Vitrified Dressing Sticks

Aluminum Oxide (White)

For dressing and cleaning cBN wheels; these sticks also work well for diamond wheels.

Silicon Carbide (Black)

Coarse grit (16 - 46) and hard-grade (R and harder) sticks are used for dressing conventional vitrified wheels. Finer grit and softer grades are used for dressing diamond wheels.

AVAILABILITY

TIER: BETTER
BRAND: Norton

SIZE (T x W x L)	STD. PKG.	SPEC.	PART NO.
Vitrified Dressing Sticks – Aluminum Oxide			
3/8 x 3/4 x 4	5	38A150-IVBE	61463639635
1/2 x 1/2 x 4	5	38A220-HVBE	61463610555
1/2 x 1/2 x 6	5	38A150-IVBE	61463610303
		38A220-HVBE	61463610103
1/2 x 3/4 x 4	5	38A60-LVBE	61463610415
3/4 x 3/4 x 3	5	38A90-KVBE	61463654666
		38A90-MVBE	61463653190
3/4 x 3/4 x 4	5	38A60-LVBE	61463610440
		38A80-MVBE	61463610362
		38A90-LV	61463639632
		38A150-HVBE	61463610291
		38A150-IVBE	61463610368
		38A220-HVBE	61463610290
		38A240-HVBE	61463655603
3/4 x 3/4 x 8	5	38A220-HVBE	61463610280
1 x 1 x 6	5	38A150-HVBE	61463610405
		38A150-IVBE	61463610453
		38A220-HVBE	61463610406
1 x 1 x 8	5	38A120-IVBE	61463610390
		38A150-IVBE	61463610455

AVAILABILITY

TIER: BETTER
BRAND: Norton

SIZE (T x W x L)	STD. PKG.	SPEC.	PART NO.
Vitrified Dressing Sticks – Silicon Carbide			
1/2 x 1/2 x 6	5	37C24-SVK	61463610285
		37C100-LV	61463610201
		37C150-KV	61463610205
		37C150-LV	61463610206
		37C150-MV	61463610207
		37C220-KV	61463610214
3/4 x 3/4 x 6	5	37C150-LV	61463610375
1 x 1 x 6	5	37C20-SVK	61463610459
		37C24-SVK	61463610462
		37C24-TVK	61463610354
		37C46-RVK	61463610466
		37C80-NV	61463610393
		37C150-KV	61463610438
		37C220-KV	61463610398
1 x 1 x 6 (retail carded)	5	S/C Medium Grit	07660710466
1 x 1 x 8	5	37C20-SVK	61463610469
		37C24-SVK	61463610471
1 x 2 x 8	5	37C16-TVK	61463610482
		37C24-TVK	61463610485
2 x 2 x 8	5	37C24-SVK	61463610490
SIZE (D x L)	**STD. PKG.**	**SPEC.**	**PART NO.**
Vitrified Round Dressing Sticks – Silicon Carbide			
1/2 x 6	5	37C24-SVK	61463610371
1 x 6	5	S/C Ex-C (JT276)	61463687905

Vitrified Superfine Sticks

For dressing superabrasive wheels.

AVAILABILITY

TIER: BETTER
BRAND: Norton

SIZE (T x W x L)	STD. PKG.	SPEC.	PART NO.
Vitrified Superfine Sticks			
1/2 x 1/2 x 6	5	NMVC320-J5VCA	61463610599
		NMVC400-J5VCA	61463650324
1 x 1 x 6	5	NMVC320-J5VCA	61463610605
		NMVC400-J5VCA	61463650450
1 x 1 x 8	5	NSA320-H8V	61463610597

Offhand Grinding Wheel Dressing Stick and Holder

This convenient metal holder is widely used by mechanics and foundry-men for truing, dressing and changing the face of the wheel. The JT246 dressing stick – an extra coarse grit silicon carbide for dressing conventional vitrified wheels – is firmly held and adjusted by the knurled control.

AVAILABILITY

TIER" BETTER
BRAND: Norton

SIZE (D x L)	SPEC.	MIN./STD. PKG.	PRODUCT NO.	PART NO.
Offhand Grinding Wheel Dressing Stick and Holder				
1/2 x 6 Round	Silicon Carbide Extra Coarse Grit Round Dressing Stick	5/10	JT246	61463687900
10 Overall	Dressing Stick Holder	5/10	H6	61463687895