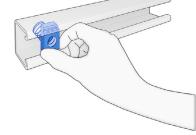
\*Sasco Clamping Nuts marked with asterisks have plastic sleeves eliminating tangling during shipping and installation.

Steel Clamping Nuts are produced from hot rolled steel ASTM A108 Grades 1015 or 1020. Standard finish is electroplated zinc.

Some sizes available in stainless steel Type 316, hot dip galvanized, aluminum and fibreglass. Consult Sasco for availability.

#### Easy, Fast Installation:







90° Align fitting and tighten bolt

Insert Clamping Nut

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CONTENTSINDEXGENERAL INFO.CONTACT US

# **CLAMPING NUTS**

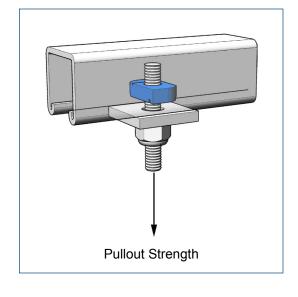
# **Pullout and Resistance to Slip Loads**

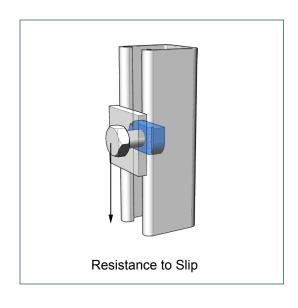
#### Values are based on these recommended torques for Grade 2 bolts:

Bolt	(Inches)	1/4	5/16	3/8	1/2	5/8	3/4
Diameter	(mm)	6	8	10	12	-	-
Recommended	(Ft·Lbs)	6	11	19	50	100	125
Torque	(N·m)	8	15	26	68	136	170

		12 Gauge Strut			14 Gauge Strut				16 Gauç	ge Strut		
Thread Size	Max. Al Pul Stre	lout	Resis		Max. All Pull Stre	out	Resis			lowable lout ngth	Resis	
Imperial	Lbs	kN	Lbs	kN	Lbs	kN	Lbs	kN	Lbs	kN	Lbs	kN
1/4" - 20	600	2.67	300	1.33	600	2.67	300	1.33	600	2.67	300	1.33
5/16" - 18	750	3.33	450	2.00	750	3.33	450	200	750	3.33	450	2.00
S3814S	1500	6.67	800	3.56	1400	6.23	750	3.34	1000	4.45	750	3.34
3/8" - 16	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45
1/2" - 13	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45
5/8" - 11	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45
3/4" - 10	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45
Metric												
M6 - 1.00	600	2.67	300	1.33	600	2.67	300	1.33	600	2.67	300	1.33
M8 - 1.25	750	3.33	450	2.00	750	3.33	450	2.00	750	3.33	450	2.00
M10 - 1.50	1500	6.67	800	3.56	1400	6.23	750	3.34	1000	4.45	750	3.34
M12 - 1.75	2000	8.90	1500	6.67	1400	6.23	1000	4.45	1000	4.45	1000	4.45

Minimum safety factor of 3.





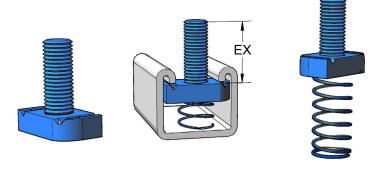
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CONTENTS INDEX GENERAL INFO. CONTACT US

# **STUD NUTS**

All Sasco Clamping Nuts are available as Stud Nuts (**SN**). To specify, select Clamping Nut (S38, S34S, S12W, etc.) and length of exposed thread (EX).

An S38 Stud Nut with a  $\underline{1} \underline{1/2}$  inch thread exposure is S38SN $\underline{112}$ EX as a Part Number. An S38 Stud Nut with a  $\underline{2}$  inch thread exposure is S38SN $\underline{2}$ EX.



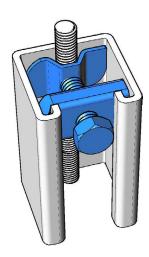
# SEISMIC HANGER ROD STIFFENER

Sasco Seismic Hanger Rod Stiffener fastens 1 5/8" (41.3 mm) wide x 1 5/8" (41.3 mm) SR2 Strut Channel to the hanger rod as required by the design engineer.

Secures 3/8" through 5/8" diameter rod.

For more detail, refer to the Sasco Seismic Restraint Design Manual.

Standard finish is electroplated zinc. Stainless steel available upon request.



SR38-RS



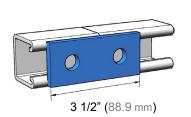
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CONTENTSINDEXGENERAL INFO.CONTACT US

To assist in the selection of the proper fitting for your application, Sasco fittings, many of which have multiple applications, are grouped according to their most common use.

