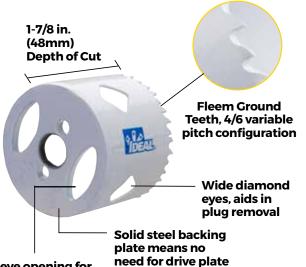
Bi-Metal Hole Saws

 Constructed from M42 high speed steel with 8% premium cobalt content, resulting in high-strength, greater wear resistance and less prone to chipping



- Rigid solid steel back plate for clean true holes and longer tool life
- Unique fleem ground teeth design results in improved performance and efficient chip removal
- 4/6 variable pitch geometry cuts down on harmonic noise to minimize tooth strippage
- Featuring a 1-7/8 in. depth of cut, reducing cutting time with a single pass design
- Diamond sides provide quick plug removal, available on 7/8 in. to 6 in. hole saws
- Cats eye openings on solid back plate provide line of sight and aid in plug removal, available in 2 in. to 6 in. hole saws

	Bi-Metal Hole Saw Diameter		p Size	Pipe En Siz	Part	
Inches	ММ	Inches	MM	Inches	MM	No.
	ble with 1 -571, 7/16				3/8 in. I	Hex
9/16	14					36-511
5/8	16					36-512
11/16	17					36-513
3/4	19	1⁄2	13	3/8	10	36-514
13/16	21					36-515
7/8	22	3⁄4	19	1/2	13	36-516
15/16	24					36-517
1	25					36-518
1-1/8	27	1	25	3/4	19	36-520
1-3/16	29					36-521
	ble with 7 Arbor 36-5		x Arbor	36-573, 3/	/8 in. Qu	lick
1-1/4	32					36-522
1-5/16	33					36-523
1-3/8	35			1	25	36-524
1-7/16	37					36-525
1-1/2	38	1-1/4	32			36-526
1-9/16	40					36-527
1-5/8	41					36-528
1-11/16	43					36-529
1-3/4	44	1-1/2	38	1-1/4	32	36-530
1-13/16	46					36-531
1-7/8	48					36-532
2	51			1-1/2	38	36-533
2-1/16	52					36-534



Cats eye opening for easy plug removal and provides line of sight

	Bi-Met Saw Dia	Pipe Ta	p Size	Pipe En Siz	Part No.	
MM	Inches	Inches	ММ	Inches	ММ	NO.
54	2-1/8					36-535
57	2-1/4	2	51			36-536
59	2-5/16					36-537
60	2-3/8					36-538
64	2-1/2			2	51	36-539
65	2-9/16					36-540
67	2-5/8	2-1/2	64			36-541
70	2-3/4					36-542
73	2-7/8					36-543
73	3			2-1/2	64	36-544
79	3-1/8					36-545
83	3-1/4	3	76			36-546
86	3-3/8					36-547
89	3-1/2					36-548
92	3-5/8			3	76	36-549
95	3-3/4	3-1/2	89			36-550
98	3-7/8					36-551
102	4					36-552
104	4-1/8			3-1/2	89	36-553
108	4-1/4	4	102			36-554
111	4-3/8					36-555
114	4-1/2					36-556
121	4-3/4	4-1/2	114	4	102	36-557
127	5					36-558
140	5-1/2			5	127	36-559
146	5-3/4					36-560
152	6					36-561

Bi-Metal Hole Saw Kits





36-501 14-Piece Bi-Metal Hole Saw Kit



36-502 19-Piece Bi-Metal Hole Saw Kit

	Hole Saws Included in Kits																	
Part No.	Hole Saws (in.)										Hole Saw Arbors							
	3/4	7/8	1	1-1/8			1-3/4				3	3-5/8	4-1/8	4-1/2	76 577	76 570	76 572	36-577
	36-514	36-516	36-518	36-520	36-524	36-526	36-530	36-533	36-536	36-539	36-544	36-549	36-553	36-556	30-373	30-370	30-372	30-377
36-500		•		•	•		•	•		•					•		•	
36-501		•		•	•		•	•		•	•	•	•	•	•	•	•	•
36-502*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•

*Includes two 3-1/4 in. x 1/4 in. Pilot Bits (36-576).

8-Piece Bi-Metal Hole Saw Kit

Bi-Metal Hole Saw Replacement Pilot Bits



With split point design, replacement pilot drill bits constructed out of high speed steel will start on initial contact for faster penetration and less walking for smooth, fast, cutting experience.

Description	Part No.
4-1/8 in. x 1/4 in Fits 36-570 Arbor	36-575
3-1/4 in. x 1/4 in Fits 36-571, 36-572, 36-573 and 36-574 Arbors	36-576

Arbor Extensions

2 miles

For boring jobs that require a longer reach, arbor extension adds up to 12 in. of usable length and can easily be connected to the IDEAL[®] line of Bi-metal Hole Saw Arbors.

Description	Part No.
12 in. Extension for 7/16 in. Arbors	36-577

Not for use with TKO[™] Hole Cutters, Step Drills or Augers.

Bi-Metal Hole Saw Arbors



Durable, solid steel construction provides years of long life performance. Flat head set screw in body allows easy replacement of the pilot drill bit. Save valuable time through versatile design with the quick change arbor. Instantly change hole saws without tools and without having to remove the arbor from the chuck.

Description	Part No.
1/4 in. Round Arbor for 9/16 in 1-3/16 in.	36-570
3/8 in. Hex Arbor for 9/16 in 1-3/16 in.	36-571
7/16 in. Hex Arbor for 9/16 in 1-3/16 in.	36-572
7/16 in. Hex Arbor for 1-1/4 in 6 in.	36-573
3/8 in. Quick Change Arbor for 1-1/4 in 6 in.	36-574

36-500