



# THUNDERBOLT® TWIST DRILL BITS

## METAL DRILLING SELECTION GUIDE

1 Identify the material to be cut in the columns below

2 Follow the column down to find the accessory with **BEST PERFORMANCE** or **ACCEPTABLE PERFORMANCE**

	CLEAN WOOD	PVC & PLASTICS	ALUMINUM & OTHER NON-FERROUS METALS	PLATE STEEL (1" - 2")	PLATE STEEL (1/2" - 1")	PLATE STEEL (1/4" - 1/2")	METAL (3/16" - 1/4")	METAL (1/8" - 3/16")	SHEET METAL (UP TO 1/8")	CAST IRON	STAINLESS STEEL	PLASTER/ DRYWALL	MILD STEEL	HIGH ALLOY STEEL
BLACK OXIDE														
TITANIUM														
COBALT														
STEP BITS														
CARBIDE TOOTH SHEET METAL CUTTERS														
CARBIDE TOOTH PLATE STEEL CUTTERS														
1" ANNULAR CUTTERS														
2" ANNULAR CUTTERS														
1 PC STEEL HAWG® CUTTER														
THREADED STEEL HAWG® CUTTER														
QUICK CHANGE TANG STEEL HAWG® CUTTER														

## THUNDERBOLT® BLACK OXIDE DRILL BITS

### LONG LIFE

- THUNDERBOLT® drill bits are designed with a thicker web, providing greater strength and longer life

### EFFICIENT CHIP REMOVAL

- Parabolic flute clears chips fast

### PRECISION STARTS, NO WALKING

- 135° split point geometry starts fast, on contact

### CORROSION RESISTANT

- Black oxide coating provides lubricity and resists corrosion of the bit

### NO SPIN SECURE-GRIP™

- 3-Flat shank holds bit secure in drill chuck



Size	Part Number	Qty/Card	Bulk Pack	Bulk Qty
1/16"	48-89-2710	2	48-89-2820	12
5/64"	48-89-2711	2	48-89-2821	12
3/32"	48-89-2712	2	48-89-2822	12
7/64"	48-89-2713	2	48-89-2823	12
1/8"	48-89-2714	2	48-89-2824	12
9/64"	48-89-2715	1	48-89-2825	12
5/32"	48-89-2716	1	48-89-2826	12
11/64"	48-89-2717	1	48-89-2827	12
3/16"	48-89-2718	1	48-89-2828	12
13/64"	48-89-2719	1	48-89-2829	12
7/32"	48-89-2720	1	48-89-2830	12
15/64"	48-89-2721	1	48-89-2831	12
1/4"	48-89-2722	1	48-89-2832	12
17/64"	48-89-2723	1	48-89-2833	6
9/32"	48-89-2724	1	48-89-2834	6
19/64"	48-89-2725	1	48-89-2835	6
5/16"	48-89-2726	1	48-89-2836	6
21/64"	48-89-2727	1	48-89-2837	6
11/32"	48-89-2728	1	48-89-2838	6
23/64"	48-89-2729	1	48-89-2839	6
3/8"	48-89-2730	1	48-89-2840	6
25/64"	48-89-2731	1	48-89-2841	6
13/32"	48-89-2732	1	48-89-2842	6
27/64"	48-89-2733	1	48-89-2843	6
7/16"	48-89-2734	1	48-89-2844	6
29/64"	48-89-2735	1	48-89-2845	6
15/32"	48-89-2736	1	48-89-2846	6
31/64"	48-89-2737	1	48-89-2847	6
1/2"	48-89-2738	1	48-89-2848	6