

HEAVY-DUTY SELFEED BITS & QUICK CHANGE SHANKS

HEAVY-DUTY ACCESSORIES

- FAST, AGGRESSIVE YET BALANCED AND **SMOOTH DRILLING.**
- SPECIALTY STEEL ALLOY HEAT TREATED FOR MAXIMUM TOUGHNESS AND WEAR **RESISTANCE. HARD AND TOUGH!**
- **RESHARPENABLE WITH A STANDARD**
- REMOVABLE AND REPLACEABLE FEED SCREW EFFORTLESSLY PULLS BIT THROUGH MATERIAL.



SELFEED BITS

Inside cutting plane shaves hole radius for clean, smooth holes without pressure.



LARGE SELFEED BITS 3"- 4-5/8"

Double inside cutter blades that shave hole radius for clean, smooth holes without pressure. Replaceable arbor.

BOX PACKAGING CATALOG NUMBER	CLAMSHELL PACKAGING CATALOG NUMBER	DESCRIPTION	SHANK Type	FOR STD. PIPE SIZES
48-25-1001	48-25-1002	1" diameter		1/2"
48-25-1121	48-25-1122	1-1/8" diameter	T	3/4"
48-25-1251	48-25-1252	1-1/4" diameter		
48-25-1371	48-25-1372	1-3/8" diameter	7/16" Hex Quick Change	
48-25-1501	48-25-1502	1-1/2" diameter		1"
48-25-1751	48-25-1752	1-3/4" diameter		1"
48-25-2001	48-25-2002	2" diameter	Shank	1-1/2"
48-25-2121	48-25-2122	2-1/8" diameter		
48-25-2251	48-25-2252	2-1/4" diameter		
48-25-2561	48-25-2562	2-9/16" diameter	V	2"
48-25-3001	N/A	3" diameter	3 Milled flats	2-1/2"*
48-25-3621	N/A	3-5/8" diameter	3 Milled flats	3"*
48-25-4125	N/A	4-1/8" diameter	3 Milled flats	3"**
48-25-4621	N/A	4-5/8" diameter	3 Milled flats	4"*

CAT. NO.	DESCRIPTION		
48-25-6000	Accessory kit for selfeed bits. Includes 5 selfeed screws, 3 set screws and hex wrench		
48-28-6870	Feed screw – Coarse Thread –1/4"		
49-96-0060	Socket wrench – 1/8"		
06-83-2625	Set screw		
48-25-7000	Accessory kit for selfeed bits. Includes 3 selfeed screws, 2 set screws and hex wrench. For 3" and Larger Selfeed Bits.		
48-07-0201	Replaceable arbor. For 3" and Larger Selfeed Bits.		
48-28-6880	Feed screw - Regular Thread - 3/8". For 3" and Larger Selfeed Bits.		
49-96-0070	Socket wrench – 5/32". For 3" and Larger Selfeed Bits.		
06-83-3150	Set screw. For 3" and Larger Selfeed Bits.		

**PVC pipe w/ coupling



*Cast iron or copper pipe size

4-BIT CONTRACTORS' KIT

49-22-0135 Assortment of MILWAUKEE selfeed bits for big hole drilling. Sizes include 1-3/8", 1-1/2", 2-1/8", 2-9/16" diameters. Also 5-1/2" one piece — shank and coupling — extension and carrying case.

SELFEED BIT KIT - CASE ONLY

Case is made of hi-impact polyethylene double wall con-struction for full bit protection. (No metal to metal contact!)

PLUMBERS' KIT CASE: 48-55-0790

CONTRACTORS' KIT CASE (4 OR 7 BIT): 48-55-0775





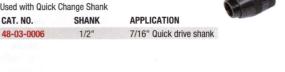
7/16" HEX SHANK EXTENSIONS WITH QUICK CHANGE SHANK

For selfeed bits, auger bits and hole saws (1" diameter and larger) with 7/16" hex shank. 7/16" Hex Shanks fit 3 Jaw Chucks or 7/16" Quick Change Chucks.

CATALOG Number	LENGTH	REPLACEMENT SET SCREW
48-28-4001	5-1/2"	06-83-2711 REPLACEMENT 1/8" SOCKET WRENCH 49-96-0060
48-28-4006	12"	
48-28-4011	18"	
48-28-4016	24"	

7/16" QUICK CHANGE CHUCK

Used with Quick Change Shank CAT. NO. SHANK **APPLICATION**





PLUMBERS' KIT



CONTRACTORS' KIT

7-BIT PLUMBERS' KIT

49-22-0065 Complete assortment of the most commonly used MILWAUKEE bits for big hole drilling. Quick change auger sizes include 7/8" (48-13-6552), 1-1/8" (48-13-6554), 1-1/4" (48-13-6555), 1-1/2" (48-13-6557) auger bits and selfeed bits in 1-3/4", 2-1/8", 2-9/16" diameters. Also 5-1/2" one piece — shank and coupling - extension and carrying case.

7-BIT CONTRACTORS' KIT

49-22-0130 Complete assortment of the most commonly used MILWAUKEE selfeed bits for big hole drilling. Sizes include 1", 1-1/8", 1-1/4", 1-1/2", 1-3/4", 2-1/8", 2-9/16" diameters. Also 5-1/2" one piece — shank and coupling — extension and carrying case.