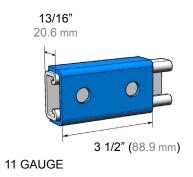
# **SPLICING CONNECTIONS**

#### TWO HOLE SPLICE PLATE



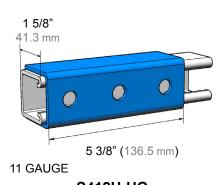
**S110P-HG** 

# TWO HOLE SPLICE PLATE



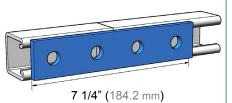
S409U-HG

#### THREE HOLE SPLICE PLATE



S412U-HG

#### FOUR HOLE SPLICE PLATE



**S114P-HG** 

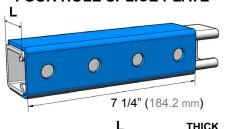
#### FOUR HOLE SPLICE PLATE



Supplied with four 1/4" x 5/8" FHMS and four S14W Clamping Nuts.

	-	_	
S710E-G	1 5/8"	(41.3 mm)	S
S712E-G	13/16"	(20.6 mm)	S

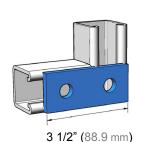
#### **FOUR HOLE SPLICE PLATE**



	-	-	IIIIOI
S417U-HG	3 1/4"	(82.6 mm)	1/4"
S415U-HG	2 7/16"	(61.9 mm)	1/4"
S413U-HG	2"	(50.8 mm)	11 Ga.
S414U-HG	1 5/8"	(20.6 mm)	11 Ga.

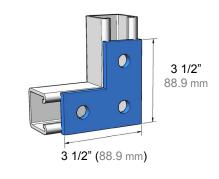
# **CORNER CONNECTIONS**

#### TWO HOLE FLAT PLATE



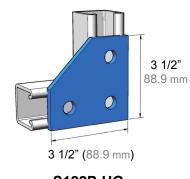
**S110P-HG** 

#### THREE HOLE FLAT PLATE



**S119P-HG** 

#### THREE HOLE FLAT PLATE



**S122P-HG** 

GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

Finish Suffix Legend:	
Hot Dip Galvanized After Fabrication	-HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6

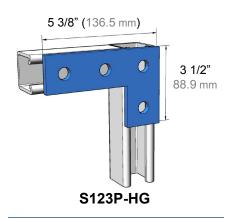
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CONTENTS INDEX GENERAL INFO. CONTACT US

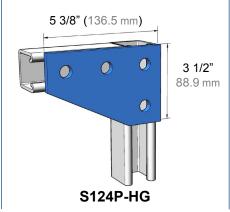
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# **CORNER CONNECTIONS**

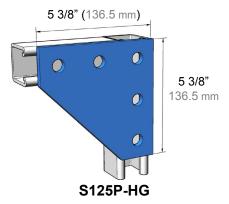
#### **FOUR HOLE FLAT PLATE**



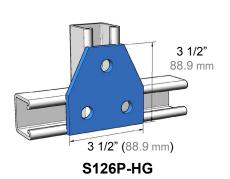
#### FOUR HOLE FLAT PLATE



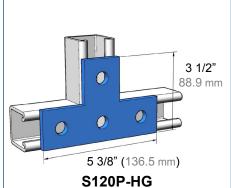
#### **FIVE HOLE FLAT PLATE**



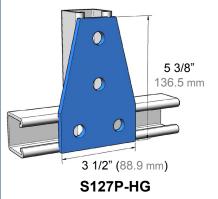
#### THREE HOLE TEE PLATE



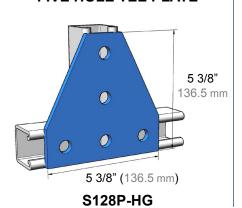
**FOUR HOLE TEE PLATE** 



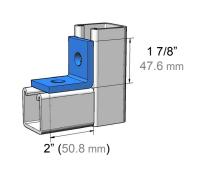
**FOUR HOLE TEE PLATE** 



#### **FIVE HOLE TEE PLATE**

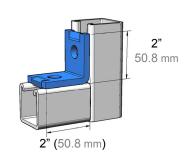


**TWO HOLE 90° FITTING** 



**S206A-HG** 

#### **TWO HOLE 90° FITTING**



**S207A-HG** 

GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

Finish Suffix Legend:	
Hot Dip Galvanized After Fabrication	-HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6



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**CONTENTS INDEX GENERAL INFO. CONTACT US** 

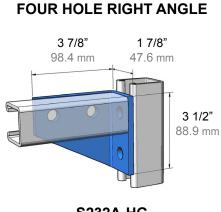
To assist in the selection of the proper fitting for your application, Sasco fittings, many of which have multiple applications, are grouped according to their most common use.

