The SURFOX 304 is our new patented electrochemical weld cleaning system for stainless steel. It facilitates the cleaning and passivation of MIG, TIG and spot welds without altering the surface of the parent material. Paired with two new durable, highly resistant and conductive cleaning brushes, it allows for quick and efficient cleaning of stainless steel welds. The triangular brush sleeve is perfect for MIG welds and large surface areas, and the cylindrical sleeve is ideal for tight corners and spot welds. This system guarantees no pitting thanks to dynamic current control electronics, making it a more efficient alternative to competitive weld cleaning systems.

**Features and benefits**
- Quickly and easily cleans MIG, TIG & Spot welds
- Exclusive quick-change brush system to easily interchange brushes and reduce downtime
- Ability to clean larger and hard to reach areas with our new brushes
- Flow through system for faster, more efficient cleaning and longer lasting accessories
- Built-in vapor elimination system
- Can be used for marking and etching
- AC mode for cleaning or marking
- DC mode for polishing or etching

### SURFOX 304 unit specifications

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Electrical</th>
<th>Dimensions</th>
<th>Tank capacity</th>
<th>Length of hose</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>54-D 314</td>
<td>Input: 120V, 50/50Hz, 2.0A; Output: 12-30 V AC/DC, 30A max</td>
<td>Length: 20.67”, Width: 9.84”, Height: 14.57”</td>
<td>64.2 ounces</td>
<td>13’</td>
<td>48.5 lbs</td>
</tr>
</tbody>
</table>

### Accessories
- **Tungsten insert 90°**
  - Order No.: 48-R 133
  - Use with cleaning pads 54-B 026 or 54-B 040 and clamp ring 54-B 002 or boot 54-B 005 or 54-B 055

- **Narrow tungsten insert 90°**
  - Order No.: 54-B 017
  - Use with cleaning pads 54-B 028 or 54-B 041 and clamp ring 54-B 020 or boot 54-B 007 or 54-B 057

- **Large graphite insert for SURFOX 204 and 304**
  - Order No.: 54-B 009
  - 45 mm W - Ideal for surface renewing or restoring, and to clean the back of MIG welds

- **Carbon fiber brush for large wand on SURFOX 304**
  - Order No.: 54-B 095
  - Without adaptor - Pack of 5

- **Triangular sleeve for large wand carbon fiber brush**
  - Order No.: 54-B 101
  - For use on MIG welds and large surface areas

- **Large pad for graphite insert on SURFOX 304**
  - Order No.: 54-B 052
  - Pack of 5

- **Spare brush adaptor for large wand on SURFOX 304**
  - Order No.: 54-B 099

- **Cylindrical sleeve for large wand carbon fiber brush**
  - Order No.: 54-B 102
  - For use on tight corners and spot welds

- **Spare brush adaptor for large wand on SURFOX 304**
  - Order No.: 54-B 099

- **Cylindrical sleeve for large wand carbon fiber brush**
  - Order No.: 54-B 102
  - For use on tight corners and spot welds