



Nothing but **HEAVY DUTY.**<sup>®</sup>

## JIG SAW BLADES

### BI-METAL BLADES

- Combines high speed steel and high carbon steel for extreme versatility

### HIGH SPEED STEEL BLADES

- Fully hardened blade for cutting ferrous and non-ferrous metals

### HIGH CARBON STEEL BLADES

- Good for soft materials like wood and plastic

### T-Shank



### U-Shank



	Length	TPI	Part Number	Qty	Blade Material	Recommended Use	Shank	
GENERAL PURPOSE	4"	6	48-42-5300	5	Bi-Metal	Fast cutting, nail embedded wood	T-Shank	
	4"	10	48-42-5310	5	Bi-Metal	Fast cutting, nail embedded wood	T-Shank	
	3"	12	48-42-5390	5	Bi-Metal	Scroll cutting in wood & metal	T-Shank	
	4"	6	48-42-5200	5	High Carbon Steel	Very fast rough cutting, wood	T-Shank	
	4"	8	48-42-5220	5	High Carbon Steel	Fast straight cutting, wood	T-Shank	
	4"	6	48-42-2300	5	Bi-Metal	Fast cutting, nail embedded wood	U-Shank	
	4-1/8"	10	48-42-2310	5	Bi-Metal	Fast cutting, nail embedded wood	U-Shank	
	2-3/4"	12	48-42-2390	5	Bi-Metal	Scroll cutting in wood & metal	U-Shank	
	4"	6	48-42-0200	5	High Carbon Steel	Very fast rough cutting, wood	U-Shank	
	4"	8	48-42-0220	5	High Carbon Steel	Fast straight cutting, wood	U-Shank	
WOOD CUTTING	4"	6	48-42-5302	5	Bi-Metal	Very fast clean cutting	T-Shank	
	4"	10	48-42-5311	5	Bi-Metal	Fast clean cutting	T-Shank	
	3"	20	48-42-5385	5	Bi-Metal	Scroll cutting in wood & laminates	T-Shank	
	4"	6	48-42-5421	5	High Carbon Steel	Very fast rough cutting	T-Shank	
	4"	6	48-42-5500	5	High Carbon Steel	Very fast clean cutting	T-Shank	
	4"	6	48-42-5512	5	High Carbon Steel	Very fast, rough curve cutting	T-Shank	
	4"	10	48-42-5240	5	High Carbon Steel	Clean cutting	T-Shank	
	4"	10	48-42-5540	5	High Carbon Steel	Reverse tooth, no top splinters	T-Shank	
	3"	12	48-42-5640	5	High Carbon Steel	Clean scroll cutting	T-Shank	
	4"	6	48-42-2302	5	Bi-Metal	Very fast clean cutting	U-Shank	
	4"	10	48-42-2311	5	Bi-Metal	Fast clean cutting	U-Shank	
	2-3/4"	20	48-42-2385	5	Bi-Metal	Scroll cutting in wood & laminates	U-Shank	
	4"	6	48-42-0421	5	High Carbon Steel	Very fast rough cutting	U-Shank	
	4"	6	48-42-0500	5	High Carbon Steel	Very fast clean cutting	U-Shank	
	3-1/8"	8	48-42-0240	5	High Carbon Steel	Clean cutting	U-Shank	
	3-5/8"	10	48-42-0540	5	High Carbon Steel	Straight clean cutting	U-Shank	
	4"	10	48-42-0640	5	High Carbon Steel	Reverse tooth, no top splinters	U-Shank	
	2-3/4"	12	48-42-0650	5	High Carbon Steel	Clean scroll cutting	U-Shank	
	METAL CUTTING	4"	8	48-42-5850	5	Bi-Metal	Aluminum, non-ferrous metals	T-Shank
		3"	14	48-42-5190	5	Bi-Metal	Thick metal over 1/4 inch thick	T-Shank
5-1/4"		14	48-42-5192	5	Bi-Metal	Thick metal, tubing, etc.	T-Shank	
3"		18	48-42-5121	5	Bi-Metal	Metal over 1/8 inch thick	T-Shank	
3"		24	48-42-5161	5	Bi-Metal	Metal under 1/8 inch thick	T-Shank	
5-1/4"		24	48-42-5166	5	Bi-Metal	Thin metal under 1/8 inch thick	T-Shank	
3"		14	48-42-5101	5	High Speed Steel	Metal over 1/4 inch thick	T-Shank	
4"		8	48-42-0850	5	Bi-Metal	Aluminum, non-ferrous metals	U-Shank	
3-5/8"		14	48-42-2190	5	Bi-Metal	Thick metal over 1/4 inch thick	U-Shank	
5"		14	48-42-2192	5	Bi-Metal	Thick metal, tubing, etc.	U-Shank	
2-3/4"		18	48-42-2120	5	Bi-Metal	Metal over 1/8 inch thick	U-Shank	
2-3/4"		24	48-42-2160	5	Bi-Metal	Metal under 1/8 inch thick	U-Shank	
5"		24	48-42-2166	5	Bi-Metal	Thin metal under 1/8 inch thick	U-Shank	
2-3/4"		14	48-42-0101	5	High Speed Steel	Metal over 1/4 inch thick	U-Shank	
2-3/4"		18	48-42-0120	5	High Speed Steel	Metal over 1/8 inch thick	U-Shank	
2-3/4"		24	48-42-0140	5	High Speed Steel	Metal under 1/8 inch thick	U-Shank	
SPECIALTY	2-3/4"	GRIT	48-42-0801	5	Carbide-Tipped	Ceramics, tile	U-Shank	

## JIG SAW BLADE SETS

5 Pk T-Shank Blade Assortment 49-22-1178	5 Pk U-Shank Blade Assortment 49-22-1168
<b>Includes:</b> <ul style="list-style-type: none"> <li>48-42-5121 Metal cutting blade</li> <li>48-42-5190 Metal cutting blade</li> <li>48-42-5310 General purpose blade</li> <li>48-42-5161 Metal cutting blade</li> <li>48-42-5300 General purpose blade</li> </ul>	<b>Includes:</b> <ul style="list-style-type: none"> <li>48-42-2120 Metal cutting blade</li> <li>48-42-2300 General purpose blade</li> <li>48-42-2310 General purpose blade</li> <li>48-42-2160 Metal cutting blade</li> <li>48-42-2190 Metal cutting blade</li> </ul>