# **CORNER CONNECTIONS**

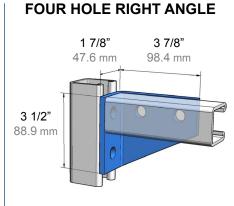
# THREE HOLE 90° FITTING 3 7/8" 98.4 mm 1 7/8"

**S210A-HG** 

47.6 mm

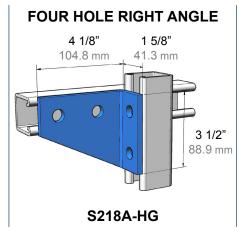


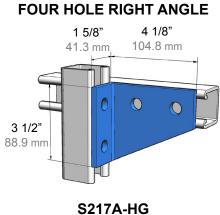
**S232A-HG** 



**S233A-HG** 

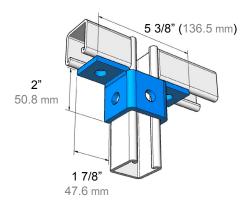
# **THREE HOLE 90° FITTING** 3 3/8" 85.7 mm 1 7/8" 47.6 mm 1 7/8" (47.6 mm) S528W-HG RIGHT HAND **\$529W-HG** LEFT HAND (shown)





# **CROSSING CONNECTIONS**

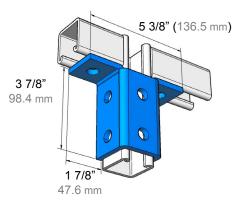
#### **FIVE HOLE WING FITTING**



	S536W-HG					
GENERAL DATA	(Inches)	(mm)				
Hole Diameter	9/16	14.3				
Hole Spacing from End	13/16	20.6				
Hole Spacing on Centre	1 7/8	47.6				
Width	1 1/2	38.1				
Thickness	1/4	6.4				

Dimensions are to outside edge unless otherwise indicated.

#### **EIGHT HOLE WING FITTING**



**S537W-HG** 

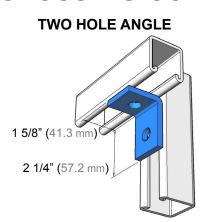
Finish Suffix Legend:	
Hot Dip Galvanized After Fabrication	-HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6

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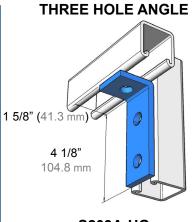
<u>CONTENTS</u> <u>INDEX</u> <u>GENERAL INFO.</u> <u>CONTACT US</u>

To assist in the selection of the proper fitting for your application, Sasco fittings, many of which have multiple applications, are grouped according to their most common use.

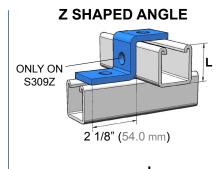
# **CROSSING CONNECTIONS**





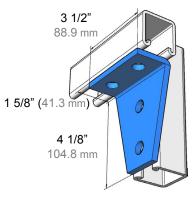


S209A-HG

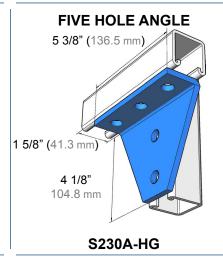


	L	
S315Z-HG	3 1/4"	82.6 mm
S313Z-HG	2 7/16"	61.9 mm
S309Z-HG	1 5/8"	41.3 mm
S312Z-HG	1"	25.4 mm
S301Z-HG	13/16"	20.6 mm

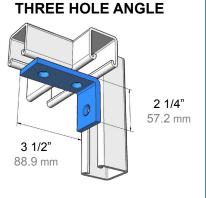




S235A-HG



FOUR HOLF ANGLE

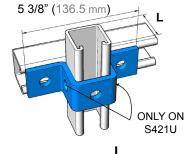


**S212A-HG** 

FOUR HOLE ANGLE	
4 1/8" 104.8 mm	

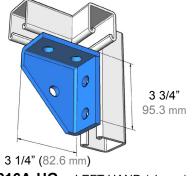
**S214A-HG** 

#### **U SHAPED FITTING**



	_	
S425U-HG	3 1/4"	82.6 mm
S424U-HG	2 7/16"	61.9 mm
S421U-HG	1 5/8"	41.3 mm
S420U-HG	1"	25.4 mm
S419U-HG	13/16"	20.6 mm

