STEEL S.A.E. O-RING BOSS ADAPTERS

(BUNA-N O-RING STANDARD)

CONNECTOR (LONG STYLE) Tube To Male O-Ring

PART No.	Tube	O-Ring
S3648L-4	1/4	7/16 - 20
S3648L-5	5/16	1/2 - 20
S3648L-6	3/8	9/16 - 18
S3648L-68	3/8	3/4 - 16
S3648L-8	1/2	3/4 - 16
S3648L-10	5/8	7/8 - 14
S3648L-12	3/4	1-1/16 - 12
S3648L-14	7/8	1-3/16 - 12
S3648L-16	1	1-5/16 - 12
S3648L-20	1-1/4	1-5/8 - 12
S3648L-24	1-1/2	1-7/8 - 12

UNION Male O-Ring To Male O-Ring

PART No.	O-Ring
S3642-4	7/16 - 20
S3642-6	9/16 - 18
S3642-8	3/4 - 16
S3642-10	7/8 - 14
S3642-12	1-1/16 - 12
S3642-16	1-5/16 - 12
S3642-20	1-5/8 - 12

PLUG Counter Sunk Hex

PART No.	O-Ring
S3618-2	5/16 - 24
S3618-3	3/8 - 24
S3618-4	7/16 - 20
S3618-5	1/2 - 20
S3618-6	9/16 - 18
S3618-8	3/4 - 16
S3618-10	7/8 - 14
S3618-12	1-1/16 - 12
S3618-14	1-3/16 - 12
S3618-16	1-5/16 - 12
S3618-20	1-5/8 - 12
S3618-24	1-7/8 - 12
S3618-32	2-1/2 - 12

PLUG Hex Head

PART No.	O-Ring
S3621-2	5/16 - 24
S3621-3	3/8 - 24
S3621-4	7/16 - 20
S3621-5	1/2 - 20
S3621-6	9/16 - 18
S3621-8	3/4 - 16
S3621-10	7/8 - 14
S3621-12	1-1/16 - 12
S3621-14	1-3/16 - 12
S3621-16	1-5/16 - 12
S3621-20	1-5/8 - 12
S3621-24	1-7/8 - 12
S3621-32	2-1/2 - 12

Adjustable O-Ring Lock Nut

PART No.	O-Ring
S3631N-4	7/16 - 20
S3631N-5	1/2 - 20
S3631N-6	9/16 - 18
S3631N-8	3/4 - 16
S3631N-10	7/8 - 14
S3631N-12	1-1/16 - 12
S3631N-14	1-3/16 - 12
S3631N-16	1-5/16 - 12

BUNA-N O-RING

PART No.	O-Ring	Dia.
S3631R-2	1/8	.239
S3631R-3	3/16	.301
S3631R-4	1/4	.351
S3631R-5	5/16	.414
S3631R-6	3/8	.468
S3631R-8	1/2	.644
S3631R-10	5/8	.755
S3631R-12	3/4	.924
S3631R-14	7/8	1.048
S3631R-16	1	1.171
S3631R-20	1-1/4	1.475
S3631R-24	1-1/2	1.720
S3631R-32	2	2.337

VITON O-RING

PART No.	O-Ring	Dia.
S3631VO-2	1/8	.239
S3631VO-3	3/16	.301
S3631VO-4	1/4	.351
S3631VO-5	5/16	.414
S3631VO-6	3/8	.468
S3631VO-8	1/2	.644
S3631VO-10	5/8	.755
S3631VO-12	3/4	.924
S3631VO-14	7/8	1.048
S3631VO-16	1	1.171
S3631VO-20	1-1/4	1.475
S3631VO-24	1-1/2	1.720
S3631VO-32	2	2.337

90° ELBOW Male O-Ring To Female Pipe

PART No.	O-Ring	Pipe
S3616-4A	7/16 - 20	1/8
S3616-4B	7/16 - 20	1/4
S3616-5A	1/2 - 20	1/8
S3616-6B	9/16 - 18	1/4
S3616-6C	9/16 - 18	3/8
S3616-8C	3/4 - 16	3/8
S3616-8D	3/4 - 16	1/2
S3616-10D	7/8 - 14	1/2
S3616-12D	1-1/16 - 12	1/2
S3616-12E	1-1/16 - 12	3/4
S3616-14E	1-3/16 - 12	3/4
S3616-16E	1-5/16 - 12	3/4
S3616-16H	1-5/16 - 12	1
S3616-20J	1-5/8 - 12	1-1/4
S3616-24K	1-7/8 - 12	1-1/2
S3616-32M	2-1/2 - 12	2

90° ELBOW Tube To Male O-Ring

PART No.	Tube	O-Ring
S3649-2	1/8	5/16 - 24
S3649-3	3/16	3/8 - 24
S3649-4	1/4	7/16 - 20
S3649-42	1/4	5/16 - 24
S3649-45	1/4	1/2 - 20
S3649-46	1/4	9/16 - 18
S3649-48	1/4	3/4 - 16
S3649-5	5/16	1/2 - 20
S3649-54	5/16	7/16 - 20
S3649-56	5/16	9/16 - 18
S3649-58	5/16	3/4 - 16
S3649-6	3/8	9/16 - 18
S3649-64	3/8	7/16 - 20
S3649-65	3/8	1/2 - 20
S3649-68	3/8	3/4 - 16
S3649-610	3/8	7/8 - 14
S3649-612	3/8	1-1/16 - 12
S3649-8	1/2	3/4 - 16
S3649-84	1/2	7/16 - 20
S3649-86	1/2	9/16 - 18
S3649-810	1/2	7/8 - 14
S3649-812	1/2	1-1/16 - 12
S3649-816	1/2	1-5/16 - 12
S3649-10	5/8	7/8 - 14
S3649-106	5/8	9/16 - 18
S3649-108	5/8	3/4 - 16
S3649-1012	5/8	1-1/16 - 12
S3649-1016	5/8	1-5/16 - 12
S3649-12	3/4	1-1/16 - 12
S3649-126	3/4	9/16 - 18
S3649-128	3/4	3/4 - 16
S3649-1210	3/4	7/8 - 14
S3649-1214	3/4	1-3/16 - 12
S3649-1216	3/4	1-5/16 - 12
S3649-1220	3/4	1-5/8 - 12
S3649-14	7/8	1-3/16 - 12
S3649-16	1	1-5/16 - 12
S3649-168	1	3/4 - 16
S3649-1610	1	7/8 - 14
S3649-1612	1	1-1/16 - 12
S3649-1614	1	1-3/16 - 12
S3649-1620	1	1-5/8 - 12
S3649-20	1-1/4	1-5/8 - 12
S3649-2012	1-1/4	1-1/16 - 12
S3649-2016	1-1/4	1-5/16 - 12
S3649-2024	1-1/4	1-7/8 - 12
S3649-24	1-1/2	1-7/8 - 12
S3649-2416	1-1/2	1-5/16 - 12
S3649-2420	1-1/2	1-5/8 - 12
S3649-32	2	2-1/2 - 12
S3649-3224	2	1-7/8 - 12

90° ELBOW (LONG STYLE) Tube To Male O-Ring

PART No.	Tube	O-Ring
S3649L-4	1/4	7/16 - 20
S3649L-6	3/8	9/16 - 18
S3649L-68	3/8	3/4 - 16
S3649L-8	1/2	3/4 - 16
S3649L-810	1/2	7/8 - 14
S3649L-10	5/8	7/8 - 14
S3649L-12	3/4	1-1/16 - 12
S3649L-16	1	1-5/16 - 12