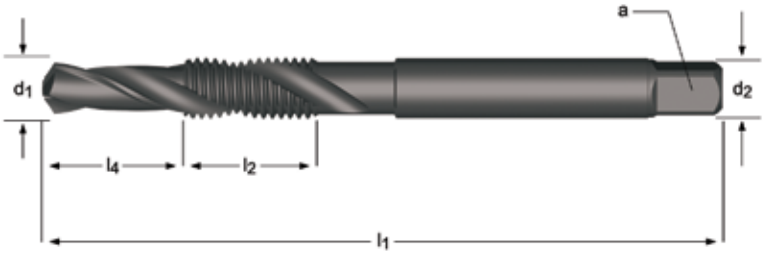
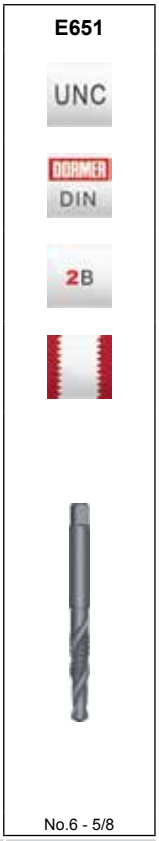
DORMER

Combination Drill & Tap

E651 Spiral Flute 30º. Drills and taps in a single pass, reducing cycle time. Commonly used in multi-spindle operations with reversing capacity. Designed to provide 65% thread engagement and a 2B class of fit.

Steam oxide finish reduces wear and chip welding in harder ferrous materials.





Nominal d_1	TPI UNC	d_1 nom mm	d_2 Ø mm	l_1 mm	l_4 mm	l_2 mm	a mm	↔	No. of Flutes	Pack Qty	E651
6	32	2.80	3.5	56.9	6	12	2.90	5.00	2	1	0388907
8	32	3.50	4.50	64	8	12	3.55	6.00	2	1	0273272
10	24	3.90	5.00	72	10	15	4.00	7.00	2	1	0273197
12	24	4.50	5.60	77	11	15	4.50	7.00	2	1	0273210
1/4	20	5.20	6.30	83	13	17	5.00	8.00	2	1	0273227
5/16	18	6.60	8.00	94	16	21	6.30	9.00	2	1	0273241
3/8	16	8.00	10.00	104	19	23	8.00	11.00	2	1	0273234
7/16	14	9.40	8.00	107	22	25	6.30	9.00	2	1	0273265
1/2	13	10.80	9.00	114	25	29	7.10	10.00	2	1	0273203
9/16	12	12.20	11.20	124	28	29	9.00	12.00	2	1	0273289
5/8	11	13.50	12.50	134	32.5	31	10.00	13.00	2	1	0273258