#### **FIVE HOLE ANGLE**



**S216A-HG** LEFT HAND (shown) **S215A-HG** RIGHT HAND

GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

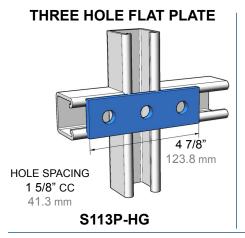
Finish Suffix Legend:	
Hot Dip Galvanized After Fabrication	-HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6

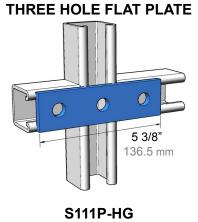
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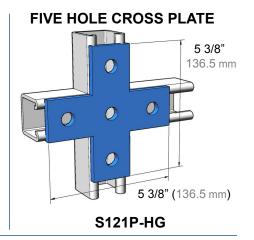
<u>CONTENTS</u> <u>INDEX</u> <u>GENERAL INFO.</u> <u>CONTACT US</u>

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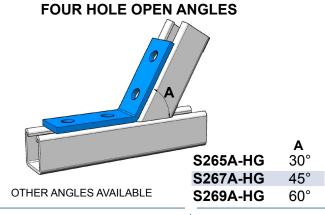
# **CROSSING CONNECTIONS**

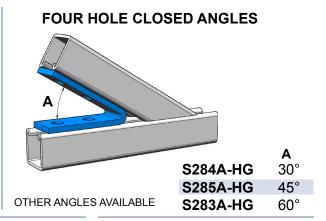




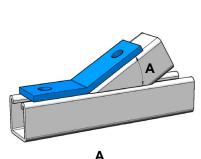


## **ANGLE CONNECTIONS**



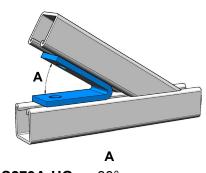


#### TWO HOLE OPEN ANGLES



S258A-HG	30°	
S255A-HG	45°	OTHER ANGLES
S253A-HG	60°	AVAILABLE

# TWO HOLE CLOSED ANGLES



	_	
S279A-HG	30°	
S278A-HG	45°	OTHER ANGLES
S276A-HG	60°	AVAILABLE

# THREE HOLE ADJUSTABLE PLATE 3" 76.2 mm 1 7/8" 47.6 mm 7/8" 22.2 mm S117P-HG

n)
1.3
0.6
7.6
3.1
3.4

Finish Suffix Legend:	
Hot Dip Galvanized After Fabrication	-HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6

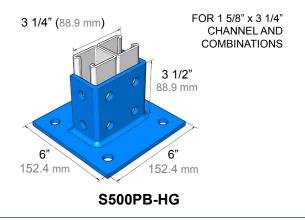


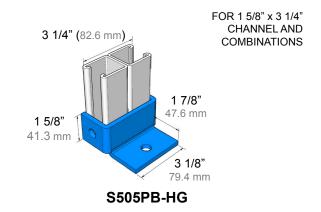
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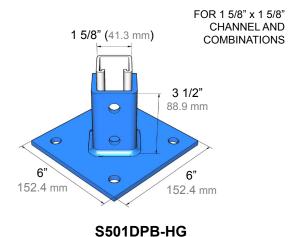
CONTENTS INDEX GENERAL INFO. CONTACT US

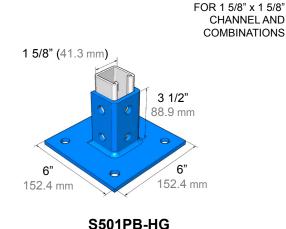
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# **POST BASES**



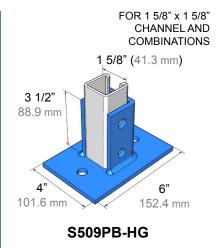






FOR 1 5/8" x 1 5/8" CHANNEL AND COMBINATIONS
1 5/8" (41.3 mm)
1 1/2"
38.10 mm
6"
152.4 mm
S503PB-HG

FOR 1 5/8" x 1 5/8" CHANNEL AND COMBINATIONS		
1 5/8" (41.3 mm)		
3 1/2" 88.9 mm 152.4 mm 101.6 mm		
S508PB-HG		



GENERAL DATA	(Inches)	(mm)
Hole Diameter	9/16	14.3
Hole Spacing from End	13/16	20.6
Hole Spacing on Centre	1 7/8	47.6
Width	1 1/2	38.1
Thickness	1/4	6.4

Finish Suffix Legend:	
Hot Dip Galvanized After Fabrication	-HG
Pre-galvanized	-G
Electroplated Zinc	-EG
Stainless Steel Type 304	-SS4
Stainless Steel Type 316	-SS6